

6. Preformed Pipe Insulation with Factory-Applied ASJ: Comply with ASTM C 552, Type II, Class 2.
 7. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- G. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.
- H. High-Temperature, Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type V, without factory-applied jacket.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; HTB 23 Spin-Glas.
 - b. Owens Corning; High Temperature Flexible Batt Insulations.
- I. High-Temperature, Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type III, without factory-applied jacket.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fibrex Insulations Inc.; FBX.
 - b. Johns Manville; 1000 Series Spin-Glas.
 - c. Owens Corning; High Temperature Industrial Board Insulations.
 - d. Rock Wool Manufacturing Company; Delta Board.
 - e. Roxul Inc.; Roxul RW.
 - f. Thermafiber; Thermafiber Industrial Felt.
- J. Mineral-Fiber, Preformed Pipe Insulation:
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000 Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. Owens Corning; Fiberglas Pipe Insulation.
 2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, without factory-applied jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

- K. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied FSK jacket complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.
- L. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Armacell LLC; Tubolit.
 - b. Nomaco Inc.; IMCOLOCK, IMCOSHEET, NOMALOCK, and NOMAPLY.
 - c. RBX Corporation; Therma-cell.
- M. Polystyrene: Rigid, extruded cellular polystyrene intended for use as thermal insulation. Comply with ASTM C 578, Type IV or Type XIII, except thermal conductivity (k-value) shall not exceed 0.26 Btu x in./h x sq. ft. x deg F after 180 days of aging. Fabricate shapes according to ASTM C 450 and ASTM C 585.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); Styrofoam.
 - b. Knauf Insulation; Knauf Polystyrene.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449/C 449M.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Insulco, Division of MFS, Inc.; SmoothKote.
 - b. P. K. Insulation Mfg. Co., Inc.; PK No. 127, and Quik-Cote.
 - c. Rock Wool Manufacturing Company; Delta One Shot.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Cellular-Glass Polystyrene Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-96.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-33.
- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA Inc.; Aeroseal.
 - b. Armacell LCC; 520 Adhesive.
 - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
 - d. RBX Corporation; Rubatex Contact Adhesive.
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
- E. Polystyrene Adhesive: Solvent- or water-based, synthetic resin adhesive with a service temperature range of minus 20 to plus 140 deg F.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-96.
 - b. Foster Products Corporation, H. B. Fuller Company; 97-13.
- F. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.

- c. ITW TACC, Division of Illinois Tool Works; S-90/80.
- d. Marathon Industries, Inc.; 225.
- e. Mon-Eco Industries, Inc.; 22-25.

G. PVC Jacket Adhesive: Compatible with PVC jacket.

- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); 739, Dow Silicone.
 - b. Johns-Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Red Devil, Inc.; Celulon Ultra Clear.
 - e. Speedline Corporation; Speedline Vinyl Adhesive.

2.4 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.

B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.

- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-35.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
 - c. ITW TACC, Division of Illinois Tool Works; CB-50.
 - d. Marathon Industries, Inc.; 590.
 - e. Mon-Eco Industries, Inc.; 55-40.
 - f. Vimasco Corporation; 749.
- 2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
- 3. Service Temperature Range: Minus 20 to plus 180 deg F.
- 4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
- 5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-10.
 - b. Foster Products Corporation, H. B. Fuller Company; 35-00.
 - c. ITW TACC, Division of Illinois Tool Works; CB-05/15.
 - d. Marathon Industries, Inc.; 550.
 - e. Mon-Eco Industries, Inc.; 55-50.
 - f. Vimasco Corporation; WC-1/WC-5.

2. Water-Vapor Permeance: ASTM F 1249, 3 perms at 0.0625-inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 200 deg F.
4. Solids Content: 63 percent by volume and 73 percent by weight.
5. Color: White.

2.5 SEALANTS

A. Joint Sealants:

1. Joint Sealants for Cellular-Glass Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-76.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-45.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Pittsburgh Corning Corporation; Pittseal 444.
 - f. Vimasco Corporation; 750.
2. Joint Sealants for Polystyrene Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-70.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-45/30-46.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Vimasco Corporation; 750.
3. Materials shall be compatible with insulation materials, jackets, and substrates.
4. Permanently flexible, elastomeric sealant.
5. Service Temperature Range: Minus 100 to plus 300 deg F.
6. Color: White or gray.

B. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-76-8.
 - b. Foster Products Corporation, H. B. Fuller Company; 95-44.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Vimasco Corporation; 750.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.

C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.

2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. PVDC Jacket for Indoor Applications: 4-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
5. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
6. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. inch, in a Leno weave, for equipment and pipe.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Foster Products Corporation, H. B. Fuller Company; Mast-A-Fab.
 - b. Vimasco Corporation; Elastafab 894.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto PVC Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: Color-code jackets based on system. Color as selected by Architect.
 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
 5. Factory-fabricated tank heads and tank side panels.
- C. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105 or 5005, Temper H-14.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; Metal Jacketing Systems.
 - b. PABCO Metals Corporation; Surefit.
 - c. RPR Products, Inc.; Insul-Mate.
 2. Sheet and roll stock ready for shop or field sizing.

3. Finish and thickness are indicated in field-applied jacket schedules.
4. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
5. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
6. Factory-Fabricated Fitting Covers:
 - a. Same material, finish, and thickness as jacket.
 - b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - c. Tee covers.
 - d. Flange and union covers.
 - e. End caps.
 - f. Beveled collars.
 - g. Valve covers.
 - h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

D. Underground Direct-Buried Jacket: 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pittsburgh Corning Corporation; Pittwrap.
 - b. Polyguard; Insulrap No Torch 125.

2.9 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
 - b. Compac Corp.; 104 and 105.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
2. Width: 3 inches.
3. Thickness: 11.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - b. Compac Corp.; 110 and 111.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.
 - d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
 2. Width: 3 inches.
 3. Thickness: 6.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
 - b. Compac Corp.; 130.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
 - d. Venture Tape; 1506 CW NS.
 2. Width: 2 inches.
 3. Thickness: 6 mils.
 4. Adhesion: 64 ounces force/inch in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - b. Compac Corp.; 120.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
 - d. Venture Tape; 3520 CW.
 2. Width: 2 inches.
 3. Thickness: 3.7 mils.
 4. Adhesion: 100 ounces force/inch in width.
 5. Elongation: 5 percent.
 6. Tensile Strength: 34 lbf/inch in width.
- E. PVDC Tape: White vapor-retarder PVDC tape with acrylic adhesive.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Tape.
2. Width: 3 inches.
3. Film Thickness: [4 mils] [6 mils].
4. Adhesive Thickness: 1.5 mils.
5. Elongation at Break: 145 percent.
6. Tensile Strength: 55 lbf/inch in width.

2.10 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, [1/2 inch] [3/4 inch] wide with wing or closed seal.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products; Bands.
 - b. PABCO Metals Corporation; Bands.
 - c. RPR Products, Inc.; Bands.

- B. Insulation Pins and Hangers:

1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series T.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
2. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:

- a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) GEMCO; Nylon Hangers.
 - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
 - b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
 - c. Spindle: Nylon, 0.106-inch- diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
- a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series TSA.
 - 2) GEMCO; Press and Peel.
 - 3) Midwest Fasteners, Inc.; Self Stick.
 - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.
4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; RC-150.
 - 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
 - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- 1) GEMCO.
 - 2) Midwest Fasteners, Inc.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- D. Wire: 0.080-inch nickel-copper alloy.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. C & F Wire.
 - b. Childers Products.
 - c. PABCO Metals Corporation.
 - d. RPR Products, Inc.

2.11 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105 or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment and pipe system as specified in insulation system schedules.

- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at [2 inches] [4 inches] o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Division 07 Section "Penetration Firestopping"irestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07 Section "Penetration Firestopping."

3.4 EQUIPMENT, TANK, AND VESSEL INSULATION INSTALLATION

- A. Mineral Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
 - 2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
 - 3. Protect exposed corners with secured corner angles.
 - 4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
 - a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
 - d. Do not overcompress insulation during installation.
 - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins and attach speed washers.
 - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
 - 6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along

the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.

7. Stagger joints between insulation layers at least 3 inches.
8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.

B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.

1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
2. Seal longitudinal seams and end joints.

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.

6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 CELLULAR-GLASS INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.

3. For insulation with factory-applied jackets on above ambient services, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below ambient services, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.7 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.

2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.8 MINERAL-FIBER INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.9 POLYOLEFIN INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.10 POLYSTYRENE INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation with tape or bands and tighten bands without deforming insulation materials. Orient longitudinal joints between half sections in 3 and 9 o'clock positions on the pipe.
2. For insulation with factory-applied jackets with vapor barriers, do not staple longitudinal tabs but secure tabs with additional adhesive or tape as recommended by insulation material manufacturer and seal with vapor-barrier mastic.
3. All insulation shall be tightly butted and free of voids and gaps at all joints. Vapor barrier must be continuous. Before installing jacket material, install vapor-barrier system.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, same thickness of adjacent pipe insulation, not to exceed 1-1/2-inch thickness.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polystyrene block insulation of same thickness as pipe insulation.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed insulation sections of same material as straight segments of pipe insulation. Secure according to manufacturer's written instructions.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed section of polystyrene insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.11 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

- C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.
- D. Where PVDC jackets are indicated, install as follows:
 - 1. Apply three separate wraps of filament tape per insulation section to secure pipe insulation to pipe prior to installation of PVDC jacket.
 - 2. Wrap factory-presize jackets around individual pipe insulation sections with one end overlapping the previously installed sheet. Install presize jacket with an approximate overlap at butt joint of 2 inches over the previous section. Adhere lap seal using adhesive or SSL, and then apply 1-1/4 circumferences of appropriate PVDC tape around overlapped butt joint.
 - 3. Continuous jacket can be spiral wrapped around a length of pipe insulation. Apply adhesive or PVDC tape at overlapped spiral edge. When electing to use adhesives, refer to manufacturer's written instructions for application of adhesives along this spiral edge to maintain a permanent bond.
 - 4. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. The 33-1/2-inch- circumference limit allows for 2-inch- overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
 - 5. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.12 FINISHES

- A. Equipment and Pipe Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.13 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:

1. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
 2. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.14 DOMESTIC WATER BOILER BREECHING INSULATION SCHEDULE

- A. Round, Exposed Breeching and Connector Insulation: High-temperature mineral-fiber blanket, 3 inches thick and 3-lb/cu. ft. nominal density.
- B. Round, Concealed Breeching and Connector Insulation: High-temperature mineral-fiber blanket, 3 inches thick and 3-lb/cu. ft. nominal density.

3.15 EQUIPMENT INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- B. Insulate indoor and outdoor equipment in paragraphs below that is not factory insulated.
- C. Heat-Exchanger (Water-to-Water for Domestic Water Heating Service) Insulation: Mineral-Fiber Pipe and Tank: 2 inches thick.
- D. Domestic water, domestic chilled-water (potable), and domestic hot-water hydropneumatic tank insulation shall be one of the following:
 1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Pipe and Tank: 1 inch thick.
 3. Polyolefin: 1 inch thick.
- E. Domestic Hot-Water Storage Tank Insulation: Mineral-Fiber Pipe and Tank: 4 inches thick.
- F. Piping System Filter-Housing Insulation: Mineral-Fiber Pipe and Tank: 2 inches thick.

3.16 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.17 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Hot and Recirculated Hot Water: Insulation shall be one of the following:
 - 1. Flexible Elastomeric: 3/4 inch thick.
 - 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
 - 3. Polyolefin: 3/4 inch thick.
- B. Domestic Chilled Water (Potable): Insulation shall be one of the following:
 - 1. Flexible Elastomeric: 1 inch thick.
 - 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - 3. Polyolefin: 1 inch thick.
- C. Stormwater and Overflow: Insulation shall be one of the following:
 - 1. Flexible Elastomeric: 1 inch thick.
 - 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - 3. Polyolefin: 1 inch thick.
- D. Roof Drain and Overflow Drain Bodies: Insulation shall be one of the following:
 - 1. Flexible Elastomeric: 1 inch thick.
 - 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - 3. Polyolefin: 1 inch thick.
- E. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities: Insulation shall be one of the following:
 - 1. Flexible Elastomeric: 1/2 inch thick.
 - 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
 - 3. Polyolefin: 1/2 inch thick.
- F. Sanitary Waste Piping Where Heat Tracing Is Installed: Insulation shall be one of the following:
 - 1. Cellular Glass: 2 inches thick.
 - 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.

3.18 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Domestic Water Piping: Insulation shall be one of the following:
1. Cellular Glass: 2 inches thick.
 2. Flexible Elastomeric: 2 inches thick.
 3. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
 4. Polyolefin: 2 inches thick.
 5. Polystyrene: 2 inches thick.
- B. Domestic Hot and Recirculated Hot Water: Insulation shall be[one of] the following:
1. Cellular Glass: 2 inches thick.
 2. Flexible Elastomeric: 2 inches thick.
 3. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
 4. Polyolefin: 2 inches thick.
- C. Sanitary Waste Piping Where Heat Tracing Is Installed: Insulation shall be one of the following:
1. Cellular Glass: 2 inches thick.
 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.

3.19 OUTDOOR, UNDERGROUND PIPING INSULATION SCHEDULE

- A. Loose-fill insulation, for belowground piping, is specified in Division 33 piping distribution Sections.
- B. Sanitary Waste Piping, All Sizes, Where Heat Tracing Is Installed: Cellular glass, 2 inches thick.

3.20 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:
1. None.
 2. PVC, Color-Coded by System: 20 mils thick.
 3. Aluminum, Smooth: 0.016 inch thick.
- D. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
1. None.
 2. PVC, Color-Coded by System: 20 mils thick.
 3. Aluminum, Smooth: 0.016 inch thick.

- E. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
 - 1. None.
 - 2. Painted Aluminum, Smooth with 1-1/4-Inch- Deep Corrugations thick.
- F. Piping, Concealed:
 - 1. None.
 - 2. PVC, Color-Coded by System: 20 mils thick.
 - 3. Aluminum, Smooth: 0.016 inch thick.
- G. Piping, Exposed:
 - 1. None.
 - 2. PVC, Color-Coded by System: 20 mils thick.
 - 3. Aluminum, Smooth: 0.016 inch thick.

3.21 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:
 - 1. None.
 - 2. PVC, Color-Coded by System: 20 mils thick.
 - 3. Aluminum, Smooth: 0.016 inch thick.
- D. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 - 1. Painted Aluminum, Smooth: 0.016 inch thick.
 - 2. <Insert jacket type.>
- E. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
 - 1. Painted Aluminum, Smooth with 1-1/4-Inch- Deep Corrugations: 0.032 inch thick.
- F. Piping, Concealed:
 - 1. None.
 - 2. PVC, Color-Coded by System: 20 mils thick.
 - 3. Aluminum, Smooth: 0.016 inch thick.
- G. Piping, Exposed:
 - 1. PVC: 20 mils thick.
 - 2. Painted Aluminum, Smooth: 0.016 inch thick.

3.22 UNDERGROUND, FIELD-INSTALLED INSULATION JACKET

- A. For underground direct-buried piping applications, install underground direct-buried jacket over insulation material.

END OF SECTION 220700

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following soil and waste, sanitary drainage and vent piping inside the building:
 - 1. Pipe, tube, and fittings.
 - 2. Special pipe fittings.
- B. See Division 22 Section "Chemical-Waste Systems for Laboratory and Healthcare Facilities" for chemical-waste and vent piping systems.

1.2 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure, unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.

1.3 SUBMITTALS

- A. Field quality-control inspection and test reports.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping; and "NSF-drain" for plastic drain piping.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Hub-and-Spigot, Cast-Iron Pipe and Fittings: ASTM A 74, Service class.
 - 1. Gaskets: ASTM C 564, rubber.
- B. Hubless Cast-Iron Pipe and Fittings: ASTM A 888 or CISPI 301.

1. Sovent Stack Fittings: ASME B16.45 or ASSE 1043, hubless, cast-iron aerator and deaerator drainage fittings.
 2. Shielded Couplings: ASTM C 1277 assembly of metal shield or housing, corrosion-resistant fasteners, and rubber sleeve with integral, center pipe stop.
 - a. Standard, Shielded, Stainless-Steel Couplings: CISPI 310, with stainless-steel corrugated shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve.
 - b. Heavy-Duty, Shielded, Stainless-Steel Couplings: With stainless-steel shield, stainless-steel bands and tightening devices, and ASTM C 564, rubber sleeve.
- C. Steel Pipe: ASTM A 53/A 53M, Type E or S, Grade A or B, Schedule 40, galvanized. Include ends matching joining method.
1. Drainage Fittings: ASME B16.12, galvanized, threaded, cast-iron drainage pattern.
 2. Pressure Fittings:
 - a. Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106, Schedule 40, galvanized, seamless steel pipe. Include ends matching joining method.
 - b. Malleable-Iron Unions: ASME B16.39; Class 150; hexagonal-stock body with ball-and-socket, metal-to-metal, bronze seating surface; and female threaded ends.
 - c. Gray-Iron, Threaded Fittings: ASME B16.4, Class 125, galvanized, standard pattern.
 - d. Cast-Iron Flanges: ASME B16.1, Class 125.
 - e. Cast-Iron, Flanged Fittings: ASME B16.1, Class 125, galvanized.
- D. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
1. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought-copper, solder-joint fittings.
- E. Solid-Wall ABS Pipe: ASTM D 2661, Schedule 40, solid wall.
1. ABS Socket Fittings: ASTM D 2661, made to ASTM D 3311, drain, waste, and vent patterns.
- F. Solid-Wall PVC Pipe: ASTM D 2665, solid-wall drain, waste, and vent.
1. PVC Socket Fittings: ASTM D 2665, socket type, made to ASTM D 3311, drain, waste, and vent patterns.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Special pipe fittings with pressure ratings at least equal to piping pressure ratings may be used in applications below, unless otherwise indicated.
- B. Flanges and unions may be used on aboveground pressure piping, unless otherwise indicated.

- C. Aboveground, soil, waste, and vent piping NPS 4 and smaller shall be any of the following:
1. Service class, hub-and-spigot, cast-iron soil pipe and fittings; gaskets; and compression joints.
 2. Hubless cast-iron soil pipe and fittings and solvent stack fittings; standard, heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
 3. Steel pipe, drainage fittings, and threaded joints.
 4. Copper DWV tube, copper drainage fittings, and soldered joints.
 5. Solid-wall ABS pipe, ABS socket fittings, and solvent-cemented joints.
 6. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- D. Aboveground, soil, waste, and vent piping NPS 5 and larger shall be any of the following:
1. Service class, cast-iron soil pipe and fittings; gaskets; and compression joints.
 2. Hubless cast-iron soil pipe and fittings and solvent stack fittings; standard, heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
 3. Steel pipe, drainage fittings, and threaded joints.
 4. Copper DWV tube, copper drainage fittings, and soldered joints.
 5. Cellular-core ABS pipe, ABS socket fittings, and solvent-cemented joints.
 6. Cellular-core PVC pipe, PVC socket fittings, and solvent-cemented joints.
- E. Underground, soil, waste, and vent piping NPS 4 and smaller shall be any of the following:
1. Service class, hub-and-spigot, cast-iron soil pipe and fittings; gaskets; and compression joints.
 2. Hubless cast-iron soil pipe and fittings; standard, heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
 3. Solid-wall ABS pipe, ABS socket fittings, and solvent-cemented joints.
 4. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- F. Underground, soil and waste Piping NPS 5 and larger shall be any of the following:
1. Service class, cast-iron soil pipe and fittings; gaskets; and compression joints.
 2. Hubless cast-iron soil pipe and fittings; standard, heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
 3. ABS pipe, ABS socket fittings, and solvent-cemented joints.
 4. Cellular-core ABS pipe, ABS socket fittings, and solvent-cemented joints.
 5. Cellular-core PVC pipe, PVC socket fittings, and solvent-cemented joints.

3.2 PIPING INSTALLATION

- A. Sanitary sewer piping outside the building is specified in Division 22 Section "Facility Sanitary Sewers."
- B. Basic piping installation requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- C. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers.

- D. Install cast-iron sleeve with water stop and mechanical sleeve seal at each service pipe penetration through foundation wall. Select number of interlocking rubber links required to make installation watertight. Sleeves and mechanical sleeve seals are specified in Division 22 Section "Common Work Results for Plumbing."
- E. Install wall penetration system at each service pipe penetration through foundation wall. Make installation watertight. Wall penetration systems are specified in Division 22 Section "Common Work Results for Plumbing."
- F. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- G. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if 2 fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- H. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- I. Install soil and waste drainage and vent piping at the following minimum slopes, unless otherwise indicated:
 - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- J. Sleeves are not required for cast-iron soil piping passing through concrete slabs-on-grade if slab is without membrane waterproofing.
- K. Install ABS soil and waste drainage and vent piping according to ASTM D 2661.
- L. Install PVC soil and waste drainage and vent piping according to ASTM D 2665.
- M. Install underground ABS and PVC soil and waste drainage piping according to ASTM D 2321.
- N. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

3.3 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- B. Cast-Iron, Soil-Piping Joints: Make joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - 1. Gasketed Joints: Make with rubber gasket matching class of pipe and fittings.
 - 2. Hubless Joints: Make with rubber gasket and sleeve or clamp.
- C. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.
- D. PVC Nonpressure Piping Joints: Join piping according to ASTM D 2665.

3.4 VALVE INSTALLATION

- A. General-duty valves are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
- B. Shutoff Valves: Install shutoff valve on each sewage pump discharge.
 - 1. Use gate or full-port ball valve for piping NPS 2 and smaller.
 - 2. Use gate valve for piping NPS 2-1/2 and larger.
- C. Check Valves: Install swing check valve, downstream from shutoff valve, on each sewage pump discharge.
- D. Backwater Valves: Install backwater valves in piping subject to sewage backflow.
 - 1. Horizontal Piping: Horizontal backwater valves. Use normally closed type, unless otherwise indicated.
 - 2. Floor Drains: Drain outlet backwater valves, unless drain has integral backwater valve.
 - 3. Install backwater valves in accessible locations.
 - 4. Backwater valves are specified in Division 22 Section "Sanitary Waste Piping Specialties."

3.5 HANGER AND SUPPORT INSTALLATION

- A. Seismic-restraint devices are specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Pipe hangers and supports are specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment." Install the following:
 - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs: According to the following:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.

- b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet, if Indicated: MSS Type 49, spring cushion rolls.
- 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
- 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Install supports according to Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- D. Support vertical piping and tubing at base and at each floor.
- E. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6: 60 inches with 3/4-inch rod.
 - 5. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- G. Install supports for vertical cast-iron soil piping every 15 feet.
- H. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 84 inches with 3/8-inch rod.
 - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 - 3. NPS 2: 10 feet with 3/8-inch rod.
 - 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 - 5. NPS 3: 12 feet with 1/2-inch rod.
 - 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 - 7. NPS 6: 12 feet with 3/4-inch rod.
- I. Install supports for vertical steel piping every 15 feet.
- J. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 4. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 - 5. NPS 6: 10 feet with 5/8-inch rod.
- K. Install supports for vertical copper tubing every 10 feet.

- L. Install hangers for ABS and PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
 - 2. NPS 3: 48 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
 - 4. NPS 6: 48 inches with 3/4-inch rod.
- M. Install supports for vertical ABS and PVC piping every 48 inches.
- N. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.6 CONNECTIONS

- A. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- B. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code. Refer to Division 22 Section "Sanitary Waste Piping Specialties."
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code. Refer to Division 22 Section "Sanitary Waste Piping Specialties."
 - 4. Equipment: Connect drainage piping as indicated. Provide shutoff valve, if indicated, and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.

3.7 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction.

1. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
2. Prepare reports for tests and required corrective action.

3.8 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.9 PROTECTION

- A. Exposed ABS and PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following sanitary drainage piping specialties:

1. Backwater valves.
2. Cleanouts.
3. Floor drains.
4. Roof flashing assemblies.
5. Miscellaneous sanitary drainage piping specialties.
6. Flashing materials.
7. Grease interceptors.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories for grease interceptors.

1.3 QUALITY ASSURANCE

A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 BACKWATER VALVES

A. Horizontal, Cast-Iron Backwater Valves :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfr. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.

- f. Zurn Plumbing Products Group; Specification Drainage Operation.
 - 4. Standard: ASME A112.14.1.
 - 5. Size: Same as connected piping.
 - 6. Body: Cast iron.
 - 7. Cover: Cast iron with bolted or threaded access check valve.
 - 8. End Connections: Hub and spigot or hubless.
 - 9. Type Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang closed.
 - 10. Extension: ASTM A 74, Service class; full-size, cast-iron, soil-pipe extension to field-installed cleanout at floor; replaces backwater valve cover.

- B. Drain-Outlet Backwater Valves :
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfr. Co.; Division of Smith Industries, Inc.
 - c. Watts Drainage Products Inc.
 - d. Zurn Plumbing Products Group; Specification Drainage Operation.
 - 3. Size: Same as floor drain outlet.
 - 4. Body: Cast iron or bronze made for vertical installation in bottom outlet of floor drain.
 - 5. Check Valve: Removable ball float.
 - 6. Inlet: Threaded.
 - 7. Outlet: Threaded or spigot.

2.2 CLEANOUTS

- A. Exposed Cast-Iron Cleanouts :
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.

4. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
5. Size: Same as connected drainage piping
6. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
7. Closure: Countersunk or raised-head, brass plug.
8. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

B. Cast-Iron Floor Cleanouts :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Josam Company; Josam Div.
 - b. Oatey.
 - c. Sioux Chief Manufacturing Company, Inc.
 - d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - e. Tyler Pipe; Wade Div.
 - f. Watts Drainage Products Inc.
 - g. Zurn Plumbing Products Group; Light Commercial Operation.
 - h. Zurn Plumbing Products Group; Specification Drainage Operation.
4. Standard: ASME A112.36.2M for adjustable housing cleanout.
5. Size: Same as connected branch.
6. Type: Adjustable housing.
7. Body or Ferrule: Cast iron.
8. Outlet Connection: Threaded.
9. Closure: Brass plug with straight threads and gasket.
10. Adjustable Housing Material: Cast iron with threads.
11. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
12. Frame and Cover Shape: Round.
13. Top Loading Classification: Extra Heavy Duty.
14. Riser: ASTM A 74, Extra-Heavy class, cast-iron drainage pipe fitting and riser to cleanout.

C. Cast-Iron Wall Cleanouts :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.

- c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
4. Standard: ASME A112.36.2M. Include wall access.
 5. Size: Same as connected drainage piping.
 6. Body: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
 7. Closure: Countersunk or raised-head, drilled-and-threaded plug.
 8. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
 9. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.
 10. Wall Access: Round, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.

2.3 FLOOR DRAINS

A. Cast-Iron Floor Drains :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Commercial Enameling Co.
 - b. Josam Company; Josam Div.
 - c. MIFAB, Inc.
 - d. Prier Products, Inc.
 - e. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - f. Tyler Pipe; Wade Div.
 - g. Watts Drainage Products Inc.
 - h. Zurn Plumbing Products Group; Light Commercial Operation.
 - i. Zurn Plumbing Products Group; Specification Drainage Operation.
4. Standard: ASME A112.6.3 with backwater valve.
5. Pattern: Area drain.
6. Body Material: Gray iron.
7. Seepage Flange: Not required
8. Anchor Flange: Not required.
9. Clamping Device: Not required.
10. Outlet: Bottom.
11. Backwater Valve: Drain-outlet type.
12. Coating on Interior and Exposed Exterior Surfaces: Acid-resistant enamel.
13. Sediment Bucket: Not required.
14. Top or Strainer Material: Bronze.
15. Top of Body and Strainer Finish: Nickel bronze.
16. Top Shape: Round.

17. Top Loading Classification: Medium Duty.
18. Funnel: Not required.
19. Inlet Fitting: Not required.
20. Trap Material: Bronze.
21. Trap Pattern: Deep-seal P-trap.
22. Trap Features: Cleanout and trap-seal primer valve drain connection.

2.4 ROOF FLASHING ASSEMBLIES

A. Roof Flashing Assemblies :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Acorn Engineering Company; Elmdor/Stoneman Div.
 - b. Thaler Metal Industries Ltd.

B. Description: Manufactured assembly made of [4.0-lb/sq. ft., 0.0625-inch-] [6.0-lb/sq. ft., 0.0938-inch-] thick, lead flashing collar and skirt extending at least [6 inches] [8 inches] [10 inches] from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.

1. Open-Top Vent Cap: Without cap.
2. Low-Silhouette Vent Cap: With vandal-proof vent cap.
3. Extended Vent Cap: With field-installed, vandal-proof vent cap.

2.5 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Open Drains :

1. Description: Shop or field fabricate from ASTM A 74, Service class, hub-and-spigot, cast-iron, soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C 564, rubber gaskets.
2. Size: Same as connected waste piping with increaser fitting of size indicated.

B. Deep-Seal Traps :

1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
2. Size: Same as connected waste piping.
 - a. NPS 2: 4-inch- minimum water seal.
 - b. NPS 2-1/2 and Larger: 5-inch- minimum water seal.

C. Floor-Drain, Trap-Seal Primer Fittings :

1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

D. Air-Gap Fittings :

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

E. Sleeve Flashing Device :

1. Description: Manufactured, cast-iron fitting, with clamping device, that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 1 inch above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

F. Stack Flashing Fittings :

1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
2. Size: Same as connected stack vent or vent stack.

G. Vent Caps :

1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
2. Size: Same as connected stack vent or vent stack.

2.6 FLASHING MATERIALS

A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:

1. General Use: 4.0-lb/sq. ft., 0.0625-inch thickness.
2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469-inch thickness.
3. Burning: 6-lb/sq. ft., 0.0938-inch thickness.

B. Fasteners: Metal compatible with material and substrate being fastened.

C. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.

D. Solder: ASTM B 32, lead-free alloy.

E. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install backwater valves in building drain piping. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
- C. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- D. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- E. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- F. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
 - 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 - 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- G. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
- H. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
- I. Assemble open drain fittings and install with top of hub 1 inch above floor.

- J. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- K. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
 - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 - 2. Size: Same as floor drain inlet.
- L. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- M. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- N. Install vent caps on each vent pipe passing through roof.
- O. Install grease interceptors, including trapping, venting, and flow-control fitting, according to authorities having jurisdiction and with clear space for servicing.
 - 1. Above-Floor Installation: Set unit with bottom resting on floor, unless otherwise indicated.
 - 2. Flush with Floor Installation: Set unit and extension, if required, with cover flush with finished floor.
 - 3. Recessed Floor Installation: Set unit in receiver housing having bottom or cradle supports, with receiver housing cover flush with finished floor.
 - 4. Install cleanout immediately downstream from interceptors not having integral cleanout on outlet.
- P. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.
- Q. Install escutcheons at wall, floor, and ceiling penetrations in exposed finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding pipe fittings.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Grease Interceptors: Connect inlet and outlet to unit, and connect flow-control fitting and vent to unit inlet piping. Install valve on outlet of automatic drawoff-type unit.

3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:

1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Division 07 Section "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.

3.4 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each grease interceptor.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.5 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 223300 - ELECTRIC DOMESTIC WATER HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Household, storage electric water heaters.
 - 2. Light-commercial electric water heaters.
 - 3. Commercial electric booster heaters.
 - 4. Commercial, storage electric water heaters.
 - 5. Water heater accessories.

1.2 SUBMITTALS

- A. Product Data: For each type and size of water heater indicated. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Operation and maintenance data.
- D. Warranty.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. ASME Compliance: Where ASME-code construction is indicated, fabricate and label commercial water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- C. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9" for all components that will be in contact with potable water.

1.4 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of electric water heaters that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:

- a. Structural failures including storage tank and supports.
 - b. Faulty operation of controls.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
2. Warranty Period(s): From date of Substantial Completion:
- a. Household Electric Water Heaters: Five years.
 - b. Commercial Electric Water Heaters: Three years.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 HOUSEHOLD ELECTRIC WATER HEATERS

- A. Household, Standard, Storage Electric Water Heaters: Comply with UL 174.
1. Available Manufacturers:
 - a. American Water Heater Company.
 - b. Bradford White Corporation.
 - c. Electric Heater Company (The); Hubbell Heaters Division.
 - d. GSW Water Heating Company.
 - e. Heat Transfer Products, Inc.
 - f. HESco Industries, Inc.
 - g. Lochinvar Corporation.
 - h. Maytag Corp.; Water Heating Appliances Div.
 - i. Rheem Water Heater Div.; Rheem Manufacturing Company.
 - j. Ruud Water Heater Div.; Rheem Manufacturing Company.
 - k. Smith, A. O. Water Products Company.
 - l. State Industries, Inc.
 - m. Vaughn Manufacturing Corporation.
 2. Storage-Tank Construction: Steel.
 - a. Tappings: ASME B1.20.1 pipe thread.
 - b. Pressure Rating: 150 psig.
 - c. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending lining material into tappings.

3. Factory-Installed Storage-Tank Appurtenances:
 - a. Anode Rod: Replaceable magnesium.
 - b. Dip Tube: Provide unless cold-water inlet is near bottom of tank.
 - c. Drain Valve: ASSE 1005.
 - d. Insulation: Comply with ASHRAE/IESNA 90.1 or ASHRAE 90.2.
 - e. Jacket: Steel with enameled finish.
 - 1) Standard: Cylindrical shape.
 - 2) Tabletop: Rectangular shape, with flat-top work surface and raised back.
 - f. Heat Trap Fittings: Inlet type in cold-water inlet and outlet type in hot-water outlet.
 - g. Heating Elements: Two; electric, screw-in immersion type with 12 kW or less total, and wired for nonsimultaneous operation, unless otherwise indicated.
 - h. Temperature Control: Adjustable thermostat for each element.
 - i. Safety Control: High-temperature-limit cutoff device or system.
 - j. Relief Valve: ASME rated and stamped and complying with ASME PTC 25.3 for combination temperature and pressure relief valves. Include relieving capacity at least as great as heat input, and include pressure setting less than water heater working-pressure rating. Select relief valve with sensing element that extends into storage tank.
4. Capacity and Characteristics:
 - a. Capacity: Per plans
 - b. Recovery: Per plans.
 - c. Jacket: Cylindrical shape.
 - d. Heating Elements:
 - 1) Number: Two.
 - 2) Power Demand Each: Per manufacturer
 - e. Temperature Setting: Per plans.
 - f. Electrical Characteristics:
 - 1) Total Power Demand: Per manufacturer
 - 2) Volts: Per plans
 - 3) Phases: Per plans
 - 4) Hertz: 60.
 - 5) Full-Load Amperes: Per manufacturer
 - 6) Minimum Circuit Ampacity: Per manufacturer
 - 7) Maximum Overcurrent Protection: Per manufacturer

2.3 LIGHT-COMMERCIAL ELECTRIC WATER HEATERS

- A. Description: Comply with UL 174 for household, storage electric water heaters.

1. Available Manufacturers:

- a. American Water Heater Company.
 - b. Bradford White Corporation.
 - c. Electric Heater Company (The); Hubbell Heaters Division.
 - d. GSW Water Heating Company.
 - e. Heat Transfer Products, Inc.
 - f. Lochinvar Corporation.
 - g. Rheem Water Heater Div.; Rheem Manufacturing Company.
 - h. Ruud Water Heater Div.; Rheem Manufacturing Company.
 - i. Smith, A. O. Water Products Company.
 - j. State Industries, Inc.
2. Storage-Tank Construction: Steel, vertical arrangement.
- a. Tappings: ASME B1.20.1 pipe thread.
 - b. Pressure Rating: 150 psig.
 - c. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending lining material into tappings.
3. Factory-Installed Storage-Tank Appurtenances:
- a. Anode Rod: Replaceable magnesium.
 - b. Dip Tube: Provide unless cold-water inlet is near bottom of tank.
 - c. Drain Valve: ASSE 1005.
 - d. Insulation: Comply with ASHRAE/IESNA 90.1 or ASHRAE 90.2.
 - e. Jacket: Steel with enameled finish.
 - f. Heat Trap Fittings: Inlet type in cold-water inlet and outlet type in hot-water outlet.
 - g. Heating Elements: Two; electric, screw-in immersion type; wired for simultaneous operation, unless otherwise indicated.
 - h. Temperature Control: Adjustable thermostat for each element.
 - i. Safety Control: High-temperature-limit cutoff device or system.
 - j. Relief Valve: ASME rated and stamped and complying with ASME PTC 25.3 for combination temperature and pressure relief valves. Include relieving capacity at least as great as heat input, and include pressure setting less than water heater working-pressure rating. Select relief valve with sensing element that extends into storage tank.
4. Special Requirements: NSF 5 construction with legs for off-floor installation.
5. Capacity and Characteristics:
- a. Capacity: Per plans
 - b. Recovery: Per plans
 - c. Heating Elements: Per plans.
 - d. Temperature Setting: Per plans
 - e. Electrical Characteristics:
 - 1) Power Demand: Per manufacturer
 - 2) Volts: Per plans
 - 3) Phases: Per plans
 - 4) Hertz: 60.
 - 5) Full-Load Amperes: Per manufacturer

- 6) Minimum Circuit Ampacity: Per manufacturer
- 7) Maximum Overcurrent Protection: Per manufacturer

2.4 COMMERCIAL ELECTRIC WATER HEATERS

A. Commercial Electric Booster Heaters: Comply with UL 1453 requirements for booster-type water heaters.

1. Available Manufacturers:

- a. Bradford White Corporation.
- b. Coates Heater Co.
- c. Electric Heater Company (The); Hubbell Heaters Division.
- d. Hatco Corporation.
- e. Lochinvar Corporation.
- f. Rheem Water Heater Div.; Rheem Manufacturing Company.
- g. Ruud Water Heater Div.; Rheem Manufacturing Company.
- h. Smith, A. O. Water Products Company.

2. Storage-Tank Construction: Corrosion-resistant metal or steel.

- a. Tappings: ASME B1.20.1 pipe thread.
- b. Pressure Rating: 150 psig.
- c. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending lining material into tappings.

3. Factory-Installed Storage-Tank Appurtenances:

- a. Anode Rod: Replaceable magnesium.
- b. Drain Valve: Corrosion-resistant metal complying with ASSE 1005.
- c. Insulation: Comply with ASHRAE/IESNA 90.1.
- d. Jacket: Rectangular shaped, with stainless-steel front panel, unless otherwise indicated.
- e. Heating Elements: Electric, screw-in or bolt-on immersion type arranged in multiples of three.
 - 1) Option: Booster heaters with 9 kW or less total may have 2 or 3 elements.
 - 2) Staging: Input not exceeding 18 kW per step.
- f. Temperature Control: Adjustable thermostat, to setting of at least 180 deg F.
- g. Safety Controls: High-temperature-limit and low-water cutoff devices or systems.
- h. Relief Valve: ASME rated and stamped and complying with ASME PTC 25.3, combination temperature and pressure relief valve. Include relieving capacity at least as great as heat input, and include pressure setting less than water heater working-pressure rating. Select relief valve with sensing element that extends into storage tank.
- i. Gages: Combination temperature and pressure type or separate thermometer and pressure gage.

4. Special Requirements: NSF 5 construction with legs for floor installation.

5. Capacity and Characteristics:

- a. Capacity: Per plans
- b. Recovery: Per plans
- c. Temperature Setting: Per plans
- d. Number of Heating Elements: Per plans
 - 1) Number of Stages: Per plans
 - 2) Kilowatt per Stage: Per plans
- e. Electrical Characteristics:
 - 1) Power Demand: Per manufacturer
 - 2) Volts: Per plans
 - 3) Phases: Per plans
 - 4) Hertz: 60.
 - 5) Full-Load Amperes: Per manufacturer
 - 6) Minimum Circuit Ampacity: Per manufacturer
 - 7) Maximum Overcurrent Protection: Per manufacturer

B. Commercial, Storage Electric Water Heaters: Comply with UL 1453 requirements for storage-tank-type water heaters.

1. Available Manufacturers:

- a. American Water Heater Company.
- b. Bock Water Heaters, Inc.
- c. Bradford White Corporation.
- d. Cemline Corporation.
- e. Electric Heater Company (The); Hubbell Heaters Division.
- f. GSW Water Heating Company.
- g. HESco Industries, Inc.
- h. Lochinvar Corporation.
- i. Precision Boilers.
- j. PVI Industries, LLC.
- k. RECO USA.
- l. Rheem Water Heater Div.; Rheem Manufacturing Company.
- m. Ruud Water Heater Div.; Rheem Manufacturing Company.
- n. Smith, A. O. Water Products Company.
- o. State Industries, Inc.
- p. Vaughn Manufacturing Corporation.

2. Storage-Tank Construction: ASME-code, steel horizontal arrangement.

- a. Tappings: Factory fabricated of materials compatible with tank and piping connections. Attach tappings to tank before testing.
 - 1) NPS 2 and Smaller: Threaded ends according to ASME B1.20.1.
 - 2) NPS 2-1/2 and Larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges, and according to ASME B16.24 for copper and copper-alloy flanges.

- b. Pressure Rating: 150 psig.
 - c. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending lining material into tappings.
3. Factory-Installed Storage-Tank Appurtenances:
- a. Anode Rod: Replaceable magnesium.
 - b. Drain Valve: Corrosion-resistant metal complying with ASSE 1005.
 - c. Insulation: Comply with ASHRAE/IESNA 90.1.
 - d. Jacket: Steel with enameled finish.
 - e. Heating Elements: Electric, screw-in or bolt-on immersion type arranged in multiples of three.
 - 1) Staging: Input not exceeding 18 kW per step.
 - f. Temperature Control: Adjustable thermostat.
 - g. Safety Controls: High-temperature-limit and low-water cutoff devices or systems.
 - h. Relief Valves: ASME rated and stamped and complying with ASME PTC 25.3, for combination temperature and pressure relief valves. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than water heater working-pressure rating. Select one relief valve with sensing element that extends into storage tank.
4. Special Requirements: NSF 5 construction.
5. Energy Management System Interface: Normally closed dry contacts for enabling and disabling water heater.
6. Capacity and Characteristics:
- a. Capacity: Per plans
 - b. Recovery: Per plans
 - c. Temperature Setting: Per plans
 - d. Number of Heating Elements: Per plans
 - 1) Number of Stages: Per plans
 - 2) Kilowatt per Stage: Per plans
 - e. Electrical Characteristics:
 - 1) Power Demand: Per manufacturer
 - 2) Volts: Per plans
 - 3) Phases: Per plans
 - 4) Hertz: 60.
 - 5) Full-Load Amperes: Per manufacturer
 - 6) Minimum Circuit Ampacity: Per manufacturer
 - 7) Maximum Overcurrent Protection: Per manufacturer

2.5 WATER HEATER ACCESSORIES

- A. Water Heater Stands: Water heater manufacturer's factory-fabricated steel stand for floor mounting and capable of supporting water heater and water. Include dimension that will support bottom of water heater a minimum of 18 inches above the floor.
- B. Water Heater Mounting Brackets: Water heater manufacturer's factory-fabricated steel bracket for wall mounting and capable of supporting water heater and water.
- C. Drain Pans: Corrosion-resistant metal with raised edge. Include dimensions not less than base of water heater and include drain outlet not less than NPS 3/4.
- D. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1 or ASHRAE 90.2.
- E. Water Regulators: ASSE 1003, water-pressure reducing valve. Set at 25-psig- maximum outlet pressure, unless otherwise indicated.
- F. Shock Absorbers: ASSE 1010 or PDI WH 201, Size A water hammer arrester.

PART 3 - EXECUTION

3.1 WATER HEATER INSTALLATION

- A. Install commercial water heaters on concrete bases.
 - 1. Exception: Omit concrete bases for commercial water heaters if installation on stand, bracket, suspended platform, or direct on floor is indicated.
 - 2. Concrete base construction requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- B. Install water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
- C. Install combination temperature and pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend commercial, water-heater, relief-valve outlet, with drain piping same as domestic water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- D. Install water heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for water heaters that do not have tank drains. Refer to Division 22 Section "Domestic Water Piping Specialties" for hose-end drain valves.
- E. Install thermometer on outlet piping of water heaters. Refer to Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers.
- F. Install water regulator, with integral bypass relief valve, in booster-heater inlet piping and water hammer arrester in booster-heater outlet piping.

- G. Install piping-type heat traps on inlet and outlet piping of water heater storage tanks without integral or fitting-type heat traps.
- H. Fill water heaters with water.

3.2 CONNECTIONS

- A. Install piping adjacent to water heaters to allow service and maintenance. Arrange piping for easy removal of water heaters.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Engage a factory-authorized service representative to inspect field-assembled components and equipment installation, including connections.
- B. Perform the following field tests and inspections:
 - 1. Leak Test: After installation, test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, confirm proper operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace water heaters that do not pass tests and inspections and retest as specified above.

3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain commercial electric water heaters. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 223300

SECTION 224000 - PLUMBING FIXTURES

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Faucets for lavatories and sinks.
2. Flushometers.
3. Toilet seats.
4. Protective shielding guards.
5. Fixture supports.
6. Dishwasher air-gap fittings.
7. Disposers.
8. Hot-water dispensers.
9. Water closets.
10. Urinals.
11. Lavatories.
12. Bathtubs.
13. Individual showers.
14. Kitchen sinks.
15. Service sinks.
16. Laundry trays.

B. Related Sections include the following:

1. Division 22 Section "Healthcare Plumbing Fixtures."
2. Division 22 Section "Emergency Plumbing Fixtures."
3. Division 22 Section "Security Plumbing Fixtures."
4. Division 22 Section "Drinking Fountains and Water Coolers."

1.2 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. Accessible Fixture: Plumbing fixture that can be approached, entered, and used by people with disabilities.
- C. FRP: Fiberglass-reinforced plastic.
- D. PMMA: Polymethyl methacrylate (acrylic) plastic.
- E. PVC: Polyvinyl chloride plastic.
- F. Solid Surface: Nonporous, homogeneous, cast-polymer-plastic material with heat-, impact-, scratch-, and stain-resistance qualities.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities"; Public Law 90-480, "Architectural Barriers Act"; and Public Law 101-336, "Americans with Disabilities Act"; for plumbing fixtures for people with disabilities.
- C. Regulatory Requirements: Comply with requirements in Public Law 102-486, "Energy Policy Act," about water flow and consumption rates for plumbing fixtures.
- D. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- E. Select combinations of fixtures and trim, faucets, fittings, and other components that are compatible.
- F. Comply with the following applicable standards and other requirements specified for plumbing fixtures:
 - 1. Enameled, Cast-Iron Fixtures: ASME A112.19.1M.
 - 2. Plastic Laundry Trays: ANSI Z124.6.
 - 3. Plastic Shower Enclosures: ANSI Z124.2.
 - 4. Plastic Sinks: ANSI Z124.6.
 - 5. Porcelain-Enameled, Formed-Steel Fixtures: ASME A112.19.4M.
 - 6. Slip-Resistant Bathing Surfaces: ASTM F 462.
 - 7. Solid-Surface-Material Lavatories and Sinks: ANSI/ICPA SS-1.
 - 8. Stainless-Steel Residential Sinks: ASME A112.19.3.
 - 9. Vitreous-China Fixtures: ASME A112.19.2M.
 - 10. Water-Closet, Flush Valve, Tank Trim: ASME A112.19.5.
 - 11. Water-Closet, Flushometer Tank Trim: ASSE 1037.
- G. Comply with the following applicable standards and other requirements specified for lavatory and sink faucets:
 - 1. Backflow Protection Devices for Faucets with Side Spray: ASME A112.18.3M.
 - 2. Backflow Protection Devices for Faucets with Hose-Thread Outlet: ASME A112.18.3M.
 - 3. Diverter Valves for Faucets with Hose Spray: ASSE 1025.
 - 4. Faucets: ASME A112.18.1.

5. Hose-Connection Vacuum Breakers: ASSE 1011.
 6. Hose-Coupling Threads: ASME B1.20.7.
 7. Integral, Atmospheric Vacuum Breakers: ASSE 1001.
 8. NSF Potable-Water Materials: NSF 61.
 9. Pipe Threads: ASME B1.20.1.
 10. Sensor-Actuated Faucets and Electrical Devices: UL 1951.
 11. Supply Fittings: ASME A112.18.1.
 12. Brass Waste Fittings: ASME A112.18.2.
- H. Comply with the following applicable standards and other requirements specified for miscellaneous fittings:
1. Atmospheric Vacuum Breakers: ASSE 1001.
 2. Brass and Copper Supplies: ASME A112.18.1.
 3. Dishwasher Air-Gap Fittings: ASSE 1021.
 4. Manual-Operation Flushometers: ASSE 1037.
 5. Plastic Tubular Fittings: ASTM F 409.
 6. Brass Waste Fittings: ASME A112.18.2.
 7. Sensor-Operation Flushometers: ASSE 1037 and UL 1951.
- I. Comply with the following applicable standards and other requirements specified for miscellaneous components:
1. Disposers: ASSE 1008 and UL 430.
 2. Dishwasher Air-Gap Fittings: ASSE 1021.
 3. Flexible Water Connectors: ASME A112.18.6.
 4. Grab Bars: ASTM F 446.
 5. Hose-Coupling Threads: ASME B1.20.7.
 6. Hot-Water Dispensers: ASSE 1023 and UL 499.
 7. Off-Floor Fixture Supports: ASME A112.6.1M.
 8. Pipe Threads: ASME B1.20.1.
 9. Plastic Toilet Seats: ANSI Z124.5.
 10. Supply and Drain Protective Shielding Guards: ICC A117.1.

PART 2 - PRODUCTS

2.1 LAVATORY FAUCETS

A. Lavatory Faucets, :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. American Standard Companies, Inc.

- b. Bradley Corporation.
- c. Chicago Faucets.
- d. Delta Faucet Company.
- e. Eljer.
- f. Elkay Manufacturing Co.
- g. Fisher Manufacturing Co.
- h. Grohe America, Inc.
- i. Just Manufacturing Company.
- j. Kohler Co.
- k. Moen, Inc.
- l. Royal Brass Mfg. Co.
- m. Sayco; a Briggs Plumbing Products, Inc. Company.
- n. Speakman Company.
- o. T & S Brass and Bronze Works, Inc.
- p. Zurn Plumbing Products Group; Commercial Brass Operation.
- q. American Standard Companies, Inc.
- r. Bradley Corporation.
- s. Brasstech Inc.; Newport Brass Div.
- t. Broadway Collection.
- u. Central Brass Manufacturing Company.
- v. Chicago Faucets.
- w. Delta Faucet Company.
- x. Eljer.
- y. Elkay Manufacturing Co.
- z. Fisher Manufacturing Co.
- aa. Franke Consumer Products, Inc.; Kitchen Systems Div.
- bb. Gerber Plumbing Fixtures LLC.
- cc. Geberit Manufacturing, Inc.
- dd. Grohe America, Inc.
- ee. Hansgrohe Inc.
- ff. Hydrotek International, Inc.
- gg. Intersan Manufacturing Company.
- hh. Just Manufacturing Company.
- ii. Kohler Co.
- jj. Moen, Inc.
- kk. Pegler, Ltd.
- ll. Price Pfister, Inc.
- mm. Rohl LLC.
- nn. Royal Brass Mfg. Co.
- oo. Sayco; a Briggs Plumbing Products, Inc. Company.
- pp. Speakman Company.
- qq. T & S Brass and Bronze Works, Inc.
- rr. Water Management, Inc.
- ss. Wolverine Brass, Inc.
- tt. Zurn Plumbing Products Group; Commercial Brass Operation.
- uu. American Standard Companies, Inc.
- vv. Bradley Corporation.
- ww. Brasstech Inc.; Newport Brass Div.
- xx. Broadway Collection.
- yy. Central Brass Manufacturing Company.
- zz. Chicago Faucets.

- aaa. Delta Faucet Company.
- bbb. Eljer.
- ccc. Elkay Manufacturing Co.
- ddd. Fisher Manufacturing Co.
- eee. Franke Consumer Products, Inc.; Kitchen Systems Div.
- fff. Gerber Plumbing Fixtures LLC.
- ggg. Geberit Manufacturing, Inc.
- hhh. Grohe America, Inc.
- iii. Hansgrohe Inc.
- jjj. Hydrotek International, Inc.
- kkk. Intersan Manufacturing Company.
- lll. Just Manufacturing Company.
- mmm. Kohler Co.
- nnn. Moen, Inc.
- ooo. Paul Decorative Products.
- ppp. Pegler, Ltd.
- qqq. Phoenix Products, Inc.
- rrr. Price Pfister, Inc.
- sss. Rohl LLC.
- ttt. Royal Brass Mfg. Co.
- uuu. Sayco; a Briggs Plumbing Products, Inc. Company.
- vvv. Sterling Plumbing Group, Inc.
- www. St. Thomas Creations.
- xxx. Speakman Company.
- yyy. Symmons Industries, Inc.
- zzz. T & S Brass and Bronze Works, Inc.
- aaaa. Water Management, Inc.
- bbbb. WhiteRock Corp.
- cccc. Wolverine Brass, Inc.
- dddd. Zurn Plumbing Products Group; Commercial Brass Operation.
- eeee. American Standard Companies, Inc.
- ffff. Delta Faucet Company.
- gggg. Eljer.
- hhhh. Gerber Plumbing Fixtures LLC.
- iiii. Moen, Inc.
- jjjj. Phoenix Products, Inc.
- kkkk. Sayco; a Briggs Plumbing Products, Inc. Company.
- llll. Sterling Plumbing Group, Inc.
- mmmm. WhiteRock Corp.
- nnnn. Wolverine Brass, Inc.
- oooo. Gerber Plumbing Fixtures LLC.
- pppp. Phoenix Products, Inc.
- qqqq. Sterling Plumbing Group, Inc.
- rrrr. Zurn Plumbing Products Group; Wilkins Operation.

4. Description: Single-control mixing valve. Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture holes; coordinate outlet with spout and fixture receptor.
 - a. Body Material: General-duty, solid brass or copper or brass underbody with brass cover plate.

- b. Finish: Polished chrome plate.
- c. Maximum Flow Rate: 0.5 gpm.
- d. Maximum Flow: 0.25 gal..
- e. Centers: 4 inches.
- f. Mounting: Deck, exposed.
- g. Valve Handle(s): Lever.
- h. Inlet(s): NPS 3/8 tubing, plain end.
- i. Spout: Rigid type.
- j. Spout Outlet: Aerator
- k. Operation: Compression, manual.
- l. Drain: Grid.

2.2 SINK FAUCETS

A. Sink Faucets, :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. American Standard Companies, Inc.
 - b. Bradley Corporation.
 - c. Broadway Collection.
 - d. Chicago Faucets.
 - e. Delta Faucet Company.
 - f. Dormont Manufacturing Company.
 - g. Eljer.
 - h. Elkay Manufacturing Co.
 - i. Fisher Manufacturing Co.
 - j. Grohe America, Inc.
 - k. Just Manufacturing Company.
 - l. Kohler Co.
 - m. Moen, Inc.
 - n. Royal Brass Mfg. Co.
 - o. Sayco; a Briggs Plumbing Products, Inc. Company.
 - p. Speakman Company.
 - q. T & S Brass and Bronze Works, Inc.
 - r. Zurn Plumbing Products Group; Commercial Brass Operation.
 - s. American Standard Companies, Inc.
 - t. Bradley Corporation.
 - u. Brasstech Inc.; Newport Brass Div.
 - v. Broadway Collection.
 - w. Central Brass Manufacturing Company.
 - x. Chicago Faucets.
 - y. Delta Faucet Company.
 - z. Eljer.

- aa. Elkay Manufacturing Co.
- bb. Fisher Manufacturing Co.
- cc. Franke Consumer Products, Inc.; Kitchen Systems Div.
- dd. Gerber Plumbing Fixtures LLC.
- ee. Grohe America, Inc.
- ff. Hansgrohe Inc.
- gg. Hydrotek International, Inc.
- hh. Intersan Manufacturing Company.
- ii. Just Manufacturing Company.
- jj. Kohler Co.
- kk. Moen, Inc.
- ll. Pegler, Ltd.
- mm. Price Pfister, Inc.
- nn. Rohl LLC.
- oo. Royal Brass Mfg. Co.
- pp. Sayco; a Briggs Plumbing Products, Inc. Company.
- qq. Speakman Company.
- rr. T & S Brass and Bronze Works, Inc.
- ss. Water Management, Inc.
- tt. Wolverine Brass, Inc.
- uu. Zurn Plumbing Products Group; Commercial Brass Operation.
- vv. American Standard Companies, Inc.
- ww. Bradley Corporation.
- xx. Brasstech Inc.; Newport Brass Div.
- yy. Central Brass Manufacturing Company.
- zz. Chicago Faucets.
- aaa. Delta Faucet Company.
- bbb. Eljer.
- ccc. Elkay Manufacturing Co.
- ddd. Fisher Manufacturing Co.
- eee. Franke Consumer Products, Inc.; Kitchen Systems Div.
- fff. Gerber Plumbing Fixtures LLC.
- ggg. Grohe America, Inc.
- hhh. Hansgrohe Inc.
- iii. Hydrotek International, Inc.
- jjj. Intersan Manufacturing Company.
- kkk. Just Manufacturing Company.
- lll. Kohler Co.
- mmm. Moen, Inc.
- nnn. Paul Decorative Products.
- ooo. Pegler, Ltd.
- ppp. Phoenix Products, Inc.
- qqq. Price Pfister, Inc.
- rrr. Rohl LLC.
- sss. Royal Brass Mfg. Co.
- ttt. Sayco; a Briggs Plumbing Products, Inc. Company.
- uuu. Sterling Plumbing Group, Inc.
- vvv. St. Thomas Creations.
- www. Speakman Company.
- xxx. Symmons Industries, Inc.
- yyy. T & S Brass and Bronze Works, Inc.

- zzz. Water Management, Inc.
- aaaa. WhiteRock Corp.
- bbbb. Wolverine Brass, Inc.
- cccc. Zurn Plumbing Products Group; Commercial Brass Operation.
- dddd. American Standard Companies, Inc.
- eeee. Delta Faucet Company.
- ffff. Eljer.
- gggg. Moen, Inc.
- hhhh. Phoenix Products, Inc.
- iiii. Sayco; a Briggs Plumbing Products, Inc. Company.
- jjjj. Sterling Plumbing Group, Inc.
- kkkk. WhiteRock Corp.
- llll. Wolverine Brass, Inc.
- mmmm. Gerber Plumbing Fixtures LLC.
- nnnn. Sterling Plumbing Group, Inc.
- oooo. Zurn Plumbing Products Group; Wilkins Operation.

4. Description: Kitchen faucet with spray, three-hole fixture. Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture holes; coordinate outlet with spout and fixture receptor.
 - a. Body Material: Commercial, solid brass
 - b. >.
 - c. Maximum Flow Rate: 2.5 gpm, unless otherwise indicated.
 - d. Mixing Valve: Single control.
 - e. Backflow Protection Device for Hose Outlet: Required.
 - f. Backflow Protection Device for Side Spray: Required.
 - g. Centers: 3-3/8 inches Mounting: Deck.
 - h. Handle(s): Lever.
 - i. Inlet(s): NPS 3/8 plain-end tubing.
 - j. Spout Type: Rigid, solid brass.
 - k. Spout Outlet: Aerator.
 - l. Vacuum Breaker: Required.
 - m. Operation: Compression, manual.
 - n. Drain: Grid.

2.3 FLUSHOMETERS

A. Flushometers, :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Coyne & Delany Co.
 - b. Delta Faucet Company.

- c. Sloan Valve Company.
 - d. Zurn Plumbing Products Group; Commercial Brass Operation.
 - e. Hydrotek International, Inc.
 - f. Sloan Valve Company.
 - g. TOTO USA, Inc.
 - h. Coyne & Delany Co.
 - i. Delta Faucet Company.
 - j. Hydrotek International, Inc.
 - k. Sloan Valve Company.
 - l. TOTO USA, Inc.
 - m. Zurn Plumbing Products Group; Commercial Brass Operation.
4. Description: Flushometer for urinal-type fixture. Include brass body with corrosion-resistant internal components, non-hold-open feature, control stop with check valve, vacuum breaker, copper or brass tubing, and polished chrome-plated finish on exposed parts.
- a. Internal Design: Diaphragm or piston operation.
 - b. Style: Exposed.
 - c. Inlet Size: NPS 3/4.
 - d. Trip Mechanism: Oscillating, lever-handle actuator.
 - e. Consumption: 0.5 gal./flush.
 - f. Tailpiece Size: NPS 3/4 and standard length to top of bowl.

2.4 TOILET SEATS

A. Toilet Seats, :

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. American Standard Companies, Inc.
 - b. Bemis Manufacturing Company.
 - c. Centoco Manufacturing Corp.
 - d. Church Seats.
 - e. Eljer.
 - f. Kohler Co.
 - g. Olsonite Corp.
 - h. Sanderson Plumbing Products, Inc.; Beneke Div.
 - i. Sperzel.
 - j. Bemis Manufacturing Company.
 - k. Centoco Manufacturing Corp.
 - l. Church Seats.
 - m. Kohler Co.
 - n. Olsonite Corp.

- o. Pressalit A/S.
 - p. Sanderson Plumbing Products, Inc.; Beneke Div.
 - q. Sperzel.
4. Description: Toilet seat for water-closet-type fixture.
- a. Material: Molded, solid plastic with antimicrobial agent.
 - b. Configuration: Open front without cover.
 - c. Size: Elongated.
 - d. Hinge Type: SC, self-sustaining, check.
 - e. Class: Standard commercial.
 - f. Color: White.

2.5 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers, :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Engineered Brass Co.
 - b. Insul-Tect Products Co.; a Subsidiary of MVG Molded Products.
 - c. McGuire Manufacturing Co., Inc.
 - d. Plumberex Specialty Products Inc.
 - e. TCI Products.
 - f. TRUEBRO, Inc.
 - g. Zurn Plumbing Products Group; Tubular Brass Plumbing Products Operation.
3. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

2.6 FIXTURE SUPPORTS

- ### A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- ### B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Josam Company.
2. MIFAB Manufacturing Inc.
3. Smith, Jay R. Mfg. Co.
4. Tyler Pipe; Wade Div.
5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
6. Zurn Plumbing Products Group; Specification Drainage Operation.

C. Water-Closet Supports:

1. Description: Combination carrier designed for accessible mounting height of wall-mounting, water-closet-type fixture. Include single or double, vertical or horizontal, hub-and-spigot or hubless waste fitting as required for piping arrangement; faceplates; couplings with gaskets; feet; and fixture bolts and hardware matching fixture. Include additional extension coupling, faceplate, and feet for installation in wide pipe space.

D. Urinal Supports, :

1. Description: Type I, urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture for wall-mounting, urinal-type fixture. Include steel uprights with feet.
2. Accessible-Fixture Support: Include rectangular steel uprights.

E. Lavatory Supports, :

1. Description: Type I, lavatory carrier with exposed arms and tie rods for wall-mounting, lavatory-type fixture. Include steel uprights with feet.
2. Accessible-Fixture Support: Include rectangular steel uprights.

F. Sink Supports, :

1. Description: Type I, sink carrier with exposed arms and tie rods for sink-type fixture. Include steel uprights with feet.

2.7 DISHWASHER AIR-GAP FITTINGS

A. Dishwasher Air-Gap Fittings, :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. B & K Industries, Inc.
 - b. Brass Craft Mfg. Co.; a Subsidiary of Masco Corporation.
 - c. Brasstech Inc.; Newport Brass Div.
 - d. Dearborn Brass; a div. of Moen, Inc.
 - e. Geberit Manufacturing, Inc.
 - f. JB Products; a Federal Process Corporation Company.
 - g. Sioux Chief Manufacturing Company, Inc.
 - h. Watts Brass & Tubular; a division of Watts Regulator Co.
3. Description: Fitting suitable for use with domestic dishwashers and for deck mounting; with plastic body, chrome-plated brass cover; and capacity of at least 5 gpm; and inlet pressure of at least 5 psig at a temperature of at least 140 deg F. Include 5/8-inch- ID inlet and 7/8-inch- ID outlet hose connections.
4. Hoses: Rubber and suitable for temperature of at least 140 deg F.

- a. Inlet Hose: 5/8-inch ID and 48 inches long.
- b. Outlet Hose: 7/8-inch ID and 48 inches long.

2.8 WATER CLOSETS

A. Water Closets, :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

- a. American Standard Companies, Inc.
- b. Barclay Products, Ltd.
- c. Briggs Plumbing Products, Inc.
- d. Crane Plumbing, L.L.C./Fiat Products.
- e. Duravit USA, Inc.
- f. Eljer.
- g. Gerber Plumbing Fixtures LLC.
- h. Kohler Co.
- i. Mansfield Plumbing Products, Inc.
- j. Peerless Pottery, Inc.
- k. Sanitarios Azteca, S.A. de C.V.
- l. Sterling Plumbing Group, Inc.
- m. St. Thomas Creations.
- n. TOTO USA, Inc.
- o. Water Management, Inc.
- p. Capizzi.
- q. St. Thomas Creations.
- r. American Standard Companies, Inc.
- s. Gerber Plumbing Fixtures LLC.
- t. Kohler Co.
- u. Mansfield Plumbing Products, Inc.
- v. St. Thomas Creations.
- w. Crane Plumbing, L.L.C./Fiat Products.
- x. Eljer.
- y. Peerless Pottery, Inc.
- z. Water Management, Inc.
- aa. Briggs Plumbing Products, Inc.
- bb. American Standard Companies, Inc.
- cc. Briggs Plumbing Products, Inc.
- dd. Capizzi.
- ee. Crane Plumbing, L.L.C./Fiat Products.
- ff. Eljer.
- gg. Kohler Co.
- hh. Mansfield Plumbing Products, Inc.
- ii. Peerless Pottery, Inc.

- jj. Sanitarios Azteca, S.A. de C.V.
 - kk. St. Thomas Creations.
 - ll. TOTO USA, Inc.
4. Description: Accessible, floor-mounting, floor-outlet, vitreous-china fixture designed for gravity-type tank operation.
 5. Style: Close coupled.
 - a. Bowl Type: Elongated with siphon-jet design. Include bolt caps matching fixture.
 - b. Height: Accessible.
 - c. Design Consumption: 1 gal./flush.
 - d. Tank: Gravity type with trim. Include cover.
 - e. Trip Mechanism: Lever-handle actuator.
 - f. Color: White.
 6. Supply: NPS 3/8 chrome-plated brass or copper with screwdriver stop.
 7. Style: Flushometer valve.
 - a. Bowl Type: Elongated with siphon-jet design. Include bolt caps matching fixture.
 - b. Height: Accessible.
 - c. Design Consumption: 1.6 gal./flush.
 - d. Color: White.

2.9 URINALS

A. Urinals, :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. American Standard Companies, Inc.
 - b. Briggs Plumbing Products, Inc.
 - c. Capizzi.
 - d. Crane Plumbing, L.L.C./Fiat Products.
 - e. Duravit USA, Inc.
 - f. Eljer.
 - g. Kohler Co.
 - h. Mansfield Plumbing Products, Inc.
 - i. Peerless Pottery, Inc.
 - j. Sanitarios Azteca, S.A. de C.V.
 - k. St. Thomas Creations.
 - l. TOTO USA, Inc.
4. Description: Accessible, wall-mounting, back-outlet, vitreous-china fixture designed for flushometer valve operation.

- a. Type: Siphon jet.
- b. Strainer or Trapway: Integral cast strainer with integral trap.
- c. Design Consumption: 0.5 gal./flush.
- d. Color: White.
- e. Supply Spud Size: NPS 3/4
- f. Outlet Size: NPS 1-1/2.

2.10 LAVATORIES

A. Lavatories, :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. American Standard Companies, Inc.
 - b. Commercial Enameling Company.
 - c. Eljer.
 - d. Kohler Co.
 - e. American Standard Companies, Inc.
 - f. Barclay Products, Ltd.
 - g. Briggs Plumbing Products, Inc.
 - h. Crane Plumbing, L.L.C./Fiat Products.
 - i. Eljer.
 - j. Gerber Plumbing Fixtures LLC.
 - k. Kohler Co.
 - l. Mansfield Plumbing Products, Inc.
 - m. Peerless Pottery, Inc.
 - n. Sterling Plumbing Group, Inc.
 - o. St. Thomas Creations.
 - p. TOTO USA, Inc.
4. Description: Accessible, wall fixture.
 - a. Type: With back.
 - b. Size: 18 by 15 inches rectangular.
 - c. Faucet Hole Punching: Three holes, 2-inch centers.
 - d. Faucet Hole Location: Top.
 - e. Color: White.
 - f. Faucet: Lavatory with pop-up waste.
 - g. Supplies: NPS 3/8 chrome-plated copper with stops.
 - h. Drain: Grid with offset waste.
 - 1) Location: Near back of bowl.
 - i. Drain Piping: NPS 1-1/4 thick tubular brass waste to wall; and wall escutcheon.

j. Drain Piping: Schedule 40 ABS or PVC, NPS 1-1/4 P-trap; NPS 1-1/4, tubular waste to wall; and wall escutcheon.

1) Exception: Omit P-trap if hair interceptor is required.

2.11 KITCHEN SINKS

A. Kitchen Sinks:

1. to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Commercial Enameling Company.
 - b. Eljer.
 - c. Jacuzzi, Inc.
 - d. Kohler Co.
 - e. Gerber Plumbing Fixtures LLC.
 - f. Lyons Industries, Inc.
 - g. American Standard Companies, Inc.
 - h. Bootz Plumbingware Co.
 - i. Briggs Plumbing Products, Inc.
 - j. Eljer.
 - k. Mansfield Plumbing Products, Inc.
 - l. Avonite, Inc.
 - m. DuPont, Corian Products.
 - n. FHP Kindred USA.
 - o. Formica Corporation.
 - p. Franke Consumer Products, Inc., Kitchen Systems Div.
 - q. Lippert Corporation.
 - r. Rynone Manufacturing Corp.
 - s. Swan Corporation (The).
 - t. Wilsonart International.
 - u. Dayton Products, Inc.
 - v. Elkay Manufacturing Co.
 - w. Franke Consumer Products, Inc., Kitchen Systems Div.
 - x. Just Manufacturing Company.
 - y. Kohler Co.
 - z. Moen, Inc.
 - aa. Revere Sink.
 - bb. Sterling Plumbing Group, Inc.
 - cc. Teka USA.
 - dd. WhiteRock Corp.
4. Description: One-bowl, residential, counter-mounting, enameled, cast-iron kitchen sink.
 - a. Overall Dimensions: Per plans

- b. Metal Thickness: 0.038 inch.
- c. Bowl:
 - 1) Dimensions: Per plans
 - 2) Drain: 3-1/2-inch grid with offset waste.
 - a) Location: Near back of bowl.
- d. Sink Faucet: Per plans
- e. Supplies: NPS 1/2 chrome-plated copper with stops.
- f. Drain Piping: NPS 1-1/2 chrome-plated, cast-brass P-trap; 0.045-inch- thick tubular brass waste to wall; continuous waste; and wall escutcheon(s).
- g. Drain Piping: Schedule 40 ABS or PVC, NPS 1-1/2 P-trap; tubular waste to wall; continuous waste; and wall escutcheon(s).
- h. Disposer: Not required.
- i. Dishwasher Air-Gap Fitting: Required.
- j. Hot-Water Dispenser: Not required

2.12 SERVICE SINKS

A. Service Sinks, :

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. American Standard Companies, Inc.
 - b. Commercial Enameling Company.
 - c. Eljer.
 - d. Kohler Co.
 - e. Crane Plumbing, L.L.C./Fiat Products.
 - f. Eljer.
 - g. Kohler Co.
- 4. Description: Trap-standard- and wall-mounting, enameled, cast-iron fixture with roll-rim with plain back and rim guard on front and sides.
 - a. Size: Per plans
 - b. Color: White.
 - c. Faucet: Sink .
 - d. Drain: Grid with NPS 2 outlet.
 - e. Trap Standard: NPS 2 enameled, cast iron with cleanout and floor flange.
 - f. Fixture Support: Sink .

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Assemble plumbing fixtures, trim, fittings, and other components according to manufacturers' written instructions.
- B. Install off-floor supports, affixed to building substrate, for wall-mounting fixtures.
 - 1. Use carrier supports with waste fitting and seal for back-outlet fixtures.
 - 2. Use carrier supports without waste fitting for fixtures with tubular waste piping.
 - 3. Use chair-type carrier supports with rectangular steel uprights for accessible fixtures.
- C. Install back-outlet, wall-mounting fixtures onto waste fitting seals and attach to supports.
- D. Install floor-mounting fixtures on closet flanges or other attachments to piping or building substrate.
- E. Install wall-mounting fixtures with tubular waste piping attached to supports.
- F. Install fixtures level and plumb according to roughing-in drawings.
- G. Install water-supply piping with stop on each supply to each fixture to be connected to water distribution piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.
- H. Install trap and tubular waste piping on drain outlet of each fixture to be directly connected to sanitary drainage system.
- I. Install tubular waste piping on drain outlet of each fixture to be indirectly connected to drainage system.
- J. Install flushometer valves for accessible water closets and urinals with handle mounted on wide side of compartment. Install other actuators in locations that are easy for people with disabilities to reach.
- K. Install tanks for accessible, tank-type water closets with lever handle mounted on wide side of compartment.
- L. Install toilet seats on water closets.
- M. Install faucet-spout fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- N. Install water-supply flow-control fittings with specified flow rates in fixture supplies at stop valves.
- O. Install faucet flow-control fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- P. Install shower flow-control fittings with specified maximum flow rates in shower arms.

- Q. Install traps on fixture outlets.
 - 1. Exception: Omit trap on fixtures with integral traps.
 - 2. Exception: Omit trap on indirect wastes, unless otherwise indicated.
- R. Install disposer in outlet of each sink indicated to have disposer. Install switch where indicated or in wall adjacent to sink if location is not indicated.
- S. Install dishwasher air-gap fitting at each sink indicated to have air-gap fitting. Install in sink deck. Connect inlet hose to dishwasher and outlet hose to disposer.
- T. Install hot-water dispensers in back top surface of sink or in countertop with spout over sink.
- U. Install escutcheons at piping wall and ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding fittings. Escutcheons are specified in Division 22 Section "Common Work Results for Plumbing."
- V. Seal joints between fixtures and walls, floors, and countertops using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 07 Section "Joint Sealants."

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Verify that installed plumbing fixtures are categories and types specified for locations where installed.
- B. Check that plumbing fixtures are complete with trim, faucets, fittings, and other specified components.
- C. Inspect installed plumbing fixtures for damage. Replace damaged fixtures and components.
- D. Test installed fixtures after water systems are pressurized for proper operation. Replace malfunctioning fixtures and components, then retest. Repeat procedure until units operate properly.

- E. Install fresh batteries in sensor-operated mechanisms.

3.4 PROTECTION

- A. Provide protective covering for installed fixtures and fittings.
- B. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224000

SECTION 224700 - DRINKING FOUNTAINS AND WATER COOLERS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Style F, freestanding drinking fountains.
 - 2. Style W, wall-mounting drinking fountains.
 - 3. Type PB, pressure with bubbler, Style F, freestanding water coolers.
 - 4. Type PB, pressure with bubbler, Style W, wall-mounting water coolers.
 - 5. Fixture supports.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Operation and maintenance data.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities"; Public Law 90-480, "Architectural Barriers Act"; and Public Law 101-336, "Americans with Disabilities Act"; for fixtures for people with disabilities.
- C. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- D. ARI Standard: Comply with ARI's "Directory of Certified Drinking Water Coolers" for style classifications.
- E. ARI Standard: Comply with ARI 1010, "Self-Contained, Mechanically Refrigerated Drinking-Water Coolers," for water coolers and with ARI's "Directory of Certified Drinking Water Coolers" for type and style classifications.
- F. ASHRAE Standard: Comply with ASHRAE 34, "Designation and Safety Classification of Refrigerants" for water coolers. Provide HFC 134a (tetrafluoroethane) refrigerant unless otherwise indicated.

PART 2 - PRODUCTS

A. Water Coolers, :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Elkay Manufacturing Co.
 - b. Halsey Taylor.
 - c. Haws Corporation.
 - d. Larco, Inc.
 - e. Oasis Corporation.
 - f. Sunroc Corp.
4. Description: Accessible, ARI 1010, Type PB, pressure with bubbler, Style W, wall-mounting water cooler for adult-mounting height.
 - a. Cabinet: Bilevel with two attached cabinets and with bilevel skirt kit.
 - b. Bubbler: One, with adjustable stream regulator, located on each cabinet deck.
 - c. Control: Push bar.
 - d. Supply: NPS 3/8 with ball, gate, or globe valve.
 - e. Filter: One or more water filters complying with NSF 42 and NSF 53 for cyst and lead reduction to below EPA standards; with capacity sized for unit peak flow rate.
 - f. Drain(s): Grid with NPS 1-1/4 minimum horizontal waste and trap complying with ASME A112.18.1.
 - g. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
 - 1) Capacity: 5 gph of 50 deg F cooled water from 80 deg F inlet water and 90 deg F ambient air temperature.
 - 2) Electrical Characteristics: Per manufacturer and plans
 - h. Support: Type I, water cooler carrier. Refer to "Fixture Supports" Article.

2.2 FIXTURE SUPPORTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Josam Co.
 2. MIFAB Manufacturing, Inc.

3. Smith, Jay R. Mfg. Co.
 4. Tyler Pipe; Wade Div.
 5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
 6. Zurn Plumbing Products Group; Specification Drainage Operation.
- C. Description: ASME A112.6.1M, water cooler carriers. Include vertical, steel uprights with feet and tie rods and bearing plates with mounting studs matching fixture to be supported.
1. Type I: Hanger-type carrier with two vertical uprights.
 2. Type II: Bilevel, hanger-type carrier with three vertical uprights.
 3. Supports for Accessible Fixtures: Include rectangular, vertical, steel uprights instead of steel pipe uprights.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Use carrier off-floor supports for wall-mounting fixtures, unless otherwise indicated.
- B. Set freestanding and pedestal drinking fountains on floor.
- C. Use chrome-plated brass or copper tube, fittings, and valves in locations exposed to view.

3.2 INSTALLATION

- A. Install off-floor supports affixed to building substrate and attach wall-mounting fixtures, unless otherwise indicated.
- B. Install fixtures level and plumb. For fixtures indicated for children, install at height required by authorities having jurisdiction.
- C. Install water-supply piping with shutoff valve on supply to each fixture to be connected to water distribution piping. Use ball, gate, or globe valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
- D. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- E. Install pipe escutcheons at wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding pipe fittings. Escutcheons are specified in Division 22 Section "Common Work Results for Plumbing."
- F. Seal joints between fixtures and walls and floors using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 07 Section "Joint Sealants."

3.3 CONNECTIONS

- A. Connect fixtures with water supplies, traps, and risers, and with soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Water Cooler Testing: After electrical circuitry has been energized, test for compliance with requirements. Test and adjust controls and safeties.
 - 1. Remove and replace malfunctioning units and retest as specified above.
 - 2. Report test results in writing.

3.5 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.
- B. Adjust water cooler temperature settings.

END OF SECTION 224700

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Piping materials and installation instructions common to most piping systems.
2. Dielectric fittings.
3. Mechanical sleeve seals.
4. Sleeves.
5. Escutcheons.
6. Grout.
7. HVAC demolition.
8. Equipment installation requirements common to equipment sections.
9. Concrete bases.
10. Supports and anchorages.

1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

1.3 SUBMITTALS

- A. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."

- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

PART 2 - PRODUCTS

2.1 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.2 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series or BAg1, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12.
- G. Solvent Cements for Joining Plastic Piping:
 - 1. CPVC Piping: ASTM F 493.
 - 2. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.

2.3 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.

- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.
- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig minimum working pressure as required to suit system pressures.
- E. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.
- F. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.

2.4 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
- B. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
- C. Pressure Plates: Plastic. Include two for each sealing element.
- D. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.
- G. Molded PE: Reusable, PE, tapered-cup shaped, and smooth-outer surface with nailing flange for attaching to wooden forms.

2.6 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated and rough brass.
- D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
 - 1. Finish: Polished chrome-plated and rough brass.

2.7 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 HVAC DEMOLITION

- A. Refer to Division 01 Section "Cutting and Patching" and Division 02 Section "Selective Structure Demolition" for general demolition requirements and procedures.
- B. Disconnect, demolish, and remove HVAC systems, equipment, and components indicated to be removed.
 - 1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
 - 2. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material.
 - 3. Ducts to Be Removed: Remove portion of ducts indicated to be removed and plug remaining ducts with same or compatible ductwork material.
 - 4. Ducts to Be Abandoned in Place: Cap or plug ducts with same or compatible ductwork material.
 - 5. Equipment to Be Removed: Disconnect and cap services and remove equipment.
 - 6. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.

7. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.

C. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

3.2 PIPING SYSTEMS - COMMON REQUIREMENTS

A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.

B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.

D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

F. Install piping to permit valve servicing.

G. Install piping at indicated slopes.

H. Install piping free of sags and bends.

I. Install fittings for changes in direction and branch connections.

J. Install piping to allow application of insulation.

K. Select system components with pressure rating equal to or greater than system operating pressure.

L. Install escutcheons for penetrations of walls, ceilings, and floors.

M. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.

N. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

1. Install steel pipe for sleeves smaller than 6 inches in diameter.

2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.

3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- O. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- P. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- Q. Verify final equipment locations for roughing-in.
- R. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.3 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- I. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402, for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
 - 3. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
 - 4. PVC Nonpressure Piping: Join according to ASTM D 2855.
- J. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.
- K. Plastic Nonpressure Piping Gasketed Joints: Join according to ASTM D 3212.
- L. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
 - 1. Plain-End Pipe and Fittings: Use butt fusion.
 - 2. Plain-End Pipe and Socket Fittings: Use socket fusion.
- M. Fiberglass Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

3.4 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.5 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.

- C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.6 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
 - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 - 7. Use 3000-psi, 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Cast-in-Place Concrete."

3.7 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor HVAC materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

3.8 ERECTION OF WOOD SUPPORTS AND ANCHORAGES

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorages to support, and anchor HVAC materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

3.9 GROUTING

- A. Mix and install grout for HVAC equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 230500

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.2 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with requirements in this Section except when stricter requirements are specified in HVAC equipment schedules or Sections.
- B. Comply with NEMA MG 1 unless otherwise indicated.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.

- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- G. Temperature Rise: Match insulation rating.
- H. Insulation: Class F.
- I. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- J. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.

- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Equipment labels.
 2. Warning signs and labels.
 3. Pipe labels.
 4. Duct labels.

1.2 SUBMITTAL

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
1. Material and Thickness: Aluminum, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 4. Fasteners: Stainless-steel rivets or self-tapping screws.
 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
 2. Letter Color: Black.
 3. Background Color: White.
 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering

for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.

B. Letter Color: Black.

C. Background Color: White.

D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

G. Fasteners: Stainless-steel rivets or self-tapping screws.

H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.

B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.

C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 DUCT LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Black.
- C. Background Color: White.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, duct size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.

- B. Locate equipment labels where accessible and visible.

3.3 DUCT LABEL INSTALLATION

- A. Install plastic-laminated duct labels with permanent adhesive on air ducts in the following color codes:
 - 1. Blue: For air supply ducts.
 - 2. Yellow: For return ducts.
 - 3. Green: For exhaust-, outside-, relief-, return-, and mixed-air ducts.
 - 4. ASME A13.1 Colors and Designs: For hazardous material exhaust.
- B. Locate labels near points where ducts enter into concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes TAB to produce design objectives for the following:
 - 1. Air Systems:
 - a. Constant-volume air systems.
 - b. Variable-air-volume systems.
 - c. Multizone systems.
 - 2. HVAC equipment quantitative-performance settings.
 - 3. Verifying that automatic control devices are functioning properly.
 - 4. Reporting results of activities and procedures specified in this Section.

1.2 SUBMITTALS

- A. Strategies and Procedures Plan: Within 90 days from Contractor's Notice to Proceed, submit **2** copies of TAB strategies and step-by-step procedures as specified in Part 3 "Preparation" Article. Include a complete set of report forms intended for use on this Project.
- B. Certified TAB Reports: Submit two copies of reports prepared, as specified in this Section, on approved forms certified by TAB firm.
- C. Warranties specified in this Section.

1.3 QUALITY ASSURANCE

- A. TAB Firm Qualifications: Engage a TAB firm certified by AABC, NEBB or TABB.
- B. Certification of TAB Reports: Certify TAB field data reports. This certification includes the following:
 - 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 - 2. Certify that TAB team complied with approved TAB plan and the procedures specified and referenced in this Specification.
- C. TAB Report Forms: Use standard forms from AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems."

1.4 PROJECT CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.5 COORDINATION

- A. Coordinate the efforts of factory-authorized service representatives for systems and equipment, HVAC controls installers, and other mechanics to operate HVAC systems and equipment to support and assist TAB activities.
- B. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

1.6 WARRANTY

- A. National Project Performance Guarantee: Provide a guarantee on AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" forms stating that AABC will assist in completing requirements of the Contract Documents if TAB firm fails to comply with the Contract Documents. Guarantee includes the following provisions:
 - 1. The certified TAB firm has tested and balanced systems according to the Contract Documents.
 - 2. Systems are balanced to optimum performance capabilities within design and installation limits.
- B. Special Guarantee: Provide a guarantee on NEBB forms stating that NEBB will assist in completing requirements of the Contract Documents if TAB firm fails to comply with the Contract Documents. Guarantee shall include the following provisions:
 - 1. The certified TAB firm has tested and balanced systems according to the Contract Documents.
 - 2. Systems are balanced to optimum performance capabilities within design and installation limits.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
 - 1. Verify that balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are required by the Contract Documents. Verify that quantities and locations of these balancing devices are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- B. Examine approved submittal data of HVAC systems and equipment.
- C. Examine Project Record Documents described in Division 01 Section "Project Record Documents."
- D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine equipment performance data including fan and pump curves. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system. Calculate system effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from those presented when the equipment was performance tested at the factory. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," Sections 7 through 10; or in SMACNA's "HVAC Systems--Duct Design," Sections 5 and 6. Compare this data with the design data and installed conditions.
- F. Examine system and equipment installations to verify that they are complete and that testing, cleaning, adjusting, and commissioning specified in individual Sections have been performed.
- G. Examine system and equipment test reports.
- H. Examine HVAC system and equipment installations to verify that indicated balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are properly installed, and that their locations are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- I. Examine systems for functional deficiencies that cannot be corrected by adjusting and balancing.
- J. Examine HVAC equipment to ensure that clean filters have been installed, bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.

- K. Examine terminal units, such as variable-air-volume boxes, to verify that they are accessible and their controls are connected and functioning.
- L. Examine plenum ceilings used for supply air to verify that they are airtight. Verify that pipe penetrations and other holes are sealed.
- M. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- N. Examine system pumps to ensure absence of entrained air in the suction piping.
- O. Examine equipment for installation and for properly operating safety interlocks and controls.
- P. Examine automatic temperature system components to verify the following:
 - 1. Dampers, valves, and other controlled devices are operated by the intended controller.
 - 2. Dampers and valves are in the position indicated by the controller.
 - 3. Integrity of valves and dampers for free and full operation and for tightness of fully closed and fully open positions. This includes dampers in multizone units, mixing boxes, and variable-air-volume terminals.
 - 4. Automatic modulating and shutoff valves, including two-way valves and three-way mixing and diverting valves, are properly connected.
 - 5. Thermostats and humidistats are located to avoid adverse effects of sunlight, drafts, and cold walls.
 - 6. Sensors are located to sense only the intended conditions.
 - 7. Sequence of operation for control modes is according to the Contract Documents.
 - 8. Controller set points are set at indicated values.
 - 9. Interlocked systems are operating.
 - 10. Changeover from heating to cooling mode occurs according to indicated values.
- Q. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system readiness checks and prepare system readiness reports. Verify the following:
 - 1. Permanent electrical power wiring is complete.
 - 2. Hydronic systems are filled, clean, and free of air.
 - 3. Automatic temperature-control systems are operational.
 - 4. Equipment and duct access doors are securely closed.
 - 5. Balance, smoke, and fire dampers are open.
 - 6. Isolating and balancing valves are open and control valves are operational.
 - 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 8. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary to allow adequate performance of procedures. After testing and balancing, close probe holes and patch insulation with new materials identical to those removed. Restore vapor barrier and finish according to insulation Specifications for this Project.
- C. Mark equipment and balancing device settings with paint or other suitable, permanent identification material, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, to show final settings.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct airflow measurements.
- E. Check airflow patterns from the outside-air louvers and dampers and the return- and exhaust-air dampers, through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling unit components.
- L. Check for proper sealing of air duct system.

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.

1. Measure fan static pressures to determine actual static pressure as follows:
 - a. Measure outlet static pressure as far downstream from the fan as practicable and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from flexible connection and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 2. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Simulate dirty filter operation and record the point at which maintenance personnel must change filters.
 3. Measure static pressures entering and leaving other devices such as sound traps, heat recovery equipment, and air washers, under final balanced conditions.
 4. Compare design data with installed conditions to determine variations in design static pressures versus actual static pressures. Compare actual system effect factors with calculated system effect factors to identify where variations occur. Recommend corrective action to align design and actual conditions.
 5. Obtain approval from Architect for adjustment of fan speed higher or lower than indicated speed. Make required adjustments to pulley sizes, motor sizes, and electrical connections to accommodate fan-speed changes.
 6. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full cooling, full heating, economizer, and any other operating modes to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
1. Measure static pressure at a point downstream from the balancing damper and adjust volume dampers until the proper static pressure is achieved.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 2. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure terminal outlets and inlets without making adjustments.
1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.

- D. Adjust terminal outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using volume dampers rather than extractors and the dampers at air terminals.
1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

- A. Compensating for Diversity: When the total airflow of all terminal units is more than the indicated airflow of the fan, place a selected number of terminal units at a maximum set-point airflow condition until the total airflow of the terminal units equals the indicated airflow of the fan. Select the reduced airflow terminal units so they are distributed evenly among the branch ducts.
- B. Pressure-Independent, Variable-Air-Volume Systems: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set outside-air dampers at minimum, and return- and exhaust-air dampers at a position that simulates full-cooling load.
 2. Select the terminal unit that is most critical to the supply-fan airflow and static pressure. Measure static pressure. Adjust system static pressure so the entering static pressure for the critical terminal unit is not less than the sum of terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
 3. Measure total system airflow. Adjust to within indicated airflow.
 4. Set terminal units at maximum airflow and adjust controller or regulator to deliver the designed maximum airflow. Use terminal-unit manufacturer's written instructions to make this adjustment. When total airflow is correct, balance the air outlets downstream from terminal units as described for constant-volume air systems.
 5. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave outlets balanced for maximum airflow.
 6. Remeasure the return airflow to the fan while operating at maximum return airflow and minimum outside airflow. Adjust the fan and balance the return-air ducts and inlets as described for constant-volume air systems.
 7. Measure static pressure at the most critical terminal unit and adjust the static-pressure controller at the main supply-air sensing station to ensure that adequate static pressure is maintained at the most critical unit.
 8. Record the final fan performance data.
- C. Pressure-Dependent, Variable-Air-Volume Systems without Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:

1. Balance systems similar to constant-volume air systems.
2. Set terminal units and supply fan at full-airflow condition.
3. Adjust inlet dampers of each terminal unit to indicated airflow and verify operation of the static-pressure controller. When total airflow is correct, balance the air outlets downstream from terminal units as described for constant-volume air systems.
4. Readjust fan airflow for final maximum readings.
5. Measure operating static pressure at the sensor that controls the supply fan, if one is installed, and verify operation of the static-pressure controller.
6. Set supply fan at minimum airflow if minimum airflow is indicated. Measure static pressure to verify that it is being maintained by the controller.
7. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave the outlets balanced for maximum airflow.
8. Measure the return airflow to the fan while operating at maximum return airflow and minimum outside airflow. Adjust the fan and balance the return-air ducts and inlets as described for constant-volume air systems.

D. Pressure-Dependent, Variable-Air-Volume Systems with Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:

1. Set system at maximum indicated airflow by setting the required number of terminal units at minimum airflow. Select the reduced airflow terminal units so they are distributed evenly among the branch ducts.
2. Adjust supply fan to maximum indicated airflow with the variable-airflow controller set at maximum airflow.
3. Set terminal units at full-airflow condition.
4. Adjust terminal units starting at the supply-fan end of the system and continuing progressively to the end of the system. Adjust inlet dampers of each terminal unit to indicated airflow. When total airflow is correct, balance the air outlets downstream from terminal units as described for constant-volume air systems.
5. Adjust terminal units for minimum airflow.
6. Measure static pressure at the sensor.
7. Measure the return airflow to the fan while operating at maximum return airflow and minimum outside airflow. Adjust the fan and balance the return-air ducts and inlets as described for constant-volume air systems.

3.7 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record compressor data.

3.8 PROCEDURES FOR TEMPERATURE MEASUREMENTS

- A. During TAB, report the need for adjustment in temperature regulation within the automatic temperature-control system.
- B. Measure indoor wet- and dry-bulb temperatures every other hour for a period of two successive eight-hour days, in each separately controlled zone, to prove correctness of final temperature settings. Measure when the building or zone is occupied.
- C. Measure outside-air, wet- and dry-bulb temperatures.

3.9 PROCEDURES FOR COMMERCIAL KITCHEN HOODS

- A. Measure, adjust, and record the airflow of each kitchen hood. For kitchen hoods designed with integral makeup air, measure and adjust the exhaust and makeup airflow. Measure airflow by duct Pitot-tube traverse. If a duct Pitot-tube traverse is not possible, provide an explanation in the report of the reason(s) why and also the reason why the method used was chosen.
 - 1. Install welded test ports in the sides of the exhaust duct for the duct Pitot-tube traverse. Install each test port with a threaded cap that is liquid tight.
- B. After balancing is complete, do the following:
 - 1. Measure and record the static pressure at the hood exhaust-duct connection.
 - 2. Measure and record the hood face velocity. Make measurements at multiple points across the face of the hood. Perform measurements at a maximum of 12 inches between points and between any point and the perimeter. Calculate the average of the measurements recorded. Verify that the hood average face velocity complies with the Contract Documents and governing codes.
 - 3. Check the hood for capture and containment of smoke using a smoke emitting device. Observe the smoke pattern. Make adjustments to room airflow patterns to achieve optimum results.
- C. Visually inspect the hood exhaust duct throughout its entire length in compliance with authorities having jurisdiction. Begin at the hood connection and end at the point it discharges outdoors. Report findings.
 - 1. Check duct slopes as required.
 - 2. Verify that duct access is installed as required.
 - 3. Verify that point of termination is as required.
 - 4. Verify that duct air velocity is within the range required.
 - 5. Verify that duct is within a fire-rated enclosure.
- D. Report deficiencies.

3.10 TEMPERATURE-CONTROL VERIFICATION

- A. Verify that controllers are calibrated and commissioned.

- B. Check transmitter and controller locations and note conditions that would adversely affect control functions.
- C. Record controller settings and note variances between set points and actual measurements.
- D. Check the operation of limiting controllers (i.e., high- and low-temperature controllers).
- E. Check free travel and proper operation of control devices such as damper and valve operators.
- F. Check the sequence of operation of control devices. Note air pressures and device positions and correlate with airflow and water flow measurements. Note the speed of response to input changes.
- G. Check the interaction of electrically operated switch transducers.
- H. Check the interaction of interlock and lockout systems.
- I. Check main control supply-air pressure and observe compressor and dryer operations.
- J. Record voltages of power supply and controller output. Determine whether the system operates on a grounded or nongrounded power supply.
- K. Note operation of electric actuators using spring return for proper fail-safe operations.

3.11 TOLERANCES

- A. Set HVAC system airflow and water flow rates within the following tolerances:
 - 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus 5 to plus 10 percent.
 - 2. Air Outlets and Inlets: 0 to minus 10 percent.
 - 3. Heating-Water Flow Rate: 0 to minus 10 percent.
 - 4. Cooling-Water Flow Rate: 0 to minus 5 percent.

3.12 FINAL REPORT

- A. General: Typewritten, or computer printout in letter-quality font, on standard bond paper, in three-ring binder, tabulated and divided into sections by tested and balanced systems.
- B. Include a certification sheet in front of binder signed and sealed by the certified testing and balancing engineer.
 - 1. Include a list of instruments used for procedures, along with proof of calibration.
- C. Final Report Contents: In addition to certified field report data, include the following:
 - 1. Pump curves.
 - 2. Fan curves.
 - 3. Manufacturers' test data.
 - 4. Field test reports prepared by system and equipment installers.

5. Other information relative to equipment performance, but do not include Shop Drawings and Product Data.
- D. General Report Data: In addition to form titles and entries, include the following data in the final report, as applicable:
1. Title page.
 2. Name and address of TAB firm.
 3. Project name.
 4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB firm who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Data for terminal units, including manufacturer, type size, and fittings.
 14. Notes to explain why certain final data in the body of reports varies from indicated values.
 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outside-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- E. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
1. Quantities of outside, supply, return, and exhaust airflows.
 2. Water and steam flow rates.
 3. Duct, outlet, and inlet sizes.
 4. Pipe and valve sizes and locations.
 5. Terminal units.
 6. Balancing stations.
 7. Position of balancing devices.

3.13 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional testing and balancing to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional testing, inspecting, and adjusting during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230700 - HVAC INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Insulation Materials:
 - a. Cellular glass.
 - b. Flexible elastomeric.
 - c. Mineral fiber.
 - d. Polyolefin.
 - e. Polystyrene.
2. Fire-rated insulation systems.
3. Insulating cements.
4. Adhesives.
5. Mastics.
6. Sealants.
7. Factory-applied jackets.
8. Field-applied fabric-reinforcing mesh.
9. Field-applied jackets.
10. Tapes.
11. Securements.
12. Corner angles.

B. Related Sections:

1. Division 21 Section "Fire-Suppression Systems Insulation."
2. Division 22 Section "Plumbing Insulation."
3. Division 23 Section "Metal Ducts" for duct liners.
4. Division 33 Section "Underground Hydronic Energy Distribution" for loose-fill pipe insulation in underground piping outside the building.
5. Division 33 Section "Underground Steam and Condensate Distribution Piping" for loose-fill pipe insulation in underground piping outside the building.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings:

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail attachment and covering of heat tracing inside insulation.
3. Detail insulation application at pipe expansion joints for each type of insulation.

4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
5. Detail removable insulation at piping specialties, equipment connections, and access panels.
6. Detail application of field-applied jackets.
7. Detail application at linkages of control devices.
8. Detail field application for each equipment type.

C. Field quality-control reports.

1.3 QUALITY ASSURANCE

- A. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cell-U-Foam Corporation; Ultra-CUF.

- b. Pittsburgh Corning Corporation; Foamglas Super K.
 - 2. Block Insulation: ASTM C 552, Type I.
 - 3. Special-Shaped Insulation: ASTM C 552, Type III.
 - 4. Board Insulation: ASTM C 552, Type IV.
 - 5. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
 - 6. Preformed Pipe Insulation with Factory-Applied ASJ-SSL: Comply with ASTM C 552, Type II, Class 2.
 - 7. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- G. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.
- H. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corp.; Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; All-Service Duct Wrap.
- I. High-Temperature, Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type V, without factory-applied jacket.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; HTB 23 Spin-Glas.
 - b. Owens Corning; High Temperature Flexible Batt Insulations.
- J. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation without factory-applied jacket. For equipment applications, provide insulation without factory-applied jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
- K. High-Temperature, Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type III, without factory-applied jacket.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fibrex Insulations Inc.; FBX.
 - b. Johns Manville; 1000 Series Spin-Glas.
 - c. Owens Corning; High Temperature Industrial Board Insulations.
 - d. Rock Wool Manufacturing Company; Delta Board.
 - e. Roxul Inc.; Roxul RW.
 - f. Thermafiber; Thermafiber Industrial Felt.
- L. Mineral-Fiber, Preformed Pipe Insulation:
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000 Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. Owens Corning; Fiberglas Pipe Insulation.
 2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, without factory-applied jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 3. Type II, 1200 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type II, Grade A, without factory-applied jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- M. Mineral-Fiber, Pipe Insulation Wicking System: Preformed pipe insulation complying with ASTM C 547, Type I, Grade A, with absorbent cloth factory applied to the entire inside surface of preformed pipe insulation and extended through the longitudinal joint to outside surface of insulation under insulation jacket. Factory apply a white, polymer, vapor-retarder jacket with self-sealing adhesive tape seam and evaporation holes running continuously along the longitudinal seam, exposing the absorbent cloth.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Knauf Insulation; Permawick Pipe Insulation.
 - b. Owens Corning; VaporWick Pipe Insulation.

- N. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied FSK jacket complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.
- O. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Armacell LLC; Tubolit.
 - b. Nomaco Inc.; IMCOLOCK, IMCOSHEET, NOMALOCK, and NOMAPLY.
 - c. RBX Corporation; Therma-cell.
- P. Polystyrene: Rigid, extruded cellular polystyrene intended for use as thermal insulation. Comply with ASTM C 578, Type IV or Type XIII, except thermal conductivity (k-value) shall not exceed 0.26 Btu x in./h x sq. ft. x deg F after 180 days of aging. Fabricate shapes according to ASTM C 450 and ASTM C 585.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); Styrofoam.
 - b. Knauf Insulation; Knauf Polystyrene.

2.2 FIRE-RATED INSULATION SYSTEMS

- A. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a [1] [2]-hour fire rating by a NRTL acceptable to authority having jurisdiction.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corp.; FlameChek.
 - b. Johns Manville; Firetemp Wrap.
 - c. Nelson Firestop Products; Nelson FSB Flameshield Blanket.
 - d. Thermal Ceramics; FireMaster Duct Wrap.

- e. 3M; Fire Barrier Wrap Products.
- f. Unifrax Corporation; FyreWrap.
- g. Vesuvius; PYROSCAT FP FASTR Duct Wrap.

2.3 INSULATING CEMENTS

- A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449/C 449M.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Insulco, Division of MFS, Inc.; SmoothKote.
 - b. P. K. Insulation Mfg. Co., Inc.; PK No. 127, and Quik-Cote.
 - c. Rock Wool Manufacturing Company; Delta One Shot.

2.4 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Cellular-Glass, Phenolic, Polyisocyanurate, and Polystyrene Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-96.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-33.
- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA Inc.; Aeroseal.
 - b. Armacell LCC; 520 Adhesive.
 - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
 - d. RBX Corporation; Rubatex Contact Adhesive.
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.

- E. Polystyrene Adhesive: Solvent- or water-based, synthetic resin adhesive with a service temperature range of minus 20 to plus 140 deg F.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-96.
 - b. Foster Products Corporation, H. B. Fuller Company; 97-13.
- F. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
- G. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); 739, Dow Silicone.
 - b. Johns-Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Red Devil, Inc.; Celulon Ultra Clear.
 - e. Speedline Corporation; Speedline Vinyl Adhesive.

2.5 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-35.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
 - c. ITW TACC, Division of Illinois Tool Works; CB-50.
 - d. Marathon Industries, Inc.; 590.
 - e. Mon-Eco Industries, Inc.; 55-40.
 - f. Vimasco Corporation; 749.

2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-10.
 - b. Foster Products Corporation, H. B. Fuller Company; 35-00.
 - c. ITW TACC, Division of Illinois Tool Works; CB-05/15.
 - d. Marathon Industries, Inc.; 550.
 - e. Mon-Eco Industries, Inc.; 55-50.
 - f. Vimasco Corporation; WC-1/WC-5.
2. Water-Vapor Permeance: ASTM F 1249, 3 perms at 0.0625-inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 200 deg F.
4. Solids Content: 63 percent by volume and 73 percent by weight.
5. Color: White.

2.6 SEALANTS

A. Joint Sealants:

1. Joint Sealants for Cellular-Glass Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-76.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-45.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Pittsburgh Corning Corporation; Pittseal 444.
 - f. Vimasco Corporation; 750.
2. Joint Sealants for Polystyrene Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-70.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-45/30-46.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Vimasco Corporation; 750.
3. Materials shall be compatible with insulation materials, jackets, and substrates.
4. Permanently flexible, elastomeric sealant.

5. Service Temperature Range: Minus 100 to plus 300 deg F.
6. Color: White or gray.

B. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-76-8.
 - b. Foster Products Corporation, H. B. Fuller Company; 95-44.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Vimasco Corporation; 750.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.

C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.

2.7 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
5. PVDC Jacket for Indoor Applications: 4-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.

- a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
6. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
7. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
8. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.8 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. inch, in a Leno weave, for duct, equipment, and pipe.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Foster Products Corporation, H. B. Fuller Company; Mast-A-Fab.
 - b. Vimasco Corporation; Elastafab 894.

2.9 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto PVC Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: Color-code jackets based on system. Color as selected by Architect.
 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
 5. Factory-fabricated tank heads and tank side panels.
- D. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105 or 5005, Temper H-14.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; Metal Jacketing Systems.
 - b. PABCO Metals Corporation; Surefit.
 - c. RPR Products, Inc.; Insul-Mate.
 2. Sheet and roll stock ready for shop or field sizing.
 3. Finish and thickness are indicated in field-applied jacket schedules.
 4. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 5. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 6. Factory-Fabricated Fitting Covers:
 - a. Same material, finish, and thickness as jacket.
 - b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - c. Tee covers.
 - d. Flange and union covers.
 - e. End caps.
 - f. Beveled collars.
 - g. Valve covers.
 - h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- E. Self-Adhesive Outdoor Jacket: 60-mil- thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white aluminum-foil facing.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Polyguard; Alumaguard 60.
 - F. PVDC Jacket for Indoor Applications: 4-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The), Saran 540 Vapor Retarder Film.
 - G. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The), Saran 560 Vapor Retarder Film.
 - H. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
- 2.10 TAPES
- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
 - b. Compac Corp.; 104 and 105.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 2. Width: 3 inches.
 3. Thickness: 11.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - b. Compac Corp.; 110 and 111.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.
 - d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
 2. Width: 3 inches.
 3. Thickness: 6.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
 - b. Compac Corp.; 130.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
 - d. Venture Tape; 1506 CW NS.
 2. Width: 2 inches.
 3. Thickness: 6 mils.
 4. Adhesion: 64 ounces force/inch in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - b. Compac Corp.; 120.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
 - d. Venture Tape; 3520 CW.
 2. Width: 2 inches.
 3. Thickness: 3.7 mils.
 4. Adhesion: 100 ounces force/inch in width.
 5. Elongation: 5 percent.
 6. Tensile Strength: 34 lbf/inch in width.

- E. PVDC Tape for Indoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Tape.
 2. Width: 3 inches.
 3. Film Thickness: 4 mils.
 4. Adhesive Thickness: 1.5 mils.
 5. Elongation at Break: 145 percent.
 6. Tensile Strength: 55 lbf/inch in width.
- F. PVDC Tape for Outdoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); Saran 560 Vapor Retarder Tape.
 2. Width: 3 inches.
 3. Film Thickness: 6 mils.
 4. Adhesive Thickness: 1.5 mils.
 5. Elongation at Break: 145 percent.
 6. Tensile Strength: 55 lbf/inch in width.

2.11 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing or closed seal.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products; Bands.
 - b. PABCO Metals Corporation; Bands.
 - c. RPR Products, Inc.; Bands.
- B. Insulation Pins and Hangers:
1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series T.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.

- b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
2. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) GEMCO; Nylon Hangers.
 - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
 - b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
 - c. Spindle: Nylon, 0.106-inch- diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series TSA.
 - 2) GEMCO; Press and Peel.
 - 3) Midwest Fasteners, Inc.; Self Stick.
 - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.
4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; RC-150.
 - 2) GEMCO; R-150.

- 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
- b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) GEMCO.
 - 2) Midwest Fasteners, Inc.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- D. Wire: 0.080-inch nickel-copper alloy.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. C & F Wire.
 - b. Childers Products.
 - c. PABCO Metals Corporation.
 - d. RPR Products, Inc.

2.12 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105 or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.

3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct and pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Manholes.
 5. Handholes.
 6. Cleanouts.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions. Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
1. Comply with requirements in Division 07 Section "Penetration Firestopping" firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
1. Duct: Install insulation continuously through floor penetrations that are not fire rated. For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 2. Pipe: Install insulation continuously through floor penetrations.
- 3.4 Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07 Section "Penetration Firestopping."EQUIPMENT, TANK, AND VESSEL INSULATION INSTALLATION
- A. Mineral Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
 2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
 3. Protect exposed corners with secured corner angles.
 4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
 - a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
 - d. Do not overcompress insulation during installation.

- e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins and attach speed washers.
 - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
 6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.
 7. Stagger joints between insulation layers at least 3 inches.
 8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
 9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
 10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.
- B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.
1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
 2. Seal longitudinal seams and end joints.
- C. Insulation Installation on Pumps:
1. Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on 6-inch centers, starting at corners. Install 3/8-inch-diameter fasteners with wing nuts. Alternatively, secure the box sections together using a latching mechanism.
 2. Fabricate boxes from galvanized steel, at least 0.040 inch thick.
 3. For below ambient services, install a vapor barrier at seams, joints, and penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.

3.5 CELLULAR-GLASS INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.

2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above ambient services, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below ambient services, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.6 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 MINERAL-FIBER INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
 2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 4. Install insulation to flanges as specified for flange insulation application.
- E. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
 5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.

6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- F. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.8 POLYOLEFIN INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.9 POLYSTYRENE INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation with tape or bands and tighten bands without deforming insulation materials. Orient longitudinal joints between half sections in 3 and 9 o'clock positions on the pipe.
2. For insulation with factory-applied jackets with vapor barriers, do not staple longitudinal tabs but secure tabs with additional adhesive or tape as recommended by insulation material manufacturer and seal with vapor-barrier mastic.
3. All insulation shall be tightly butted and free of voids and gaps at all joints. Vapor barrier must be continuous. Before installing jacket material, install vapor-barrier system.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, same thickness of adjacent pipe insulation, not to exceed 1-1/2-inch thickness.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polystyrene block insulation of same thickness as pipe insulation.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed insulation sections of same material as straight segments of pipe insulation. Secure according to manufacturer's written instructions.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed section of polystyrene insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.10 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

D. Where PVDC jackets are indicated, install as follows:

1. Apply three separate wraps of filament tape per insulation section to secure pipe insulation to pipe prior to installation of PVDC jacket.
2. Wrap factory-presized jackets around individual pipe insulation sections with one end overlapping the previously installed sheet. Install presized jacket with an approximate overlap at butt joint of 2 inches over the previous section. Adhere lap seal using adhesive

or SSL, and then apply 1-1/4 circumferences of appropriate PVDC tape around overlapped butt joint.

3. Continuous jacket can be spiral wrapped around a length of pipe insulation. Apply adhesive or PVDC tape at overlapped spiral edge. When electing to use adhesives, refer to manufacturer's written instructions for application of adhesives along this spiral edge to maintain a permanent bond.
4. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. The 33-1/2-inch- circumference limit allows for 2-inch- overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
5. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.11 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.
- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Division 07 Section "Penetration Firestopping."

3.12 FINISHES

- A. Duct, Equipment, and Pipe Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.13 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:

1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
 2. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
 3. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.14 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:

1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.
3. Indoor, concealed return located in nonconditioned space.
4. Indoor, exposed return located in nonconditioned space.
5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
7. Indoor, concealed oven and warewash exhaust.
8. Indoor, exposed oven and warewash exhaust.
9. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
10. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
11. Outdoor, concealed supply and return.
12. Outdoor, exposed supply and return.

B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

3.15 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- B. Concealed, Return-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- C. Concealed, Outdoor-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- D. Concealed, Exhaust-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- E. Concealed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Fire-rated blanket or board; thickness as required to achieve 2-hour fire rating.
- F. Exposed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- G. Exposed, Return-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- H. Exposed, Outdoor-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- I. Exposed, Exhaust-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- J. Exposed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Fire-rated blanket or board; thickness as required to achieve 2-hour fire rating.

3.16 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.
- B. Concealed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- C. Concealed, Return-Air Duct and Plenum Insulation: Mineral-fiber blanket thick and 0.75-lb/cu. ft. nominal density.
- D. Concealed, Outdoor-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- E. Concealed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- F. Exposed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.

- G. Exposed, Return-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- H. Exposed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.
- I. Exposed, Return-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.

3.17 EQUIPMENT INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- B. Insulate indoor and outdoor equipment in paragraphs below that is not factory insulated.
- C. Refrigerant Suction and Hot-Gas Flexible Tubing: Flexible elastomeric, 1 inch thick.
- D. Dual-Service Heating and Cooling, 40 to 200 Deg F: Insulation shall be one of the following:
 - 1. Cellular Glass: 1-1/2 inches thick.
 - 2. Mineral-Fiber, Preformed Pipe, Type I: 1 inch thick.

3.18 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Refrigerant Suction and Hot-Gas Piping: Insulation shall be one of the following:
 - 1. Cellular Glass: 2 inches thick.
 - 2. Flexible Elastomeric: 2 inches thick.
 - 3. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
 - 4. Polyolefin: 2 inches thick.
 - 5. Polystyrene: 2 inches thick.
- B. Refrigerant Suction and Hot-Gas Flexible Tubing: Insulation shall be one of the following:
 - 1. Flexible Elastomeric: 2 inches thick.
 - 2. Polyolefin: 2 inches thick.
- C. Dual-Service Heating and Cooling: Insulation shall be one of the following:
 - 1. Cellular Glass: 3 inches thick.
 - 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.

3.19 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Ducts and Plenums, Concealed:

1. None.
2. PVC, Color-Coded by System: 20 mils thick.
3. Aluminum, Smooth: 0.016 inch thick.

D. Ducts and Plenums, Exposed:

1. None.
2. PVC, Color-Coded by System: 20 mils thick.
3. Aluminum, Smooth: 0.016 inch thick.

E. Equipment, Concealed:

1. None.
2. PVC, Color-Coded by System: 20 mils thick.
3. Aluminum, Smooth: 0.016 inch thick.

F. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:

1. None.
2. PVC, Color-Coded by System: 20 mils thick.
3. Aluminum, Smooth: 0.016 inch thick.

G. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:

1. None.
2. Painted Aluminum, Smooth with 1-1/4-Inch- Deep Corrugations: 0.032 inch thick.

H. Piping, Concealed:

1. None.
2. PVC, Color-Coded by System: 20 mils thick.
3. Aluminum, Smooth: 0.016 inch thick.

I. Piping, Exposed:

1. None.
2. PVC, Color-Coded by System: 20 mils thick.
3. Aluminum, Smooth: 0.016 inch thick.

3.20 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:

1. None.
 2. PVC, Color-Coded by System: 20 mils thick.
 3. Aluminum, Smooth: 0.016 inch thick.
- D. Ducts and Plenums, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
1. Aluminum, Smooth: 0.016 inch thick.
- E. Ducts and Plenums, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
1. Painted Aluminum, Smooth with 1-1/4-Inch- Deep Corrugations: 0.032 inch thick.
- F. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
1. Painted Aluminum, Smooth: 0.016 inch thick.
- G. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
1. Painted Aluminum, Smooth with 1-1/4-Inch- Deep Corrugations: 0.032 inch thick.
- H. Piping, Concealed:
1. None.
 2. PVC: 20 mils thick.
 3. Aluminum, Smooth: 0.016 inch thick.
- I. Piping, Exposed:
1. PVC: 20 mils thick.
- 3.21 UNDERGROUND, FIELD-INSTALLED INSULATION JACKET
- A. For underground direct-buried piping applications, install underground direct-buried jacket over insulation material.

END OF SECTION 230700

SECTION 232300 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes refrigerant piping used for air-conditioning applications.

1.2 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-22:
 - 1. Suction Lines for Air-Conditioning Applications: 185 psig.
 - 2. Suction Lines for Heat-Pump Applications: 325 psig.
 - 3. Hot-Gas and Liquid Lines: 325 psig.

1.3 SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop based on manufacturer's test data.
- B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationships between piping and equipment.
 - 1. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
- C. Field quality-control test reports.
- D. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
- B. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.5 PRODUCT STORAGE AND HANDLING

- A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 88, Type K or L.
- B. Wrought-Copper Fittings: ASME B16.22.
- C. Wrought-Copper Unions: ASME B16.22.
- D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.
- E. Brazing Filler Metals: AWS A5.8.
- F. Flexible Connectors:
 - 1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
 - 2. End Connections: Socket ends.
 - 3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
 - 4. Pressure Rating: Factory test at minimum 500 psig.
 - 5. Maximum Operating Temperature: 250 deg F.

2.2 VALVES AND SPECIALTIES

- A. Diaphragm Packless Valves:
 - 1. Body and Bonnet: Forged brass or cast bronze; globe design with straight-through or angle pattern.
 - 2. Diaphragm: Phosphor bronze and stainless steel with stainless-steel spring.
 - 3. Operator: Rising stem and hand wheel.
 - 4. Seat: Nylon.
 - 5. End Connections: Socket, union, or flanged.
 - 6. Working Pressure Rating: 500 psig.
 - 7. Maximum Operating Temperature: 275 deg F.
- B. Packed-Angle Valves:
 - 1. Body and Bonnet: Forged brass or cast bronze.
 - 2. Packing: Molded stem, back seating, and replaceable under pressure.
 - 3. Operator: Rising stem.
 - 4. Seat: Nonrotating, self-aligning polytetrafluoroethylene.

5. Seal Cap: Forged-brass or valox hex cap.
6. End Connections: Socket, union, threaded, or flanged.
7. Working Pressure Rating: 500 psig.
8. Maximum Operating Temperature: 275 deg F.

C. Check Valves:

1. Body: Ductile iron, forged brass, or cast bronze; globe pattern.
2. Bonnet: Bolted ductile iron, forged brass, or cast bronze; or brass hex plug.
3. Piston: Removable polytetrafluoroethylene seat.
4. Closing Spring: Stainless steel.
5. Manual Opening Stem: Seal cap, plated-steel stem, and graphite seal.
6. End Connections: Socket, union, threaded, or flanged.
7. Maximum Opening Pressure: 0.50 psig.
8. Working Pressure Rating: 500 psig.
9. Maximum Operating Temperature: 275 deg F.

D. Service Valves:

1. Body: Forged brass with brass cap including key end to remove core.
2. Core: Removable ball-type check valve with stainless-steel spring.
3. Seat: Polytetrafluoroethylene.
4. End Connections: Copper spring.
5. Working Pressure Rating: 500 psig.

E. Solenoid Valves: Comply with ARI 760 and UL 429; listed and labeled by an NRTL.

1. Body and Bonnet: Plated steel.
2. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
3. Seat: Polytetrafluoroethylene.
4. End Connections: Threaded.
5. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and 24-V ac coil.
6. Working Pressure Rating: 400 psig.
7. Maximum Operating Temperature: 240 deg F.
8. Manual operator.

F. Safety Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.

1. Body and Bonnet: Ductile iron and steel, with neoprene O-ring seal.
2. Piston, Closing Spring, and Seat Insert: Stainless steel.
3. Seat Disc: Polytetrafluoroethylene.
4. End Connections: Threaded.
5. Working Pressure Rating: 400 psig.
6. Maximum Operating Temperature: 240 deg F.

G. Thermostatic Expansion Valves: Comply with ARI 750.

1. Body, Bonnet, and Seal Cap: Forged brass or steel.
2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.

3. Packing and Gaskets: Non-asbestos.
4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
5. Suction Temperature: 40 deg F.
6. Superheat: Adjustable.
7. Reverse-flow option (for heat-pump applications).
8. End Connections: Socket, flare, or threaded union.
9. Working Pressure Rating: 700 psig.

H. Straight-Type Strainers:

1. Body: Welded steel with corrosion-resistant coating.
2. Screen: 100-mesh stainless steel.
3. End Connections: Socket or flare.
4. Working Pressure Rating: 500 psig.
5. Maximum Operating Temperature: 275 deg F.

I. Angle-Type Strainers:

1. Body: Forged brass or cast bronze.
2. Drain Plug: Brass hex plug.
3. Screen: 100-mesh monel.
4. End Connections: Socket or flare.
5. Working Pressure Rating: 500 psig.
6. Maximum Operating Temperature: 275 deg F.

J. Moisture/Liquid Indicators:

1. Body: Forged brass.
2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
3. Indicator: Color coded to show moisture content in ppm.
4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
5. End Connections: Socket or flare.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 240 deg F.

K. Replaceable-Core Filter Dryers: Comply with ARI 730.

1. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
3. Desiccant Media: Activated alumina.
4. Designed for reverse flow (for heat-pump applications).
5. End Connections: Socket.
6. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
7. Maximum Pressure Loss: 2 psig.
8. Rated Flow: Per plans
9. Working Pressure Rating: 500 psig.
10. Maximum Operating Temperature: 240 deg F.

- L. Permanent Filter Dryers: Comply with ARI 730.
 - 1. Body and Cover: Painted-steel shell.
 - 2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
 - 3. Desiccant Media: Activated alumina.
 - 4. Designed for reverse flow (for heat-pump applications).
 - 5. End Connections: Socket.
 - 6. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
 - 7. Maximum Pressure Loss: 2 psig.
 - 8. Rated Flow: Per plans.
 - 9. Working Pressure Rating: 500 psig.
 - 10. Maximum Operating Temperature: 240 deg F.

- M. Liquid Accumulators: Comply with ARI 495.
 - 1. Body: Welded steel with corrosion-resistant coating.
 - 2. End Connections: Socket or threaded.
 - 3. Working Pressure Rating: 500 psig.
 - 4. Maximum Operating Temperature: 275 deg F.

2.3 REFRIGERANTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Atofina Chemicals, Inc.
 - 2. DuPont Company; Fluorochemicals Div.
 - 3. Honeywell, Inc.; Genetron Refrigerants.
 - 4. INEOS Fluor Americas LLC.

- C. ASHRAE 34, R-22: Monochlorodifluoromethane.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Suction Lines NPS 1-1/2 and Smaller for Conventional Air-Conditioning Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed or soldered joints.

- B. Suction Lines NPS 4 and Smaller for Conventional Air-Conditioning Applications: Copper, Type L, drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.

- C. Hot-Gas and Liquid Lines, and Suction Lines for Heat-Pump Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed or soldered joints.

- D. Hot-Gas and Liquid Lines, and Suction Lines for Heat-Pump Applications: Copper, Type L, drawn-temper tubing and wrought-copper fittings with soldered joints.
- E. Hot-Gas and Liquid Lines, and Suction Lines for Heat-Pump Applications:
 - 1. [NPS 1-1/2 and Smaller: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed or soldered joints.
 - 2. NPS 1-1/2 and Smaller: Copper, Type L, drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.
 - 3. NPS 2 to NPS 3: Copper, Type K, annealed- or drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.
 - 4. NPS 4: Copper, Type L, drawn-temper tubing and wrought-copper fittings with soldered joints.
- F. Safety-Relief-Valve Discharge Piping: Copper, Type L, drawn-temper tubing and wrought-copper fittings with soldered joints.
- G. Safety-Relief-Valve Discharge Piping:
 - 1. NPS 1-1/2 and Smaller: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed or soldered joints.
 - 2. NPS 1-1/2 and Smaller: Copper, Type L, drawn-temper tubing and wrought-copper fittings with brazed joints.
 - 3. NPS 2 to NPS 3: Copper, Type K, annealed- or drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.
 - 4. NPS 4: Copper, Type L, drawn-temper tubing and wrought-copper fittings with soldered joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

- A. Install diaphragm packless valves in suction and discharge lines of compressor.
- B. Install service valves for gage taps at strainers if they are not an integral part of strainers.
- C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.
- D. Except as otherwise indicated, install diaphragm packless valves on inlet and outlet side of filter dryers.
- E. Install a full-sized, three-valve bypass around filter dryers.
- F. Install solenoid valves upstream from each expansion valve. Install solenoid valves in horizontal lines with coil at top.
- G. Install thermostatic expansion valves as close as possible to distributors on evaporators.
 - 1. Install valve so diaphragm case is warmer than bulb.
 - 2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.

3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- H. Install safety relief valves where required by ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.
- I. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.
- J. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for device being protected:
 1. Solenoid valves.
 2. Thermostatic expansion valves.
 3. Compressor.
- K. Install filter dryers in liquid line between compressor and thermostatic expansion valve, and in the suction line at the compressor.
- L. Install flexible connectors at compressors.

3.3 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Refer to Division 23 Sections "Instrumentation and Control for HVAC" and "Sequence of Operations for HVAC Controls" for solenoid valve controllers, control wiring, and sequence of operation.

- K. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- L. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Division 08 Section "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- M. Install refrigerant piping in protective conduit where installed belowground.
- N. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- O. Slope refrigerant piping as follows:
 - 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 - 2. Install horizontal suction lines with a uniform slope downward to compressor.
 - 3. Install traps and double risers to entrain oil in vertical runs.
 - 4. Liquid lines may be installed level.
- P. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- Q. Install pipe sleeves at penetrations in exterior walls and floor assemblies.
- R. Seal penetrations through fire and smoke barriers according to Division 07 Section "Penetration Firestopping."
- S. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- T. Install sleeves through floors, walls, or ceilings, sized to permit installation of full-thickness insulation.
- U. Seal pipe penetrations through exterior walls according to Division 07 Section "Joint Sealants" for materials and methods.
- V. Identify refrigerant piping and valves according to Division 23 Section "Identification for HVAC Piping and Equipment."

3.4 PIPE JOINT CONSTRUCTION

- A. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."
- B. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."

1. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper pipe.
2. Use Type BA_g, cadmium-free silver alloy for joining copper with bronze or steel.

3.5 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor products are specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Install the following pipe attachments:
 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 4. Spring hangers to support vertical runs.
 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- C. Install hangers for copper tubing with the following maximum spacing and minimum rod sizes:
 1. NPS 1/2: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 2. NPS 5/8: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 3. NPS 1: Maximum span, 72 inches; minimum rod size, 1/4 inch.
 4. NPS 1-1/4: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 5. NPS 1-1/2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 6. NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 7. NPS 2-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 8. NPS 3: Maximum span, 10 feet; minimum rod size, 3/8 inch.
 9. NPS 4: Maximum span, 12 feet; minimum rod size, 1/2 inch.
- D. Support multifloor vertical runs at least at each floor.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 1. Comply with ASME B31.5, Chapter VI.
 2. Test refrigerant piping and specialties. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in Part 1 "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.

- c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
- d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

3.7 SYSTEM CHARGING

- A. Charge system using the following procedures:
 1. Install core in filter dryers after leak test but before evacuation.
 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
 4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
 1. Open shutoff valves in condenser water circuit.
 2. Verify that compressor oil level is correct.
 3. Open compressor suction and discharge valves.
 4. Open refrigerant valves except bypass valves that are used for other purposes.
 5. Check open compressor-motor alignment and verify lubrication for motors and bearings.
- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION 232300

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Rectangular ducts and fittings.
2. Round ducts and fittings.
3. Sheet metal materials.
4. Sealants and gaskets.
5. Hangers and supports.
6. Seismic-restraint devices.

B. Related Sections:

1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Division 23 Section "Nonmetal Ducts" for fibrous-glass ducts, thermoset fiber-reinforced plastic ducts, thermoplastic ducts, PVC ducts, and concrete ducts.
3. Division 23 Section "HVAC Casings" for factory- and field-fabricated casings for mechanical equipment.
4. Division 23 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 PERFORMANCE REQUIREMENTS

A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated.

1. Static-Pressure Classes:

- a. Supply Ducts (except in Mechanical Rooms): 1-inch wg.
- b. Supply Ducts (Upstream from Air Terminal Units): 2-inch wg.
- c. Supply Ducts (Downstream from Air Terminal Units): 1-inch wg.
- d. Supply Ducts (in Mechanical Equipment Rooms): 2-inch wg.
- e. Return Ducts (Negative Pressure): 1-inch wg.
- f. Exhaust Ducts (Negative Pressure): 1-inch wg.

2. Leakage Class:

- a. Round Supply-Air Duct: 3 cfm/100 sq. ft. at 1-inch wg.
- b. Rectangular Supply-Air Duct: 6 cfm/100 sq. ft. at 1-inch wg.

- c. Flexible Supply-Air Duct: 6 cfm/100 sq. ft. at 1-inch wgRetain seismic options and design criteria in paragraph below that are approved by authorities having jurisdiction.
- B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and SEI/ASCE 7. SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.
 2. Seismic Hazard Level B: Seismic force to weight ratio, 0.30.
 3. Seismic Hazard Level C: Seismic force to weight ratio, 0.15.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings:
1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 2. Factory- and shop-fabricated ducts and fittings.
 3. Duct layout indicating sizes, configuration, and static-pressure classes.
 4. Elevation of top of ducts.
 5. Dimensions of main duct runs from building grid lines.
 6. Fittings.
 7. Reinforcement and spacing.
 8. Seam and joint construction.
 9. Penetrations through fire-rated and other partitions.
 10. Equipment installation based on equipment being used on Project.
 11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
 12. Hangers and supports, including methods for duct and building attachment and vibration isolation.
- C. Delegated-Design Submittal:
1. Sheet metal thicknesses.
 2. Joint and seam construction and sealing.
 3. Reinforcement details and spacing.
 4. Materials, fabrication, assembly, and spacing of hangers and supports.
 5. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports.
- D. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
 2. Suspended ceiling components.
 3. Structural members to which duct will be attached.
 4. Size and location of initial access modules for acoustical tile.
 5. Penetrations of smoke barriers and fire-rated construction.
 6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.
- E. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

PART 2 - PRODUCTS

2.1 RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-5, "Longitudinal Seams - Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 2, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lindab Inc.
 - b. McGill AirFlow LLC.
 - c. SEMCO Incorporated.
 - d. Sheet Metal Connectors, Inc.
 - e. Spiral Manufacturing Co., Inc.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Transverse Joints - Round Duct," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Seams - Round Duct and Fittings," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger Than 90 inches in diameter with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct

construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.
- D. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304 or 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.
- E. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- F. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.4 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 - 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 - 2. Tape Width: 3 inches.
 - 3. Sealant: Modified styrene acrylic.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 7. Service: Indoor and outdoor.
 - 8. Service Temperature: Minus 40 to plus 200 deg F.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
- C. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.

E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

F. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.5 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

H. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

2.6 SEISMIC-RESTRAINT DEVICES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Cooper B-Line, Inc.; a division of Cooper Industries.
2. Ductmate Industries, Inc.
3. Hilti Corp.
4. Kinetics Noise Control.
5. Loos & Co.; Cableware Division.
6. Mason Industries.
7. TOLCO; a brand of NIBCO INC.
8. Unistrut Corporation; Tyco International, Ltd.

B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an evaluation service member of the ICC Evaluation Service.

1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.

C. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.

D. Restraint Cables: ASTM A 603, galvanized steel cables with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.

E. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.

F. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and

calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.

- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 23 Section "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "Duct Cleanliness for New Construction Guidelines."

3.2 ADDITIONAL INSTALLATION REQUIREMENTS FOR COMMERCIAL KITCHEN HOOD EXHAUST DUCT

- A. Install commercial kitchen hood exhaust ducts without dips and traps that may hold grease, and sloped a minimum of 2 percent to drain grease back to the hood.
- B. Install fire-rated access panel assemblies at each change in direction and at maximum intervals of 20 feet in horizontal ducts, and at every floor for vertical ducts, or as indicated on Drawings. Locate access panel on top or sides of duct a minimum of 1-1/2 inches from bottom of duct.
- C. Do not penetrate fire-rated assemblies except as allowed by applicable building codes and authorities having jurisdiction.

3.3 SEAM AND JOINT SEALING

- A. Seal duct seams and joints for duct static-pressure and leakage classes specified in "Performance Requirements" Article, according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 1-2, "Standard Duct Sealing Requirements," unless otherwise indicated.
- B. Seal Classes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 1-2, "Standard Duct Sealing Requirements."

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
 - 1. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 2. Brace a change of direction longer than 12 feet.

- B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install cable restraints on ducts that are suspended with vibration isolators.
- E. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction.
- F. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.
- G. Drilling for and Setting Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify the Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

3.6 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 23 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as follows:
 - 1. Commercial Kitchen Hood Exhaust Ducts: Comply with NFPA 96.
 - a. Exposed to View: Type 304, stainless-steel sheet, No. 4 finish.
 - b. Concealed: Type 304, stainless-steel sheet, No. 2D finish.
 - c. Welded seams and joints.
 - 2. Dishwasher Hood Exhaust Ducts:
 - a. Type 304, stainless-steel sheet.

- b. Exposed to View: No. 4 finish.
 - c. Concealed: No. 2D finish.
 - d. Welded seams and flanged joints with watertight EPDM gaskets.
3. Moist Environment Ducts: Aluminum.
- B. Intermediate Reinforcement:
1. Galvanized-Steel Ducts: Galvanized steel.
 2. Stainless-Steel Ducts: Galvanized steel.
 3. Aluminum Ducts: Aluminum or galvanized sheet steel coated with zinc chromate.
- C. Elbow Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
 2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-3, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.

- 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
- b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam.
- D. Branch Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-6, "Branch Connections."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
 2. Round: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

SECTION 233116 - NONMETAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fibrous-glass ducts and fittings.
2. Phenolic-foam ducts and fittings.

B. Related Sections:

1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for nonmetal ducts.
2. Division 23 Section "Metal Ducts" for single- and double-wall, rectangular and round ducts.
3. Division 23 Section "HVAC Casings" for factory- and field-fabricated casings for mechanical equipment.
4. Division 23 Section "Air Duct Accessories" for dampers, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Duct layout indicating sizes and pressure classes.
3. Elevation of top of ducts.
4. Dimensions of main duct runs from building grid lines.
5. Fittings.
6. Reinforcement and spacing.
7. Seam and joint construction.
8. Penetrations through fire-rated and other partitions.
9. Equipment installation based on equipment being used on Project.
10. Hangers and supports, including methods for duct and building attachment and vibration isolation.

C. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.

3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.

1.3 QUALITY ASSURANCE

A. NFPA Compliance:

1. NFPA 90A, "Installation of Air Conditioning and Ventilating Systems."
2. NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

PART 2 - PRODUCTS

2.1 FIBROUS-GLASS DUCTS AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. CertainTeed Corporation; Insulation Group.
2. Johns Manville.
3. Knauf Insulation.
4. Owens Corning.

B. Fibrous-Glass Duct Materials: Resin-bonded fiberglass, faced on the outside surface with fire-resistive FSK vapor retarder and with a smooth fiberglass mat finish on the air-side surface.

1. Duct Board: Factory molded into rectangular boards.
2. Round Duct: Factory molded into straight round duct and smooth fittings.
3. Temperature Limits: 40 to 250 deg F inside ducts; 150 deg F ambient temperature surrounding ducts.
4. Maximum Thermal Conductivity: 0.24 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
5. Moisture Absorption: Not exceeding 5 percent by weight at 120 deg F and 95 percent relative humidity for 96 hours when tested according to ASTM C 1104/C 1104M.
6. Permeability: 0.02 perms maximum when tested according to ASTM E 96/E 96M, Procedure A.
7. Antimicrobial Agent: Compound shall be tested for efficacy by an NRTL, and registered by the EPA for use in HVAC systems.
8. Noise-Reduction Coefficient: 0.65 minimum when tested according to ASTM C 423, Mounting A.

9. Required Markings: EI rating, UL label, and other markings required by UL 181 on each full sheet of duct board.

C. Closure Materials:

1. Pressure-Sensitive Tape: Comply with UL 181A; imprinted by the manufacturer with the coding "181A-P," the manufacturer's name, and a date code.
 - a. Tape: Aluminum foil-scrim tape imprinted with listing information.
 - b. Minimum Tape Width: 2-1/2 inches; 3 inches for duct board thicker than 1 inch.
 - c. Staples: 1/2-inch outward clinching, 2 inches o.c. in tabs, one tab per joint.
 - d. Water resistant.
 - e. Mold and mildew resistant.
2. Heat-Activated Tape: Comply with UL 181A; imprinted by the manufacturer with the coding "181A-H," the manufacturer's name, and a date code.
 - a. Tape: Aluminum foil-scrim tape imprinted with listing information.
 - b. Minimum Tape Width: 3 inches.
 - c. Heat-Sensitive Imprint: Printed indicator on tape to show proper heating during application has been achieved.
 - d. Water resistant.
 - e. Mold and mildew resistant.
3. Two-Part Tape Sealing System: Comply with UL 181A; imprinted by the manufacturer with the coding "181A-M," the manufacturer's name, and a date code.
 - a. Tape: Woven glass fiber impregnated with mineral gypsum.
 - b. Minimum Tape Width: 3 inches.
 - c. Sealant: Modified styrene acrylic.
 - d. Water resistant.
 - e. Mold and mildew resistant.

D. Fabrication:

1. Select joints, seams, transitions, elbows, and branch connections and fabricate according to SMACNA's "Fibrous Glass Duct Construction Standards," Chapter 2, "Specifications and Closure," and Chapter 4, "Fittings and Connections."
2. Fabricate 90-degree mitered elbows to include turning vanes.
3. Reinforcements: Comply with requirements in SMACNA's "Fibrous Glass Duct Construction Standards," Chapter 5, "Reinforcement" for channel- and tie-rod reinforcement materials, spacing, and fabrication.
4. Preformed Round Duct: Comply with NAIMA AH116, "Fibrous Glass Duct Construction Standards," Section VII, "Preformed Round Duct."

2.2 PHENOLIC-FOAM DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Knauf Insulation.
- B. Duct Panel: CFC-free phenolic-foam bonded on both sides with factory-applied 0.001-inch-thick, aluminum foil reinforced with fiberglass scrim.
1. Maximum Temperature: 158 deg F inside ducts or ambient temperature surrounding ducts.
 2. Maximum Thermal Conductivity: 0.13 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 3. Permeability: 0.0002 perms maximum when tested according to ASTM E 96/E 96M, Procedure A.
 4. Antimicrobial Agent: Compound shall be tested for efficacy by an NRTL, and registered by the EPA for use in HVAC systems.
 5. Noise-Reduction Coefficient: 0.65 minimum when tested according to ASTM C 423, Mounting A.
 6. Required Markings: UL label and other markings required by UL 181 on each full sheet of duct panel; UL ratings for closure materials.
- C. Closure Materials:
1. V-Groove Adhesive: Silicone.
 2. Pressure-Sensitive Tape: Comply with UL 181A; imprinted by the manufacturer with the coding "181A-P," the manufacturer's name, and a date code.
 - a. Tape: Aluminum foil tape imprinted with listing information.
 - b. Minimum Tape Width: 3 inches.
 - c. Water resistant.
 - d. Mold and mildew resistant.
 3. Polymeric Sealing System:
 - a. Structural Membrane: Woven glass fiber.
 - b. Minimum Tape Width: 3 inches.
 - c. Sealant: Water based.
 - d. Color: White.
 - e. Water resistant.
 - f. Mold and mildew resistant.
- D. Fabrication:
1. Fabricate joints, seams, transitions, reinforcement, elbows, branch connections, access doors and panels, and damage repairs according to Knauf Insulation's "Knauf KoolDuct System Design Guide," Section 4, "Duct Construction," and Section 5, "Ductwork System General."
 2. Fabricate 90-degree mitered elbows to include turning vanes.

2.3 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.

- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables: ASTM A 603, galvanized steel with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- E. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- F. Trapeze and Riser Supports: Steel shapes complying with ASTM A 36/A 36M.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Install ducts with fewest possible joints.
- B. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- C. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- D. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- E. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges. Overlap openings on four sides by at least 1-1/2 inches.
- F. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 23 Section "Air Duct Accessories" for fire and smoke dampers.
- G. Protect duct interiors from the moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "Duct Cleanliness for New Construction Guidelines."
- H. Install fibrous-glass ducts and fittings to comply with SMACNA's "Fibrous Glass Duct Construction Standards."
- I. Install foam ducts and fittings to comply with Knauf Insulation's "Knauf KoolDuct System Design Guide."

3.2 HANGER AND SUPPORT INSTALLATION

- A. Install hangers and supports for fibrous-glass ducts and fittings to comply with SMACNA's "Fibrous Glass Duct Construction Standards," Chapter 6, "Hangers and Supports."
- B. Install hangers and supports for phenolic-foam ducts and fittings to comply with Knauf Insulation's "Knauf KoolDuct System Design Guide," Section 5, "Ductwork System General."
- C. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
- D. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.3 DUCT SCHEDULE

- A. Indoor Ducts and Fittings:
 - 1. Fibrous-Glass Rectangular Ducts and Fittings:
 - a. Minimum Flexural Rigidity: EI-475.
 - b. Minimum Board Thickness: 1 inch.
 - 2. Fibrous-Glass Round Ducts and Fittings:
 - a. Minimum Thickness: 1 inch.
 - 3. Phenolic-Foam Rectangular Ducts and Fittings:
 - a. Minimum Panel Thickness: 7/8 inch.
 - b. Aluminum Cladding: Minimum 0.025 inch thick.
- B. Outdoor Duct and Fittings:
 - 1. Phenolic-Foam Rectangular Ducts and Fittings:
 - a. Minimum Panel Thickness: 7/8 inch.
 - b. Aluminum Cladding: Minimum 0.032 inch thick.
 - c. Polymeric Sealing System: Coat ducts, including gang-nail couplings, grip flanges, and couplings.

END OF SECTION 233116

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Control dampers.
4. Fire dampers.
5. Smoke dampers.
6. Flange connectors.
7. Turning vanes.
8. Duct-mounted access doors.
9. Flexible connectors.
10. Flexible ducts.
11. Duct accessory hardware.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control damper installations.
 - d. Fire-damper and smoke-damper installations, including sleeves; and duct-mounted access doors.
 - e. Wiring Diagrams: For power, signal, and control wiring.

C. Operation and maintenance data.

1.3 QUALITY ASSURANCE

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

B. Comply with AMCA 500-D testing for damper rating.

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- C. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and exposed ducts.
- D. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- E. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- F. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.2 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. American Warming and Ventilating; a division of Mestek, Inc.
 - 3. Cesco Products; a division of Mestek, Inc.
 - 4. Duro Dyne Inc.
 - 5. Greenheck Fan Corporation.
 - 6. Lloyd Industries, Inc.
 - 7. Nailor Industries Inc.
 - 8. NCA Manufacturing, Inc.
 - 9. Pottorff; a division of PCI Industries, Inc.
 - 10. Ruskin Company.
 - 11. SEMCO Incorporated.
 - 12. Vent Products Company, Inc.
- B. Description: Gravity balanced.
- C. Maximum Air Velocity: 2000 fpm.

- D. Maximum System Pressure: 1-inch wg.
- E. Frame: 0.052-inch- thick, galvanized sheet steel, with welded corners and mounting flange.
- F. Blades: Multiple single-piece blades, center-pivoted, maximum 6-inch width, 0.025-inch-thick, roll-formed aluminum with sealed edges.
- G. Blade Action: Parallel.
- H. Blade Seals: Felt.
- I. Blade Axles:
 - 1. Material: Nonferrous metal.
 - 2. Diameter: 0.20 inch.
- J. Tie Bars and Brackets: Aluminum.
- K. Return Spring: Adjustable tension.
- L. Bearings: Steel ball.
- M. Accessories:
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Electric actuators.
 - 4. Chain pulls.
 - 5. Front of rear screens.
 - 6. 90-degree stops.

2.3 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. Flexmaster U.S.A., Inc.
 - d. McGill AirFlow LLC.
 - e. METALAIRE, Inc.
 - f. Nailor Industries Inc.
 - g. Pottorff; a division of PCI Industries, Inc.
 - h. Ruskin Company.
 - i. Trox USA Inc.
 - j. Vent Products Company, Inc.
 - 2. Standard leakage rating, with linkage outside airstream.

3. Suitable for horizontal or vertical applications.
 4. Frames:
 - a. Hat-shaped, galvanized-steel channels, 0.064-inch minimum thickness.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized-steel, 0.064 inch thick.
 6. Blade Axles: Galvanized steel.
 7. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 8. Tie Bars and Brackets: Galvanized steel.
- B. Standard, Aluminum, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. Flexmaster U.S.A., Inc.
 - d. McGill AirFlow LLC.
 - e. METALAIRE, Inc.
 - f. Nailor Industries Inc.
 - g. Pottorff; a division of PCI Industries, Inc.
 - h. Ruskin Company.
 - i. Trox USA Inc.
 - j. Vent Products Company, Inc.
 2. Standard leakage rating, with linkage outside airstream.
 3. Suitable for horizontal or vertical applications.
 4. Frames: Hat-shaped, 0.10-inch- thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Roll-Formed Aluminum Blades: 0.10-inch- thick aluminum sheet.
 - e. Extruded-Aluminum Blades: 0.050-inch- thick extruded aluminum.

6. Blade Axles: Galvanized steel.
7. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
8. Tie Bars and Brackets: Aluminum.

C. Jackshaft:

1. Size: 1-inch diameter.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

D. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.4 CONTROL DAMPERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. American Warming and Ventilating; a division of Mestek, Inc.
2. Arrow United Industries; a division of Mestek, Inc.
3. Cesco Products; a division of Mestek, Inc.
4. Duro Dyne Inc.
5. Flexmaster U.S.A., Inc.
6. Greenheck Fan Corporation.
7. Lloyd Industries, Inc.
8. M&I Air Systems Engineering; Division of M&I Heat Transfer Products Ltd.
9. McGill AirFlow LLC.
10. METALAIRE, Inc.
11. Metal Form Manufacturing, Inc.
12. Nailor Industries Inc.
13. NCA Manufacturing, Inc.
14. Ruskin Company.
15. Vent Products Company, Inc.
16. Young Regulator Company.

B. Frames:

1. Hat shaped.
2. Galvanized-steel channels, 0.064 inch thick.

3. Mitered and welded corners.

C. Blades:

1. Multiple blade with maximum blade width of 8 inches.
2. Parallel-blade design.
3. Galvanized steel.
4. 0.064 inch thick.
5. Blade Edging: Closed-cell neoprene edging.
6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.

D. Blade Axles: 1/2-inch- diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.

1. Operating Temperature Range: From minus 40 to plus 200 deg F.

E. Bearings:

1. Oil-impregnated bronze.
2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
3. Thrust bearings at each end of every blade.

2.5 FIRE DAMPERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Air Balance Inc.; a division of Mestek, Inc.
2. Arrow United Industries; a division of Mestek, Inc.
3. Cesco Products; a division of Mestek, Inc.
4. Greenheck Fan Corporation.
5. McGill AirFlow LLC.
6. METALAIRE, Inc.
7. Nailor Industries Inc.
8. NCA Manufacturing, Inc.
9. PHL, Inc.
10. Pottorff; a division of PCI Industries, Inc.
11. Prefco; Perfect Air Control, Inc.
12. Ruskin Company.
13. Vent Products Company, Inc.
14. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Type: Static and dynamic; rated and labeled according to UL 555 by an NRTL.

C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 4000-fpm velocity.

D. Fire Rating: 1-1/2 and 3 hours.

- E. Frame: Curtain type with blades inside airstream] [Curtain type with blades outside airstream; fabricated with roll-formed, 0.034-inch- thick galvanized steel; with mitered and interlocking corners.
- F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
 - 1. Minimum Thickness: 0.052 or 0.138 inch thick, as indicated, and of length to suit application.
 - 2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- G. Mounting Orientation: Vertical or horizontal as indicated.
- H. Blades: Roll-formed, interlocking, 0.034-inch- thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- thick, galvanized-steel blade connectors.
- I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.
- J. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.
- K. Heat-Responsive Device: Electric resettable link and switch package, factory installed, 165 deg F rated.

2.6 SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Cesco Products; a division of Mestek, Inc.
 - 3. Greenheck Fan Corporation.
 - 4. Nailor Industries Inc.
 - 5. PHL, Inc.
 - 6. Ruskin Company.
- B. General Requirements: Label according to UL 555S by an NRTL.
- C. Smoke Detector: Integral, factory wired for single-point connection.
- D. Frame: Curtain type with blades inside airstream; fabricated with roll-formed, 0.034-inch- thick galvanized steel; with mitered and interlocking corners.
- E. Blades: Roll-formed, horizontal, interlocking, 0.034-inch- thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- thick, galvanized-steel blade connectors.
- F. Leakage: Class I.
- G. Rated pressure and velocity to exceed design airflow conditions.

- H. Mounting Sleeve: Factory-installed, 0.052-inch- thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.
- I. Damper Motors: Modulating or two-position action.
- J. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 23 Section "Instrumentation and Control for HVAC." Division 26 Sections.
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 24 volt.
- K. Accessories:
 - 1. Auxiliary switches for signaling, fan control or position indication.
 - 2. Test and reset switches, damper mounted.

2.7 FLANGE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Ductmate Industries, Inc.
 - 2. Nexus PDQ; Division of Shilco Holdings Inc.
 - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gage and Shape: Match connecting ductwork.

2.8 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ductmate Industries, Inc.
 2. Duro Dyne Inc.
 3. METALAIRE, Inc.
 4. SEMCO Incorporated.
 5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-3, "Vanes and Vane Runners," and 2-4, "Vane Support in Elbows."
- E. Vane Construction: Single wall.
- F. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.9 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. American Warming and Ventilating; a division of Mestek, Inc.
 2. Cesco Products; a division of Mestek, Inc.
 3. Ductmate Industries, Inc.
 4. Flexmaster U.S.A., Inc.
 5. Greenheck Fan Corporation.
 6. McGill AirFlow LLC.
 7. Nailor Industries Inc.
 8. Pottorff; a division of PCI Industries, Inc.
 9. Ventfabrics, Inc.
 10. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-10, "Duct Access Doors and Panels," and 2-11, "Access Panels - Round Duct."
1. Door:

- a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
 - c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches with outside and inside handles.
 - d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.
- C. Pressure Relief Access Door:
1. Door and Frame Material: Galvanized sheet steel.
 2. Door: Single wall with metal thickness applicable for duct pressure class.
 3. Operation: Open outward for positive-pressure ducts and inward for negative-pressure ducts.
 4. Factory set at 10-inch wg.
 5. Doors close when pressures are within set-point range.
 6. Hinge: Continuous piano.
 7. Latches: Cam.
 8. Seal: Neoprene or foam rubber.
 9. Insulation Fill: 1-inch- thick, fibrous-glass or polystyrene-foam board.

2.10 DUCT ACCESS PANEL ASSEMBLIES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ductmate Industries, Inc.
 2. Flame Gard, Inc.
 3. 3M.
- B. Labeled according to UL 1978 by an NRTL.
- C. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.
- D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.
- E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
- F. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.11 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ductmate Industries, Inc.
 2. Duro Dyne Inc.
 3. Ventfabrics, Inc.
 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to 2 strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
1. Minimum Weight: 26 oz./sq. yd..
 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
1. Minimum Weight: 24 oz./sq. yd..
 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 3. Service Temperature: Minus 50 to plus 250 deg F.
- G. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
 2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.12 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Flexmaster U.S.A., Inc.
 2. McGill AirFlow LLC.
 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Noninsulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 10 to plus 160 deg F.
- C. Noninsulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire.
1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 20 to plus 175 deg F.
- D. Noninsulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 20 to plus 210 deg F.
- E. Noninsulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 20 to plus 210 deg F.
- F. Noninsulated, Flexible Duct: UL 181, Class 0, interlocking spiral of aluminum foil.
1. Pressure Rating: 8-inch wg positive or negative.
 2. Maximum Air Velocity: 5000 fpm.
 3. Temperature Range: Minus 100 to plus 435 deg F.
- G. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 10 to plus 160 deg F.

- H. Insulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
 - 1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 175 deg F.
- I. Insulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 210 deg F.
- J. Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 210 deg F.
- K. Insulated, Flexible Duct: UL 181, Class 0, interlocking spiral of aluminum foil; fibrous-glass insulation; polyethylene vapor-barrier film.
 - 1. Pressure Rating: 8-inch wg positive or negative.
 - 2. Maximum Air Velocity: 5000 fpm.
 - 3. Temperature Range: Minus 20 to plus 250 deg F.
- L. Flexible Duct Connectors:
 - 1. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.
 - 2. Non-Clamp Connectors: Adhesive.

2.13 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On both sides of duct coils.
 - 2. Downstream from manual volume dampers, control dampers, turning vanes, and equipment.
 - 3. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors; and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 - 4. At each change in direction and at maximum 50-foot spacing.
 - 5. Upstream of turning vanes.
 - 6. Elsewhere as indicated.
- I. Install access doors with swing against duct static pressure.
- J. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.

5. Body Access: 25 by 14 inches.
 6. Body plus Ladder Access: 25 by 17 inches.
- K. Label access doors according to Division 23 Section "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- L. Install flexible connectors to connect ducts to equipment.
- M. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- N. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- O. Connect diffusers or light troffer boots to low-pressure ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- P. Connect flexible ducts to metal ducts with adhesive.
- Q. Install duct test holes where required for testing and balancing purposes.
- R. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
1. Operate dampers to verify full range of movement.
 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 3. Operate fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 4. Inspect turning vanes for proper and secure installation.

END OF SECTION 233300

SECTION 233416 - CENTRIFUGAL HVAC FANS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Backward-inclined centrifugal fans.
 - 2. Forward-curved centrifugal fans.

1.2 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
- C. Field quality-control test reports.
- D. Operation and maintenance data.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. AMCA Compliance: Products shall comply with performance requirements and shall be licensed to use the AMCA-Certified Ratings Seal.
- C. NEMA Compliance: Motors and electrical accessories shall comply with NEMA 1.

PART 2 - PRODUCTS

2.1 BACKWARD-INCLINED CENTRIFUGAL FANS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Acme Engineering & Mfg. Corp.
 2. Aerovent; a Twin City Fan Company.
 3. Greenheck Fan Company
 4. Loren Cook Company.
- D. Description: Factory-fabricated, -assembled, -tested, and -finished, belt-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, and support structure.
- E. Housings: Formed panels to make curved-scroll housings with shaped cutoff; with doors or panels to allow access to internal parts and components.
1. Panel Bracing: Steel angle- or channel-iron member supports for mounting and supporting fan scroll, wheel, motor, and accessories.
 2. Spun inlet cone with flange.
 3. Outlet flange.
- F. Backward-Inclined Wheels: Single-width-single-inlet and double-width-double-inlet construction with curved inlet flange, backplate, backward-inclined blades welded or riveted to flange and backplate; cast-iron or cast-steel hub riveted to backplate and fastened to shaft with set screws.
- G. Shafts: Statically and dynamically balanced and selected for continuous operation at maximum rated fan speed and motor horsepower, with final alignment and belt adjustment made after installation.
1. Turned, ground, and polished hot-rolled steel with keyway. Ship with a protective coating of lubricating oil.
 2. Designed to operate at no more than 70 percent of first critical speed at top of fan's speed range.
- H. Prelubricated and Sealed Shaft Bearings: Self-aligning, pillow-block-type ball bearings.
1. Ball-Bearing Rating Life: ABMA 9, L10 at 50,000 hours.
 2. Roller-Bearing Rating Life: ABMA 11, L10 at 50,000 hours.
- I. Belt Drives: Factory mounted, with final alignment and belt adjustment made after installation.
1. Service Factor Based on Fan Motor Size: 1.5.
 2. Fan Pulleys: Cast iron or cast steel with split, tapered bushing; dynamically balanced at factory.
 3. Motor Pulleys: Adjustable pitch for use with motors through 5 hp; fixed pitch for use with larger motors. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions.
 4. Belts: Oil resistant, nonsparking, and nonstatic; matched sets for multiple belt drives.
 5. Belt Guards: Fabricate to comply with OSHA and SMACNA requirements of diamond-mesh wire screen welded to steel angle frame or equivalent, prime coated. Secure to fan

or fan supports without short circuiting vibration isolation. Include provisions for adjustment of belt tension, lubrication, and use of tachometer with guard in place.

6. Motor Mount: Adjustable for belt tensioning.

J. Accessories:

1. Scroll Access Doors: Shaped to conform to scroll, with quick-opening latches and gaskets.
2. Scroll Drain Connection: NPS 1 steel pipe coupling welded to low point of fan scroll.
3. Companion Flanges: Rolled flanges for duct connections of same material as housing.
4. Variable Inlet Vanes: With blades supported at both ends with two permanently lubricated bearings of same material as housing. Variable mechanism terminating in single control lever with control shaft for double-width fans.
5. Discharge Dampers: Assembly with parallel blades constructed of two plates formed around and to shaft, channel frame, and sealed ball bearings; with blades linked outside of airstream to single control lever of same material as housing.
6. Inlet Screens: Grid screen of same material as housing.
7. Spark-Resistant Construction: AMCA 99.
8. Shaft Seals: Airtight seals installed around shaft on drive side of single-width fans.
9. Weather Cover: Enameled-steel sheet with ventilation slots, bolted to housing.

K. Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

1. Enclosure Type: Totally enclosed, fan cooled.

2.2 FORWARD-CURVED CENTRIFUGAL FANS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 1. Acme Engineering & Mfg. Corp.
 2. Aerovent; a Twin City Fan Company.
 3. Greenheck Fan Company
 4. Loren Cook Company.
- D. Description: Factory-fabricated, -assembled, -tested, and -finished, belt-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, and support structure.
- E. Housings: Formed panels to make curved-scroll housings with shaped cutoff; with doors or panels to allow access to internal parts and components.

1. Panel Bracing: Steel angle- or channel-iron member supports for mounting and supporting fan scroll, wheel, motor, and accessories.
 2. Spun inlet cone with flange.
 3. Outlet flange.
- F. Forward-Curved Wheels: Black-enameled or galvanized steel construction with inlet flange, backplate, shallow blades with inlet and tip curved forward in direction of airflow, mechanically secured to flange and backplate; cast-steel hub swaged to backplate and fastened to shaft with set screws.
- G. Shafts: Statically and dynamically balanced and selected for continuous operation at maximum rated fan speed and motor horsepower, with final alignment and belt adjustment made after installation.
1. Turned, ground, and polished hot-rolled steel with keyway. Ship with protective coating of lubricating oil.
 2. Designed to operate at no more than 70 percent of first critical speed at top of fan's speed range.
- H. Prelubricated and Sealed Shaft Bearings: Self-aligning, pillow-block-type ball bearings.
- I. Belt Drives: Factory mounted, with final alignment and belt adjustment made after installation.
1. Service Factor Based on Fan Motor Size: 1.5.
 2. Fan Pulleys: Cast iron or cast steel with split, tapered bushing; dynamically balanced at factory.
 3. Motor Pulleys: Adjustable pitch for use with motors through 5 hp; fixed pitch for use with larger motors. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions.
 4. Belts: Oil resistant, nonsparking, and nonstatic; matched sets for multiple belt drives.
 5. Belt Guards: Fabricate to comply with OSHA and SMACNA requirements of diamond-mesh wire screen welded to steel angle frame or equivalent, prime coated. Secure to fan or fan supports without short circuiting vibration isolation. Include provisions for adjustment of belt tension, lubrication, and use of tachometer with guard in place.
 6. Motor Mount: Adjustable for belt tensioning.
- J. Accessories:
1. Scroll Access Doors: Shaped to conform to scroll, with quick-opening latches and gaskets.
 2. Scroll Drain Connection: NPS 1 steel pipe coupling welded to low point of fan scroll.
 3. Companion Flanges: Rolled flanges for duct connections of same material as housing.
 4. Variable Inlet Vanes: With blades supported at both ends with two permanently lubricated bearings of same material as housing. Variable mechanism terminating in single control lever with control shaft for double-width fans.
 5. Discharge Dampers: Assembly with parallel blades constructed of two plates formed around and to shaft, channel frame, and sealed ball bearings; with blades linked outside of airstream to single control lever of same material as housing.
 6. Inlet Screens: Grid screen of same material as housing.
 7. Shaft Seals: Airtight seals installed around shaft on drive side of single-width fans.
 8. Weather Cover: Enameled-steel sheet with ventilation slots, bolted to housing.

- K. Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

- 1. Enclosure Type: Totally enclosed, fan cooled.

2.3 SOURCE QUALITY CONTROL

- A. Sound-Power Level Ratings: Comply with AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Fan Performance Ratings: Establish flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests and ratings according to AMCA 210, "Laboratory Methods of Testing Fans for Rating."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install centrifugal fans level and plumb.
- B. Support floor-mounting units using spring isolators having a static deflection of 1 inch. Vibration- and seismic-control devices are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
 - 1. Secure vibration and seismic controls to concrete bases using anchor bolts cast in concrete base.
- C. Install floor-mounting units on concrete bases. Concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- D. Install floor-mounting units on concrete bases designed to withstand, without damage to equipment, the seismic force required by authorities having jurisdiction. Concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- E. Support suspended units from structure using threaded steel rods and elastomeric hangers having a static deflection of 1 inch. Vibration-control devices are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- F. Install units with clearances for service and maintenance.
- G. Label fans according to requirements specified in Division 23 Section "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Duct installation and connection requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Division 23 Section "Air Duct Accessories."
- B. Install ducts adjacent to fans to allow service and maintenance.
- C. Install line-sized piping from scroll drain connection, with trap with seal equal to 1.5 times specified static pressure, to nearest floor drain.
- D. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- E. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that cleaning and adjusting are complete.
 - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 5. Adjust belt tension.
 - 6. Adjust damper linkages for proper damper operation.
 - 7. Verify lubrication for bearings and other moving parts.
 - 8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 - 9. Refer to Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
 - 10. Remove and replace malfunctioning units and retest as specified above.
- B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

END OF SECTION 233416

SECTION 233713 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes ceiling- and wall-mounted diffusers, registers, and grilles.

1.2 SUBMITTALS

- A. Product Data: For each product indicated, include the following:
1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 2. Diffuser, Register, and Grille Schedule: Indicate Drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.
 2. Products: Subject to compliance with requirements, provide one of the products specified.
 3. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
 4. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 GRILLES AND REGISTERS

- A. Adjustable Bar [**Grille**] [**Register**] <Insert drawing designation>:
1. [**Available**] Products:
 - a. A-J Manufacturing Co., Inc.; <Insert product name or designation>.
 - b. Anemostat, a Mestek Company; <Insert product name or designation>.
 - c. Carnes; <Insert product name or designation>.
 - d. Dayus Register & Grille; <Insert product name or designation>.

- e. Hart & Cooley, Inc., Hart & Cooley Div.; **<Insert product name or designation>**.
 - f. Krueger; **<Insert product name or designation>**.
 - g. METALAIRE, Inc., Metal Industries Inc.; **<Insert product name or designation>**.
 - h. Nailor Industries of Texas Inc.; **<Insert product name or designation>**.
 - i. Price Industries; **<Insert product name or designation>**.
 - j. Titus; **<Insert product name or designation>**.
 - k. Tuttle & Bailey; **<Insert product name or designation>**.
 - l. **<Insert manufacturer's name; product name or designation.>**
2. **[Available]Manufacturers:**
- a. A-J Manufacturing Co., Inc.
 - b. Anemostat; a Mestek Company.
 - c. Carnes.
 - d. Dayus Register & Grille.
 - e. Hart & Cooley, Inc.; Hart & Cooley Div.
 - f. Krueger.
 - g. METALAIRE, Inc.; Metal Industries Inc.
 - h. Nailor Industries of Texas Inc.
 - i. Price Industries.
 - j. Titus.
 - k. Tuttle & Bailey.
 - l. **<Insert manufacturer's name.>**
3. Material: **[Steel] [Aluminum] [Stainless steel]**.
4. Finish: **[Baked enamel, white] [Baked enamel, color selected by Architect] <Insert finish>**.
5. Face Blade Arrangement: **[Fixed horizontal] [Adjustable horizontal] [Fixed vertical] [Adjustable vertical]** spaced **[3 inches (76 mm)] [1-1/2 inches (38mm)] [3/4 inch (19 mm)] [1/2 inch (13 mm)]** apart.
6. Rear Blade Arrangement: **[Fixed horizontal] [Adjustable horizontal] [Fixed vertical] [Adjustable vertical]** spaced **[3/4 inch (19 mm)] [1/2 inch (13 mm)]** apart.
7. Frame: **[1-1/4 inches (32 mm)] [1 inch (25 mm)]** wide.
8. Mounting Frame: **[Filter] <Insert frame size and style>**.
9. Mounting: **[Countersunk screw] [Concealed] [Lay in]**.
10. Damper Type: **[Adjustable opposed-blade assembly] [Opposed blade with spring-closing and UL-listed fusible link for 160 deg F (71 deg C)]**.
11. Accessories: **[Front] [Rear]-blade gang operator**.

B. Fixed Face **[Grille] [Register] <Insert drawing designation>**:

1. **[Available]Products:**
- a. A-J Manufacturing Co., Inc.; **<Insert product name or designation>**.
 - b. Anemostat, a Mestek Company; **<Insert product name or designation>**.
 - c. Carnes; **<Insert product name or designation>**.
 - d. Dayus Register & Grille; **<Insert product name or designation>**.
 - e. Hart & Cooley, Inc., Hart & Cooley Div.; **<Insert product name or designation>**.

- f. Krueger; **<Insert product name or designation>**.
 - g. Nailor Industries of Texas Inc.; **<Insert product name or designation>**.
 - h. Price Industries; **<Insert product name or designation>**.
 - i. Titus; **<Insert product name or designation>**.
 - j. Tuttle & Bailey; **<Insert product name or designation>**.
 - k. **<Insert manufacturer's name; product name or designation.>**
2. **[Available]Manufacturers:**
- a. A-J Manufacturing Co., Inc.
 - b. Anemostat; a Mestek Company.
 - c. Carnes.
 - d. Dayus Register & Grille.
 - e. Hart & Cooley, Inc.; Hart & Cooley Div.
 - f. Krueger.
 - g. Nailor Industries of Texas Inc.
 - h. Price Industries.
 - i. Titus.
 - j. Tuttle & Bailey.
 - k. **<Insert manufacturer's name.>**
3. Material: **[Steel] [Aluminum]**.
4. Finish: **[Baked enamel, white] [Baked enamel, color selected by Architect] <Insert finish>**.
5. Face Arrangement: **[1/2-by-1/2-by-1/2-inch (13-by-13-by-13-mm) grid core] [Perforated core]**.
6. Frame: **[1-1/4 inches (32 mm)] [1 inch (25 mm)]** wide.
7. Mounting Frame: **[Filter] <Insert frame size and style>**.
8. Mounting: **[Countersunk screw] [Concealed] [Lay in]**.
9. Damper Type: **[Adjustable opposed-blade assembly] [Opposed blade with spring-closing and UL-listed fusible link for 160 deg F (71 deg C)]**.

2.3 CEILING DIFFUSER OUTLETS

A. Round Ceiling Diffuser **<Insert drawing designation>**:

1. **[Available]Products:**
- a. Anemostat, a Mestek Company; **<Insert product name or designation>**.
 - b. Carnes; **<Insert product name or designation>**.
 - c. Hart & Cooley, Inc., Hart & Cooley Div.; **<Insert product name or designation>**.
 - d. METALAIRE, Inc., Metal Industries Inc.; **<Insert product name or designation>**.
 - e. Nailor Industries of Texas Inc.; **<Insert product name or designation>**.
 - f. Price Industries; **<Insert product name or designation>**.
 - g. Titus; **<Insert product name or designation>**.
 - h. Tuttle & Bailey; **<Insert product name or designation>**.
 - i. **<Insert manufacturer's name; product name or designation.>**

2. **[Available]**Manufacturers:
 - a. Anemostat; a Mestek Company.
 - b. Carnes.
 - c. Hart & Cooley, Inc.; Hart & Cooley Div.
 - d. METALAIRE, Inc.; Metal Industries Inc.
 - e. Nailor Industries of Texas Inc.
 - f. Price Industries.
 - g. Titus.
 - h. Tuttle & Bailey.
 - i. **<Insert manufacturer's name.>**
3. Material: **[Steel] [Aluminum]**.
4. Finish: **[Baked enamel, white] [Baked enamel, color selected by Architect] [Anodized aluminum] <Insert finish>**.
5. Face Style: **[Four] [Three] [Two]** cone.
6. Pattern: **[Fully adjustable] [Two position horizontal]**.
7. Dampers: **[Radial opposed blade] [Butterfly] [Combination damper and grid]**.
8. Accessories:
 - a. Equaling grid.
 - b. Plaster ring.
 - c. Safety chain.
 - d. Wire guard.
 - e. Sectorizing baffles.
 - f. Operating rod extension.

B. Rectangular and Square Ceiling Diffusers **<Insert drawing designation>**:

1. **[Available]**Products:
 - a. A-J Manufacturing Co., Inc.; **<Insert product name or designation>**.
 - b. Anemostat, a Mestek Company; **<Insert product name or designation>**.
 - c. Carnes; **<Insert product name or designation>**.
 - d. Hart & Cooley, Inc., Hart & Cooley Div.; **<Insert product name or designation>**.
 - e. Krueger; **<Insert product name or designation>**.
 - f. METALAIRE, Inc., Metal Industries Inc.; **<Insert product name or designation>**.
 - g. Nailor Industries of Texas Inc.; **<Insert product name or designation>**.
 - h. Price Industries; **<Insert product name or designation>**.
 - i. Titus; **<Insert product name or designation>**.
 - j. Tuttle & Bailey; **<Insert product name or designation>**.
 - k. **<Insert manufacturer's name; product name or designation.>**
2. **[Available]**Manufacturers:
 - a. A-J Manufacturing Co., Inc.
 - b. Anemostat; a Mestek Company.
 - c. Carnes.
 - d. Hart & Cooley, Inc.; Hart & Cooley Div.

- e. Krueger.
 - f. METALAIRE, Inc.; Metal Industries Inc.
 - g. Nailor Industries of Texas Inc.
 - h. Price Industries.
 - i. Titus.
 - j. Tuttle & Bailey.
 - k. <Insert manufacturer's name.>
3. Material: [Steel] [Aluminum].
 4. Finish: [Baked enamel, white] [Baked enamel, color selected by Architect] [Anodized aluminum] <Insert finish>.
 5. Face Size: [24 by 24 inches (600 by 600 mm)] [20 by 20 inches (500 by 500 mm)] [12 by 12 inches (300 by 300 mm)] <Insert size>.
 6. Face Style: [Three cone] [Four cone] [Plaque].
 7. Mounting: [Surface] [T-bar] [Snap in] [Spline] [Mounting panel].
 8. Pattern: [Fixed] [Two position] [Adjustable].
 9. Dampers: [Radial opposed blade] [Butterfly] [Combination damper and grid].
 10. Accessories:
 - a. Equaling grid.
 - b. Plaster ring.
 - c. Safety chain.
 - d. Wire guard.
 - e. Sectorizing baffles.
 - f. Operating rod extension.

C. Perforated Diffuser <Insert drawing designation>:

1. [Available]Products:
 - a. Air Research Diffuser Products, Inc.; <Insert product name or designation>.
 - b. A-J Manufacturing Co., Inc.; <Insert product name or designation>.
 - c. Anemostat, a Mestek Company; <Insert product name or designation>.
 - d. Carnes; <Insert product name or designation>.
 - e. Hart & Cooley, Inc., Hart & Cooley Div.; <Insert product name or designation>.
 - f. Krueger; <Insert product name or designation>.
 - g. METALAIRE, Inc., Metal Industries Inc.; <Insert product name or designation>.
 - h. Nailor Industries of Texas Inc.; <Insert product name or designation>.
 - i. Price Industries; <Insert product name or designation>.
 - j. Titus; <Insert product name or designation>.
 - k. Tuttle & Bailey; <Insert product name or designation>.
 - l. Warren Technology; <Insert product name or designation>.
 - m. <Insert manufacturer's name; product name or designation.>
2. [Available]Manufacturers:
 - a. Air Research Diffuser Products, Inc.
 - b. A-J Manufacturing Co., Inc.
 - c. Anemostat; a Mestek Company.

- d. Carnes.
 - e. Hart & Cooley, Inc.; Hart & Cooley Div.
 - f. Krueger.
 - g. METALAIRE, Inc.; Metal Industries Inc.
 - h. Nailor Industries of Texas Inc.
 - i. Price Industries.
 - j. Titus.
 - k. Tuttle & Bailey.
 - l. Warren Technology.
 - m. <Insert manufacturer's name.>
3. Material: Steel backpan and pattern controllers, with [steel] [aluminum] face.
 4. Finish: [Baked enamel, white] [Baked enamel, color selected by Architect] [Anodized aluminum] <Insert finish>.
 5. Face Size: [12 by 12 inches (300 by 300 mm)] [24 by 12 inches (600 by 300 mm)] [36 by 12 inches (900 by 300 mm)] [48 by 12 inches (1200 by 300 mm)] [16 by 16 inches (400 by 400 mm)] [20 by 20 inches (500 by 500 mm)] [24 by 24 inches (600 by 600 mm)] [36 by 24 inches (900 by 600 mm)] [48 by 24 inches (1200 by 600 mm)] <Insert size>.
 6. Duct Inlet: [Round] [Square].
 7. Face Style: [Flush] [Drop extended].
 8. Pattern Controller: [Four louvered deflector patches] [Fixed with curved blades at inlet] [Adjustable with louvered pattern modules at inlet] [None].
 9. Mounting: [Surface] [T-bar] [Snap in] [Spline] [Mounting panel].
 10. Dampers: [Opposed blade] [Radial opposed blade] [Butterfly] [Combination damper and grid] [Combination volume and fire].
 11. Accessories:
 - a. Equaling grid.
 - b. Plaster ring.
 - c. Safety chain.
 - d. Wire guard.
 - e. Sectorizing baffles.
 - f. Operating rod extension.

D. Louver Face Diffuser <Insert drawing designation>:

1. [Available]Products:
 - a. A-J Manufacturing Co., Inc.; <Insert product name or designation>.
 - b. Anemostat, a Mestek Company; <Insert product name or designation>.
 - c. Carnes; <Insert product name or designation>.
 - d. METALAIRE, Inc., Metal Industries Inc.; <Insert product name or designation>.
 - e. Nailor Industries of Texas Inc.; <Insert product name or designation>.
 - f. Price Industries; <Insert product name or designation>.
 - g. Titus; <Insert product name or designation>.
 - h. Tuttle & Bailey; <Insert product name or designation>.
 - i. <Insert manufacturer's name; product name or designation.>
2. [Available]Manufacturers:

- a. A-J Manufacturing Co., Inc.
 - b. Anemostat; a Mestek Company.
 - c. Carnes.
 - d. METALAIRE, Inc.; Metal Industries Inc.
 - e. Nailor Industries of Texas Inc.
 - f. Price Industries.
 - g. Titus.
 - h. Tuttle & Bailey.
 - i. <Insert manufacturer's name.>
- 3. Material: [Steel] [Aluminum].
 - 4. Finish: [Baked enamel, white] [Baked enamel, color selected by Architect] [Anodized aluminum] <Insert finish>.
 - 5. Face Size: <Insert inches (mm)>.
 - 6. Mounting: [Surface] [Surface with beveled frame] [T-bar] [Snap in] [Spline] [Mounting panel].
 - 7. Pattern: [One-way] [Two-way] [Two-way corner] [Three-way] [Four-way], <Insert code> core style.
 - 8. Dampers: [Radial opposed blade] [Butterfly] [Combination damper and grid].
 - 9. Accessories:
 - a. Square to round neck adaptor.
 - b. Adjustable pattern vanes.
 - c. Throw reducing vanes.
 - d. Equaling grid.
 - e. Plaster ring.
 - f. Safety chain.
 - g. Wire guard.
 - h. Sectorizing baffles.
 - i. Operating rod extension.

2.4 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practicable. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.2 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713

SECTION 233723 - HVAC GRAVITY VENTILATORS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following types of roof-mounting intake and relief ventilators:
 - 1. Louver penthouses.
 - 2. Roof hoods.
 - 3. Goosenecks.
- B. See Division 08 Section "Louvers and Vents" for ventilator assemblies provided as part of the general construction.
- C. See Division 23 Section "HVAC Power Ventilators" for roof-mounting exhaust fans.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated. For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.
- B. Shop Drawings: Include plans, elevations, sections, details, and ventilator attachments to curbs and curb attachments to roof structure.
- C. Coordination Drawings: Roof framing plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Structural members to which roof curbs and ventilators will be attached.
 - 2. Sizes and locations of roof openings.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 MATERIALS

- A. Aluminum Extrusions: ASTM B 221, Alloy 6063-T5 or T-52.
- B. Aluminum Sheet: ASTM B 209, Alloy 3003 or 5005 with temper as required for forming or as otherwise recommended by metal producer for required finish.
- C. Galvanized-Steel Sheet: ASTM A 653/A 653M, G90 zinc coating, mill phosphatized.
- D. Fasteners: Same basic metal and alloy as fastened metal or 300 Series stainless steel, unless otherwise indicated. Do not use metals that are incompatible with joined materials.
 - 1. Use types and sizes to suit unit installation conditions.
 - 2. Use hex-head or Phillips pan-head screws for exposed fasteners, unless otherwise indicated.
- E. Post-Installed Fasteners for Concrete and Masonry: Torque-controlled expansion anchors, made from stainless-steel components, with capability to sustain, without failure, a load equal to 4 times the loads imposed, for concrete, or 6 times the load imposed, for masonry, as determined by testing per ASTM E 488, conducted by a qualified independent testing agency.
- F. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

2.3 LOUVER PENTHOUSES

- A. [Available Manufacturers:
 - 1. Acme Engineering & Mfg. Corp.
 - 2. Aerovent; a Twin City Fan company.
 - 3. Carnes.
 - 4. Greenheck.
 - 5. JencoFan.
 - 6. Loren Cook Company.
 - 7. Penn Ventilation.
- B. Construction: All-welded assembly with 4-inch-deep louvers, mitered corners, and aluminum sheet roof.
- C. Frame and Blade Material and Nominal Thickness: Extruded aluminum, of thickness required to comply with structural performance requirements, but not less than 0.080 inch for frames and 0.080 inch for blades.
 - 1. Blade Spacing: Per manufacturer.
 - 2. Blade Angle: Per manufacturer.
 - 3. Air Performance: Not more than 0.10-inch wg static pressure drop at 700-fpm free-area velocity.
 - 4. AMCA Seal: Mark units with the AMCA Certified Ratings Seal.
 - 5. Exterior Corners: Prefabricated corner units with mitered and welded blades and with fully recessed mullions at corners.

- D. Roof Curbs: Galvanized-steel sheet; with mitered and welded corners; 1-1/2-inch- thick, rigid fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to fit roof opening and ventilator base.
 - 1. Configuration: Self-flashing without a cant strip, with mounting flange.
 - 2. Overall Height: 8 inches.
- E. Bird Screening: Aluminum, 1/2-inch- square mesh, 0.063-inch wire.

2.4 ROOF HOODS

- A. [Available Manufacturers:
 - 1. Acme Engineering & Mfg. Corp.
 - 2. Aerovent; a Twin City Fan company.
 - 3. Carnes.
 - 4. Greenheck.
 - 5. JencoFan.
 - 6. Loren Cook Company.
 - 7. Penn Ventilation.
- B. Factory or shop fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figures 5-6 and 5-7.
- C. Materials: Galvanized-steel sheet, minimum 0.064-inch- thick base and 0.040-inch- thick hood; suitably reinforced.
- D. Roof Curbs: Galvanized-steel sheet; with mitered and welded corners; 1-1/2-inch- thick, rigid fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to fit roof opening and ventilator base.
 - 1. Configuration: Self-flashing without a cant strip, with mounting flange.
 - 2. Overall Height: 8 inches.
- E. Bird Screening: Galvanized-steel, 1/2-inch- square mesh, 0.041-inch wire.

2.5 GOOSENECKS

- A. Factory or shop fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 5-5; with a minimum of 0.052-inch- thick, galvanized-steel sheet.
- B. Roof Curbs: Galvanized-steel sheet; with mitered and welded corners; 1-1/2-inch- thick, rigid fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to fit roof opening and ventilator base.
 - 1. Configuration: Self-flashing without a cant strip, with Built-in cant and mounting flange.
 - 2. Overall Height: 8 inches.
- C. Bird Screening: Galvanized-steel, 1/2-inch- square mesh, 0.041-inch wire.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install intake and relief ventilators level, plumb, and at indicated alignment with adjacent work.
- B. Secure intake and relief ventilators to roof curbs with cadmium-plated hardware. Use concealed anchorages where possible. Refer to Division 07 Section "Roof Accessories" for installation of roof curbs.
- C. Install goosenecks on curb base where throat size exceeds 9 by 9 inches.
- D. Install intake and relief ventilators with clearances for service and maintenance.
- E. Install perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.
- F. Install concealed gaskets, flashings, joint fillers, and insulation as installation progresses. Comply with Division 07 Section "Joint Sealants" for sealants applied during installation.
- G. Label intake and relief ventilators according to requirements specified in Division 23 Section "Identification for HVAC Piping and Equipment."
- H. Protect galvanized and nonferrous-metal surfaces from corrosion or galvanic action by applying a heavy coating of bituminous paint on surfaces that will be in contact with concrete, masonry, or dissimilar metals.
- I. Repair finishes damaged by cutting, welding, soldering, and grinding. Restore finishes so no evidence remains of corrective work. Return items that cannot be refinished in the field to the factory, make required alterations, and refinish entire unit or provide new units.
- J. Duct installation and connection requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of ducts and duct accessories.
- K. Adjust damper linkages for proper damper operation.

END OF SECTION 233723

SECTION 235113 - DRAFT CONTROL DEVICES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Barometric dampers.
 - 2. Vent dampers.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Wiring Diagrams: Power, signal, and control wiring.
- C. Operation and maintenance data.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

PART 2 - PRODUCTS

2.1 BAROMETRIC DAMPERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. Babco Inc.
 - 2. Bramec Corporation.
 - 3. Effikal International Inc.
 - 4. EXHAUSTO, Inc.
 - 5. FAMCO.
 - 6. Field Controls L.L.C.; Venting Solutions Company (The).
 - 7. Quickdraft; a Litzler Company.

8. Snappy Air Distribution Products.
9. Tec-Air Inc.
10. Tjernlund Products, Inc.
11. Tutco, Inc.; Subsidiary of Smiths Industries.
12. Wing Draft Inducers; Subsidiary of Smiths Industries.

- D. Damper Construction: High-temperature-enamel-painted steel damper and housing with galvanized-steel breeching connection. Adjustable counterweight with lock. Include knife-edge bearings that do not require lubrication.

2.2 VENT DAMPERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Effikal International Inc.
 2. Field Controls L.L.C.; Venting Solutions Company (The).
 3. Johnson Controls, Inc.; Controls Group.
- D. Damper Construction: Stainless-steel damper blade, shaft, and vent pipe with metal, prelubricated bearings.
1. Electric motor sized to power damper open and closed in approximately 15 seconds in each direction. Power is off when damper is at rest.
 2. Comply with ANSI Z21.66.
- E. Controls:
1. Control transformer.
 2. Keyed wiring harness.
 3. Damper end-switch to prove damper is open.
 4. Interlock with boiler to permit burner operation when damper is open.
 5. Hold-open switch for troubleshooting boiler controls.

2.3 MOTORS

- A. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install listed components in a manner complying with the listing.
- B. Secure barometric dampers to breechings with hardware compatible with connected materials.
- C. Locate barometric and motorized vent dampers as close to draft hood collar as possible.
- D. Secure barometric and motorized vent dampers to appliances, breechings, or chimneys with hardware compatible with connected materials.

END OF SECTION 235113

SECTION 235400 - FURNACES

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Gas-fired, condensing furnaces and accessories complete with controls.
2. Air filters.
3. Air cleaners.
4. Humidifiers.
5. Refrigeration components.

1.2 SUBMITTALS

A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories for each of the following:

1. Furnace.
2. Thermostat.
3. Humidistat.
4. Air filter.
5. Air cleaner.
6. Humidifier.
7. Refrigeration components.

B. Operation and Maintenance Data.

C. Warranty.

1.3 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

B. Comply with NFPA 70.

1.4 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace the following components of furnaces that fail in materials or workmanship within specified warranty period:

1. Warranty Period, Commencing on Date of Substantial Completion:

- a. Furnace Heat Exchanger: 10 years.
- b. Integrated Ignition and Blower Control Circuit Board: Five years.
- c. Draft-Inducer Motor: Five years.
- d. High-Efficiency Oil Furnace Burner: Three years.
- e. Refrigeration Compressors: 10 years.
- f. Evaporator and Condenser Coils: Five years.

PART 2 - PRODUCTS

2.1 GAS-FIRED FURNACES, NONCONDENSING

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 1. American Standard Companies, Inc.
 2. Bryant Heating & Cooling Systems; Div. of United Technologies Corp.
 3. Carrier Corporation; Div. of United Technologies Corp.
 4. Lennox Industries Inc.
 5. Trane.
 6. York International Corp.; a division of Unitary Products Group.
- D. General Requirements for Gas-Fired, Noncondensing Furnaces: Factory assembled, piped, wired, and tested; complying with ANSI Z21.47/CSA 2.3, "Gas-Fired Central Furnaces," and with NFPA 54.
- E. Cabinet: Galvanized steel.
 1. Cabinet interior around heat exchanger shall be factory-installed insulation.
 2. Lift-out panels shall expose burners and all other items requiring access for maintenance.
 3. Factory paint external cabinets in manufacturer's standard color.
- F. Fan: Centrifugal, factory balanced, resilient mounted, direct drive.
 1. Fan Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 2. Special Motor Features: Single speed, premium efficiency, as defined in Division 23 Section "Common Motor Requirements for HVAC Equipment," and with internal thermal protection and permanent lubrication.
 3. Special Motor Features: Multitapped, multispeed with internal thermal protection and permanent lubrication.
 4. Special Motor Features: Electronically controlled motor (ECM) controlled by integrated furnace/blower control.
- G. Type of Gas: Natural.

- H. AFUE: 80 percent.
- I. Heat Exchanger: Aluminized steel.
- J. Burner:
 - 1. Gas Valve: 100 percent safety two-stage main gas valve, main shutoff valve, pressure regulator, safety pilot with electronic flame sensor, limit control, transformer, and combination ignition/fan timer control board.
 - 2. Ignition: Electric pilot ignition, with hot-surface igniter or electric spark ignition.
- K. Gas-Burner Safety Controls:
 - 1. Electronic Flame Sensor: Prevents gas valve from opening until pilot flame is proven; stops gas flow on ignition failure.
 - 2. Flame Rollout Switch: Installed on burner box; prevents burner operation.
 - 3. Limit Control: Fixed stop at maximum permissible setting; de-energizes burner on excessive bonnet temperature; automatic reset.
- L. Combustion-Air Inducer: Centrifugal fan with thermally protected motor and sleeve bearings prepurges heat exchanger and vents combustion products; pressure switch prevents furnace operation if combustion-air inlet or flue outlet is blocked.
- M. Furnace Controls: Solid-state board integrates ignition, heat, cooling, and fan speeds; adjustable fan-on and fan-off timing; terminals for connection to accessories.
- N. Vent Materials: Comply with requirements in Division 23 Section "Breechings, Chimneys, and Stacks" for Type B metal vents.
- O. Capacities and Characteristics:
 - 1. Airflow Configuration: Upflow or Horizontal.
 - 2. Gas:
 - a. Type: Natural.
 - b. Venting Type: Power venter with combustion-air intake.
 - c. Input: Per plans
 - d. Heat Output: Per plans
 - e. Gas Connection Size: Per plans
 - f. Draft-Inducer Motor:
 - 1) Size: Per manufacturer
 - 2) Speed: Per manufacturer
 - g. Combustion-Air Inlet Size: Per manufacturer
 - h. Combustion-Air Inlet Material: PVC.
 - i. Heat-Exchanger Condensate Drain Size: Per manufacturer
 - j. Vent Size: Per manufacturer
 - 3. Fan:

- a. Airflow: Per plans
 - b. External Static Pressure: Per plans
 - c. Motor:
 - 1) Size: Per manufacturer
 - 2) Speed: Per manufacturer
 - d. Volts: Per plans
 - e. Phase: Per plans
 - f. Hertz: Per plans
 - g. Full-Load Amperes: Per manufacturer
 - h. Minimum Circuit Ampacity: Per manufacturer
 - i. Maximum Overcurrent Protection: Per manufacturer
4. Furnace Electrical Connection:
- a. Volts: Per plans
 - b. Phase: Per plans
 - c. Hertz: Per plans
 - d. Full-Load Amperes: Per manufacturer
 - e. Minimum Circuit Ampacity: Per manufacturer
 - f. Maximum Overcurrent Protection: Per manufacturer

2.2 GAS-FIRED FURNACES, CONDENSING

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. American Standard Companies, Inc.
 - 2. Bryant Heating & Cooling Systems; Div. of United Technologies Corp.
 - 3. Carrier Corporation; Div. of United Technologies Corp.
 - 4. Lennox Industries Inc.
 - 5. Luxaire Corporation; a division of Unitary Products Group.
 - 6. Trane.
 - 7. York International Corp.; a division of Unitary Products Group.
- D. General Requirements for Gas-Fired, Condensing Furnaces: Factory assembled, piped, wired, and tested; complying with ANSI Z21.47/CSA 2.3, "Gas-Fired Central Furnaces," and with NFPA 54.
- E. Cabinet: Galvanized steel.
 - 1. Cabinet interior around heat exchanger shall be factory-installed insulation.
 - 2. Lift-out panels shall expose burners and all other items requiring access for maintenance.
 - 3. Factory paint external cabinets in manufacturer's standard color.

- F. Fan: Centrifugal, factory balanced, resilient mounted, direct drive.
1. Fan Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 2. Special Motor Features: Single speed, premium efficiency, as defined in Division 23 Section "Common Motor Requirements for HVAC Equipment," and with internal thermal protection and permanent lubrication.
 3. Special Motor Features: Multitapped, multispeed with internal thermal protection and permanent lubrication.
 4. Special Motor Features: Electronically controlled motor (ECM) controlled by integrated furnace/blower control.
- G. Type of Gas: Natural.
- H. AFUE: 90 percent.
- I. Heat Exchanger:
1. Primary: Aluminized steel.
 2. Secondary: Stainless steel.
- J. Burner:
1. Gas Valve: 100 percent safety two-stage main gas valve, main shutoff valve, pressure regulator, safety pilot with electronic flame sensor, limit control, transformer, and combination ignition/fan timer control board.
 2. Ignition: Electric pilot ignition, with hot-surface igniter or electric spark ignition.
- K. Gas-Burner Safety Controls:
1. Electronic Flame Sensor: Prevents gas valve from opening until pilot flame is proven; stops gas flow on ignition failure.
 2. Flame Rollout Switch: Installed on burner box; prevents burner operation.
 3. Limit Control: Fixed stop at maximum permissible setting; de-energizes burner on excessive bonnet temperature; automatic reset.
- L. Combustion-Air Inducer: Centrifugal fan with thermally protected motor and sleeve bearings prepurges heat exchanger and vents combustion products; pressure switch prevents furnace operation if combustion-air inlet or flue outlet is blocked.
- M. Furnace Controls: Solid-state board integrates ignition, heat, cooling, and fan speeds; adjustable fan-on and fan-off timing; terminals for connection to accessories; diagnostic light with viewport.
- N. Accessories:
1. Combination Combustion-Air Intake and Vent: PVC plastic fitting to combine combustion-air inlet and vent through outside wall or roof.
 2. Plastic Vent Materials.
 - a. CPVC Plastic, Schedule 40 Pipe: ASTM F 441/F 441M.

- 1) CPVC Plastic, Schedule 40 Fittings: ASTM F 438, socket type.
 - 2) CPVC Solvent Cement: ASTM F 493.
- b. PVC Plastic, Schedule 40 Pipe: ASTM D 1785.
- 1) PVC Plastic, Schedule 40 Fittings: ASTM D 2466, socket type.
 - 2) PVC Solvent Cement: ASTM D 2564.
- O. Capacities and Characteristics:
1. Airflow Configuration: Upflow or Horizontal.
 2. Gas:
 - a. Type: Natural.
 - b. Venting Type: Power venter with combustion-air intake.
 - c. Input: Per plans
 - d. Heat Output: Per plans
 - e. Gas Connection Size: Per plans
 - f. Draft-Inducer Motor:
 - 1) Size: Per manufacturer
 - 2) Speed: Per manufacturer
 - g. Combustion-Air Inlet Size: Per manufacturer
 - h. Combustion-Air Inlet Material: PVC.
 - i. Heat-Exchanger Condensate Drain Size: Per manufacturer
 - j. Vent Size: Per manufacturer
 - k. Vent Material: PVC.
 3. Fan:
 - a. Airflow: Per plans
 - b. External Static Pressure: Per plans
 - c. Motor:
 - 1) Size: Per manufacturer
 - 2) Speed: Per manufacturer
 - d. Volts: Per plans
 - e. Phase: Per plans
 - f. Hertz: Per plans
 - g. Full-Load Amperes: Per manufacturer
 - h. Minimum Circuit Ampacity: Per manufacturer
 - i. Maximum Overcurrent Protection: Per manufacturer
 4. Furnace Electrical Connection:
 - a. Volts: Per plans
 - b. Phase: Per plans
 - c. Hertz: Per plans
 - d. Full-Load Amperes: Per manufacturer

- e. Minimum Circuit Ampacity: Per manufacturer
- f. Maximum Overcurrent Protection: Per manufacturer

2.3 THERMOSTATS

- A. Solid-State Thermostat: Wall-mounting, programmable, microprocessor-based unit with automatic switching from heating to cooling, preferential rate control, seven-day programmability with minimum of four temperature presets per day, vacation mode, and battery backup protection against power failure for program settings.
- B. Single-Stage, Heating-Cooling Thermostat: Adjustable, heating-cooling, wall-mounting unit with fan on-automatic selector.
- C. Two-Stage, Heating-Cooling Thermostat: Adjustable, heating-cooling, wall-mounting unit with fan on-automatic selector.
- D. Two-Stage, Heating-Only Thermostat: Wall-mounting unit with fan on-automatic selector.
- E. Solid-State, Combination Thermostat and Humidistat: Wall-mounting, programmable, microprocessor-based unit with automatic switching from heating to cooling and humidifying to dehumidifying, preferential rate control, seven-day programmability with minimum of four temperature presets per day, vacation mode, and battery backup protection against power failure for program settings.
- F. Humidistat: Adjustable, wall-mounting unit.
- G. Control Wiring: Unshielded twisted-pair cabling.
 - 1. No. 24 AWG, 100 ohm, four pair.
 - 2. Cable Jacket Color: Blue.

2.4 AIR FILTERS

- A. Disposable Filters: 1-inch- thick, urethane, washable type in sheet metal frame.
- B. Charged Media Air Filters: Sheet metal housing arranged to be ducted in return-air duct connection to furnace, generates electrostatic charge; MERV 10 rating.
- C. HEPA Air Filter Units: Sheet metal housing with fan arranged to be ducted to return-air duct connection to furnace, with activated carbon prefilter, high-efficiency particulate air (HEPA) disposable filter[, and carbon VOC]. HEPA shall be as follows:
 - 1. Standard: UL 586, "High-Efficiency, Particulate, Air Filter Units."
 - 2. Rating: ASHRAE 52.1, dust-spot efficiency of 65 percent; ASHRAE 52.2, 99.97 percent efficiency to 0.03-micrometer particle size.

2.5 REFRIGERATION COMPONENTS

- A. General Refrigeration Component Requirements:

1. Refrigeration compressor, coils, and specialties shall be designed to operate with HCFC-free refrigerants.
 2. Energy-Efficiency Ratio: Equal to or greater than prescribed by ASHRAE/IESNA 90.1, "Energy Standard for Buildings except Low-Rise Residential Buildings."
 3. Coefficient of Performance: Equal to or greater than prescribed by ASHRAE/IESNA 90.1, "Energy Efficient Standard for Buildings except Low-Rise Residential Buildings."
- B. Refrigerant Coil: Copper tubes mechanically expanded into aluminum fins. Comply with ARI 210/240, "Unitary Air-Conditioning and Air-Source Heat Pump Equipment." Match size with furnace. Include condensate drain pan with accessible drain outlet.
1. Refrigerant Coil Enclosure: Steel, matching furnace and evaporator coil, with access panel and flanges for integral mounting at or on furnace cabinet and galvanized sheet metal drain pan coated with black asphaltic base paint.
- C. Refrigerant Line Kits: Annealed-copper suction and liquid lines factory cleaned, dried, pressurized with nitrogen, sealed, and with suction line insulated. Provide in standard lengths for installation without joints, except at equipment connections.
1. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I, 3/8 inch thick.
- D. Refrigerant Piping: Comply with requirements in Division 23 Section "Refrigerant Piping."
- E. Air-Cooled, Compressor-Condenser Unit:
1. Casing: Steel, finished with baked enamel, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
 2. Compressor: Hermetically sealed reciprocating or scroll type.
 - a. Crankcase heater.
 - b. Restrained vibration isolation mounts for compressor.
 - c. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 - d. Two-speed compressor motors shall have manual-reset high-pressure switch and automatic-reset low-pressure switch.
 - e. Refrigerant Charge: R-410A.
 3. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with ARI 210/240, and with liquid subcooler.
 4. Heat-Pump Components: Reversing valve and low-temperature air cut-off thermostat.
 5. Fan: Aluminum-propeller type, directly connected to motor.
 6. Motor: Permanently lubricated, with integral thermal-overload protection.
 7. Low Ambient Kit: Permits operation down to 45 deg F.
 8. Mounting Base: Polyethylene.
- F. Capacities and Characteristics:
1. Refrigerant Coil:

- a. Total Cooling Capacity: Per plans
 - b. Sensible Cooling Capacity: Per plans
 - c. Heating Capacity: Per plans
 - d. Maximum Air Pressure Drop: Per plans
 - e. Condensate Drain Size: Per plans
2. Compressor-Condenser Unit:
- a. Cooling Energy-Efficiency Ratio: Per manufacturer
 - b. Heating Coefficient of Performance: Per plans
 - c. Volts: Per plans
 - d. Phase: Per plans
 - e. Hertz: Per plans
 - f. Full-Load Amperes: Per manufacturer
 - g. Minimum Circuit Ampacity: Per manufacturer
 - h. Maximum Overcurrent Protection: Per manufacturer
 - i. Fan Motor Full-Load Amperes: Per manufacturer
 - j. Compressor Running Load Amperes: Per manufacturer
 - k. Compressor Motor Full-Load Amperes: Per manufacturer

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install gas-fired furnaces and associated fuel and vent features and systems according to NFPA 54.
- B. Suspended Units: Suspend from structure using threaded rods, spring hangers, and building attachments. Secure rods to unit hanger attachments. Adjust hangers so unit is level and plumb.
 1. Install seismic restraints to limit movement of furnace by resisting code-required seismic acceleration.
- C. Base-Mounted Units: Secure units to substrate. Provide optional bottom closure base if required by installation conditions.
 1. Anchor furnace to substrate to resist code-required seismic acceleration.
- D. Controls: Install thermostats and humidistats at mounting height of 60 inches above floor.
- E. Wiring Method: Install control wiring in accessible ceiling spaces and in gypsum board partitions where unenclosed wiring method may be used. Conceal control wiring except in unfinished spaces.
- F. Install ground-mounted, compressor-condenser components on 4-inch- thick, reinforced concrete base; 4 inches larger on each side than unit. Concrete, reinforcement, and formwork are specified in Division 03 Section "Cast-in-Place Concrete." Coordinate anchor installation with concrete base.

- G. Install ground-mounted, compressor-condenser components on polyethylene mounting base.
- H. Install roof-mounted, compressor-condenser components on equipment supports specified in Division 07 Section "Roof Accessories." Anchor units to supports with removable, cadmium-plated fasteners.

3.2 CONNECTIONS

- A. Gas piping installation requirements are specified in Division 23 Section "Facility Natural-Gas Piping." Drawings indicate general arrangement of piping, fittings, and specialties. Connect gas piping with union or flange and appliance connector valve.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Water piping installation requirements are specified in Division 22 Section "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties. Connect water piping with union and ball valve.
- D. Vent Connection, Noncondensing, Gas-Fired Furnaces: Connect Type B vents to furnace vent connection and extend outdoors. Type B vents and their installation requirements are specified in Division 23 Section "Breechings, Chimneys, and Stacks."
- E. Vent and Outside-Air Connection, Condensing, Gas-Fired Furnaces: Connect plastic piping vent material to furnace connections and extend outdoors. Terminate vent outdoors with a cap and in an arrangement that will protect against entry of birds, insects, and dirt.
 - 1. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - 2. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
 - 3. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - a. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - b. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
 - c. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
 - 4. Slope pipe vent back to furnace or to outside terminal.
- F. Connect ducts to furnace with flexible connector. Comply with requirements in Division 23 Section "Air Duct Accessories."
- G. Connect refrigerant tubing kits to refrigerant coil in furnace and to air-cooled, compressor-condenser unit.
 - 1. Flared Joints: Use ASME B16.26 fitting and flared ends, following procedures in CDA's "Copper Tube Handbook."

2. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
 3. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- H. Comply with requirements in Division 23 Section "Refrigerant Piping" for installation and joint construction of refrigerant piping.
- I. Complete installation and startup checks and start units according to manufacturer's written instructions.
- J. Verify proper operation of capacity control device.
- K. Adjust airflow and initial temperature and humidity set points.
- L. Set controls, burner, and other adjustments for optimum heating performance and efficiency. Adjust heat-distribution features, including shutters, dampers, and relays, to provide optimum heating performance and system efficiency.
- M. After completing installation, clean furnaces internally according to manufacturer's written instructions.
- N. Install new filters in each furnace within 14 days after Substantial Completion.

3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
1. Perform electrical test and visual and mechanical inspection.
 2. Leak Test: After installation, charge systems with refrigerant and oil and test for leaks. Repair leaks, replace lost refrigerant and oil, and retest until no leaks exist.
 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation, product capability, and compliance with requirements.
 4. Verify that fan wheel is rotating in the correct direction and is not vibrating or binding.
 5. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Verify that vibration isolation and flexible connections properly dampen vibration transmission to structure.

END OF SECTION 235400

SECTION 260500 - COMMON WORK RESULTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves for raceways and cables.
 - 2. Sleeve seals.
 - 3. Grout.
 - 4. Common electrical installation requirements.

1.2 SUBMITTALS

- A. Product Data: For sleeve seals.

PART 2 - PRODUCTS

2.1 SLEEVES FOR RACEWAYS AND CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Sleeves for Rectangular Openings: Galvanized sheet steel.
 - 1. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches and no side more than 16 inches, thickness shall be 0.052 inch.
 - b. For sleeve cross-section rectangle perimeter equal to, or more than, 50 inches and 1 or more sides equal to, or more than, 16 inches, thickness shall be 0.138 inch.

2.2 GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.

3.2 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Electrical penetrations occur when raceways, cables, wireways, cable trays, or busways penetrate concrete slabs, concrete or masonry walls, or fire-rated floor and wall assemblies.
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- E. Cut sleeves to length for mounting flush with both surfaces of walls.
- F. Extend sleeves installed in floors [**2 inches**] above finished floor level.
- G. Size pipe sleeves to provide [**1/4-inch**] annular clear space between sleeve and raceway or cable, unless indicated otherwise.
- H. Seal space outside of sleeves with grout for penetrations of concrete and masonry
 - 1. Promptly pack grout solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect grout while curing.
- I. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants."

- J. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway and cable penetrations. Install sleeves and seal raceway and cable penetration sleeves with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping."
- K. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- L. Aboveground, Exterior-Wall Penetrations: Seal penetrations using [steel] [cast-iron] pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- M. Underground, Exterior-Wall Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing mechanical sleeve seals.

3.3 SLEEVE-SEAL INSTALLATION

- A. Install to seal exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.4 FIRESTOPPING

- A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electrical installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

END OF SECTION 260500

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Building wires and cables rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.
 - 3. Sleeves and sleeve seals for cables.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. [**Aluminum**] [**and**] [**Copper**] Conductors: Comply with NEMA WC 70.
- B. Conductor Insulation: Comply with NEMA WC 70 for Types [**THHN-THWN**]
- C. Multiconductor Cable: Comply with NEMA WC 70 for [**metal-clad cable, Type MC**] with ground wire.

2.2 CONNECTORS AND SPLICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. AFC Cable Systems, Inc.
 - 2. Hubbell Power Systems, Inc.

3. O-Z/Gedney; EGS Electrical Group LLC.
4. 3M; Electrical Products Division.
5. Tyco Electronics Corp.
6. <Insert manufacturer's name.>

- B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

2.3 SLEEVES FOR CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: [**Copper**] [**Copper for feeders smaller than No. 4 AWG; copper or aluminum for feeders No. 4 AWG and larger**]. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Service Entrance: [**Type THHN-THWN, single conductors in raceway**].
- B. Exposed Feeders: [**Type THHN-THWN, single conductors in raceway**].
- C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: [**Metal-clad cable, Type MC**].
- D. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: [**Type THHN-THWN, single conductors in raceway**].
- E. Exposed Branch Circuits, Including in Crawlspace: [**Type THHN-THWN, single conductors in raceway**].
- F. Branch Circuits Concealed in Ceilings, Walls, and Partitions: [**Metal-clad cable, Type MC**].
- G. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: [**Type THHN-THWN, single conductors in raceway**].

- H. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain relief device at terminations to suit application.
- I. Class 1 Control Circuits: Type THHN-THWN, in raceway.
- J. Class 2 Control Circuits: [**Power-limited cable, concealed in building finishes**].

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.
- B. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- C. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- D. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- E. Support cables according to Division 26 Sections "Hangers and Supports for Electrical Systems."
- F. Identify and color-code conductors and cables according to Division 26 Section "Identification for Electrical Systems."
- G. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- H. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice and tap conductor for aluminum conductors.
- I. Wiring at Outlets: Install conductor at each outlet, with at least [**12 inches**] of slack.

3.4 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.

- D. Cut sleeves to length for mounting flush with both wall surfaces.
- E. Extend sleeves installed in floors 2 inches above finished floor level.
- F. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and cable unless sleeve seal is to be installed[**or unless seismic criteria require different clearance**].
- G. Seal space outside of sleeves with grout for penetrations of concrete and masonry[**and with approved joint compound for gypsum board assemblies**].
- H. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and cable, using joint sealant appropriate for size, depth, and location of joint according to Division 07 Section "Joint Sealants."
- I. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at cable penetrations. Install sleeves and seal with firestop materials according to Division 07 Section "Penetration Firestopping."
- J. Roof-Penetration Sleeves: Seal penetration of individual cables with flexible boot-type flashing units applied in coordination with roofing work.
- K. Aboveground Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Size sleeves to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- L. Underground Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch annular clear space between cable and sleeve for installing mechanical sleeve seals.

3.5 SLEEVE-SEAL INSTALLATION

- A. Install to seal underground exterior-wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for cable material and size. Position cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.6 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Division 07 Section "Penetration Firestopping."

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:

1. After installing conductors and cables and before electrical circuitry has been energized, test[**service entrance and feeder conductors, and conductors feeding the following critical equipment and services**] for compliance with requirements.
 2. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
- C. Test Reports: Prepare a written report to record the following:
1. Test procedures used.
 2. Test results that comply with requirements.
 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- D. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 260519

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes methods and materials for grounding systems and equipment.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

- A. Insulated Conductors: [**Copper**] [**or**] [**tinned-copper**] wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Solid Conductors: ASTM B 3.
 - 2. Stranded Conductors: ASTM B 8.
 - 3. Tinned Conductors: ASTM B 33.
 - 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
 - 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 - 6. Bonding Jumper: Copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
 - 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.

2.2 CONNECTORS

- A. Listed and labeled by a nationally recognized testing laboratory acceptable to authorities having jurisdiction for applications in which used, and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, bolted pressure-type, with at least two bolts.
 - 1. Pipe Connectors: Clamp type, sized for pipe.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.3 GROUNDING ELECTRODES

- A. Ground Rods: [**Copper-clad**] steel; [**5/8 by 96 inches**] in diameter.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No.[**8**] AWG and smaller, and stranded conductors for No.[**6**] AWG and larger, unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare [**tinned-**]copper conductor, No.[**2/0**] AWG minimum. Bury at least 24 inches below grade.
- C. Isolated Grounding Conductors: Green-colored insulation with continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- D. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors, except at test wells and as otherwise indicated.
 - 3. Connections to Ground Rods at Test Wells: Bolted connectors.
 - 4. Connections to Structural Steel: Welded connectors.

3.2 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 - 1. Feeders and branch circuits.
 - 2. Lighting circuits.

3. Receptacle circuits.
 4. Single-phase motor and appliance branch circuits.
 5. Three-phase motor and appliance branch circuits.
 6. Flexible raceway runs.
 7. Armored and metal-clad cable runs.
 8. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.
 9. Computer and Rack-Mounted Electronic Equipment Circuits: Install insulated equipment grounding conductor in branch-circuit runs from equipment-area power panels and power-distribution units.
- B. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
- C. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- D. Isolated Grounding Receptacle Circuits: Install an insulated equipment grounding conductor connected to the receptacle grounding terminal. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service, unless otherwise indicated.
- E. Isolated Equipment Enclosure Circuits: For designated equipment supplied by a branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with a nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install a separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service, unless otherwise indicated.
- F. Signal and Communication Equipment: For telephone, alarm, voice and data, and other communication equipment, provide No. 6 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.
1. Service and Central Equipment Locations and Wiring Closets: Terminate grounding conductor on a 1/4-by-2-by-12-inch grounding bus.
 2. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.

3.3 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Rods: Drive rods until tops are 2 inches below finished floor or final grade, unless otherwise indicated.

1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating, if any.
 2. For grounding electrode system, install at least [**three**] rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
- C. Test Wells: Ground rod driven through drilled hole in bottom of handhole. Handholes are specified in Division 26 Section "Underground Ducts and Raceways for Electrical Systems," and shall be at least 12 inches deep, with cover.
1. Test Wells: Install at least one test well for each service, unless otherwise indicated. Install at the ground rod electrically closest to service entrance. Set top of test well flush with finished grade or floor.
- D. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.
1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install so vibration is not transmitted to rigidly mounted equipment.
 3. Use exothermic-welded connectors for outdoor locations, but if a disconnect-type connection is required, use a bolted clamp.
- E. Grounding and Bonding for Piping:
1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes, using a bolted clamp connector or by bolting a lug-type connector to a pipe flange, using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- F. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install [**tinned**] bonding jumper to bond across flexible duct connections to achieve continuity.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections and prepare test reports:
1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.

2. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, and at ground test wells.
 - a. Measure ground resistance not less than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
- B. Report measured ground resistances that exceed the following values:
 1. Power and Lighting Equipment or System with Capacity 500 kVA and Less: [5] ohms.
 2. Power Distribution Units or Panelboards Serving Electronic Equipment: [1] ohm(s).
- C. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION 260526

SECTION 260533 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.
- B. See Division 26 Section "Underground Ducts and Raceways for Electrical Systems" for exterior ductbanks and manholes, and underground handholes, boxes, and utility construction.

1.2 SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, details, and attachments to other work.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 METAL CONDUIT AND TUBING

- A. Rigid Steel Conduit: ANSI C80.1.
- B. IMC: ANSI C80.6.
- C. EMT: ANSI C80.3.
- D. FMC: Zinc-coated steel.
- E. LFMC: Flexible steel conduit with PVC jacket.
- F. Fittings for Conduit (Including all Types and Flexible and Liquidtight), EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.

1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886.
2. Fittings for EMT: [**Steel or die-cast**], [**compression**] type.

2.2 NONMETALLIC CONDUIT AND TUBING

- A. ENT: NEMA TC 13.
- B. RNC: NEMA TC 2, [**Type EPC-40-PVC**], unless otherwise indicated.
- C. LFNC: UL 1660.
- D. Fittings for ENT and RNC: NEMA TC 3; match to conduit or tubing type and material.
- E. Fittings for LFNC: UL 514B.

2.3 METAL WIREWAYS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Cooper B-Line, Inc.
 2. Hoffman.
 3. Square D; Schneider Electric.
- B. Description: Sheet metal sized and shaped as indicated, NEMA 250, Type [**3R**], unless otherwise indicated.
- C. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- D. Wireway Covers: [**Screw-cover type**].
- E. Finish: Manufacturer's standard enamel finish.

2.4 NONMETALLIC WIREWAYS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Hoffman.
 2. Lamson & Sessions;
 3. Carlon Electrical Products.
- B. Description: PVC plastic, extruded and fabricated to size and shape indicated, with snap-on cover and mechanically coupled connections with plastic fasteners.

- C. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

2.5 SURFACE RACEWAYS

- A. Surface Metal Raceways: Galvanized steel with snap-on covers. [**Manufacturer's standard enamel finish in color selected by Architect**].
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Thomas & Betts Corporation.
 - b. Walker Systems, Inc.; Wiremold Company (The).
 - c. Wiremold Company (The); Electrical Sales Division.
- B. Surface Nonmetallic Raceways: Two-piece construction, manufactured of rigid PVC with texture and color selected by Architect from [**manufacturer's standard**] colors.
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Butler Manufacturing Company; Walker Division.
 - b. Enduro Systems, Inc.; Composite Products Division.
 - c. Hubbell Incorporated; Wiring Device-Kellems Division.
 - d. Lamson & Sessions; Carlon Electrical Products.
 - e. Panduit Corp.
 - f. Walker Systems, Inc.; Wiremold Company (The).
 - g. Wiremold Company (The); Electrical Sales Division.

2.6 BOXES, ENCLOSURES, AND CABINETS

- A. Sheet Metal Outlet and Device Boxes: NEMA OS 1.
- B. Cast-Metal Outlet and Device Boxes: NEMA FB 1, [**ferrous alloy**] Type FD, with gasketed cover.
- C. Nonmetallic Outlet and Device Boxes: NEMA OS 2.
- D. Metal Floor Boxes: [**Cast or sheet metal**], [**fully adjustable**], rectangular.
- E. Nonmetallic Floor Boxes: Nonadjustable, round.
- F. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- G. Cast-Metal Access, Pull, and Junction Boxes: NEMA FB 1, [**galvanized, cast iron**] with gasketed cover.

H. Cabinets:

1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
2. Hinged door in front cover with flush latch and concealed hinge.
3. Key latch to match panelboards.
4. Metal barriers to separate wiring of different systems and voltage.
5. Accessory feet where required for freestanding equipment.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

A. Outdoors: Apply raceway products as specified below, unless otherwise indicated:

1. Exposed Conduit: [**RNC, Type EPC-80-PVC**].
2. Concealed Conduit, Aboveground: [**RNC, Type EPC-40-PVC**].
3. Underground Conduit: RNC, Type EPC- [**80**]-PVC, direct buried.
4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): [**LFMC**].
5. Boxes and Enclosures, Aboveground: NEMA 250, Type [**3R**].

B. Comply with the following indoor applications, unless otherwise indicated:

1. Exposed, Not Subject to Physical Damage: [**EMT**].
2. Exposed and Subject to Physical Damage: [**Rigid steel conduit**]. Includes raceways in the following locations:
 - a. Loading dock.
 - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
3. Concealed in Ceilings and Interior Walls and Partitions: [**EMT**].
4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
5. Damp or Wet Locations: [**IMC**].
6. Raceways for Optical Fiber or Communications Cable: [**EMT**].
7. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4, [**nonmetallic**] in damp or wet locations.

C. Minimum Raceway Size: [**1/2-inch**] trade size.

D. Raceway Fittings: Compatible with raceways and suitable for use and location.

1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.

3.2 INSTALLATION

- A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.
- B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- C. Complete raceway installation before starting conductor installation.
- D. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."
- E. Arrange stub-ups so curved portions of bends are not visible above the finished slab.
- F. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.
- G. Raceways Embedded in Slabs:
 - 1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
 - 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
 - 3. Change from ENT to RNC, Type EPC-40-PVC, rigid steel conduit, or IMC before rising above the floor.
- H. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors, including conductors smaller than No. 4 AWG.
- I. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire.
- J. Raceways for Optical Fiber and Communications Cable: Install as follows:
 - 1. 3/4-Inch Trade Size and Smaller: Install raceways in maximum lengths of 50 feet.
 - 2. 1-Inch Trade Size and Larger: Install raceways in maximum lengths of 75 feet.
 - 3. Install with a maximum of two 90-degree bends or equivalent for each length of raceway unless Drawings show stricter requirements. Separate lengths with pull or junction boxes or terminations at distribution frames or cabinets where necessary to comply with these requirements.
- K. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
 - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2. Where otherwise required by NFPA 70.

- L. Expansion-Joint Fittings for RNC: Install in each run of aboveground conduit that is located where environmental temperature change may exceed 30 deg F, and that has straight-run length that exceeds 25 feet.
1. Install expansion-joint fittings for each of the following locations, and provide type and quantity of fittings that accommodate temperature change listed for location:
 - a. Outdoor Locations Not Exposed to Direct Sunlight: [**125 deg F**] < temperature change.
 - b. Outdoor Locations Exposed to Direct Sunlight: [**155 deg F**] temperature change.
 - c. Indoor Spaces: Connected with the Outdoors without Physical Separation: [**125 deg F**] temperature change.
 - d. Attics: [**135 deg F**] temperature change.
 2. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change.
 3. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at the time of installation.
- M. Flexible Conduit Connections: Use maximum of 72 inches of flexible conduit for [**recessed and semirecessed lighting fixtures**], equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
1. Use LFMC in damp or wet locations subject to severe physical damage.
 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- N. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall.
- O. Set metal floor boxes level and flush with finished floor surface.
- P. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

- A. Direct-Buried Conduit:
1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Division 31 Section "Earth Moving" for pipe less than 6 inches in nominal diameter.
 2. Install backfill as specified in Division 31 Section "Earth Moving."
 3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Division 31 Section "Earth Moving."
 4. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.

- a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
 - b. For stub-ups at equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.
5. Warning Planks: Bury warning planks approximately 12 inches above direct-buried conduits, placing them 24 inches o.c. Align planks along the width and along the centerline of conduit.

3.4 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

END OF SECTION 260533

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Identification for conductors and communication and control cable.
 - 2. Warning labels and signs.
 - 3. Equipment identification labels.

1.2 SUBMITTALS

- A. Product Data: For each electrical identification product indicated.

1.3 QUALITY ASSURANCE

- A. Comply with ANSI A13.1.

1.4 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in the Contract Documents, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual, and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.

PART 2 - PRODUCTS

2.1 CONDUCTOR AND COMMUNICATION- AND CONTROL-CABLE IDENTIFICATION MATERIALS

- A. Marker Tape: Vinyl or vinyl -cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

2.2 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment, unless otherwise indicated.

- C. Baked-Enamel Warning Signs: Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application. 1/4-inch grommets in corners for mounting. Nominal size, 7 by 10 inches.
- D. Metal-Backed, Butyrate Warning Signs: Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch galvanized-steel backing; and with colors, legend, and size required for application. 1/4-inch grommets in corners for mounting. Nominal size, 10 by 14 inches.
- E. Fasteners for Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.
- F. Warning label and sign shall include, but are not limited to, the following legends:
 - 1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 - 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES (915 mm)."

2.3 EQUIPMENT IDENTIFICATION LABELS

- A. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch. Overlay shall provide a weatherproof and ultraviolet-resistant seal for label.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Auxiliary Electrical Systems Conductor and Cable Identification: Use marker tape to identify field-installed alarm, control, signal, sound, intercommunications, voice, and data wiring connections.
 - 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and cable pull points. Identify by system and circuit designation.
 - 2. Use system of designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
- B. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Comply with 29 CFR 1910.145 and apply [**self-adhesive warning labels**]. Identify system voltage with black letters on an orange background. Apply to exterior of door, cover, or other access.
 - 1. Equipment with Multiple Power or Control Sources: Apply to door or cover of equipment including, but not limited to, the following:
 - a. Power transfer switches.
 - b. Controls with external control power connections.

2. Equipment Requiring Workspace Clearance According to NFPA 70: Unless otherwise indicated, apply to door or cover of equipment but not on flush panelboards and similar equipment in finished spaces.
- C. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
1. Labeling Instructions:
 - a. Indoor Equipment: [**Adhesive film label with clear protective overlay**] Unless otherwise indicated, provide a single line of text with 1/2-inch- high letters on 1-1/2-inch- high label; where 2 lines of text are required, use labels 2 inches high.
 - b. Outdoor Equipment: Engraved, laminated acrylic or melamine label, drilled for screw attachment.
 - c. Elevated Components: Increase sizes of labels and legend to those appropriate for viewing from the floor.
 2. Equipment to Be Labeled:
 - a. Panelboards, electrical cabinets, and enclosures.
 - b. Electrical switchgear and switchboards.
 - c. Transformers.
 - d. Motor-control centers.
 - e. Disconnect switches.
 - f. Enclosed circuit breakers.
 - g. Motor starters.
 - h. Push-button stations.
 - i. Power transfer equipment.
 - j. Contactors.

3.2 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces that require finish after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
- E. Attach nonadhesive signs and plastic labels with screws and auxiliary hardware appropriate to the location and substrate.

- F. Color-Coding for Phase[**and Voltage Level**] Identification, 600 V and Less: Use the colors listed below for ungrounded [[**service, feeder, and branch-circuit**] conductors.
1. Color shall be factory applied.
 2. Colors for 208/120-V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - c. Phase C: Blue.

END OF SECTION 260553

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Receptacles, receptacles with integral GFCI, and associated device plates.
 - 2. Wall-box motion sensors.
 - 3. Snap switches and wall-box dimmers.
 - 4. Solid-state fan speed controls.
 - 5. Wall-switch and exterior occupancy sensors.
 - 6. Communications outlets.
- B. See Division 27 Section "Communications Horizontal Cabling" for workstation outlets.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.
- C. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing label warnings and instruction manuals that include labeling conditions.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:
 - 1. Cooper Wiring Devices; a division of Cooper Industries, Inc. (Cooper).
 - 2. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
 - 3. Leviton Mfg. Company Inc. (Leviton).

4. Pass & Seymour/Legrand; Wiring Devices & Accessories (Pass & Seymour).

2.2 STRAIGHT BLADE RECEPTACLES

- A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498.
 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper; 5351 (single), 5352 (duplex).
 - b. Hubbell; HBL5351 (single), CR5352 (duplex).
 - c. Leviton; 5891 (single), 5352 (duplex).
 - d. Pass & Seymour; 5381 (single), 5352 (duplex).

2.3 GFCI RECEPTACLES

- A. General Description: Straight blade, [feed]-through type. Comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 943, Class A, and include indicator light that is lighted when device is tripped.
- B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:
 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper; GF20.
 - b. Pass & Seymour; 2084.

2.4 SNAP SWITCHES

- A. Comply with NEMA WD 1 and UL 20.
- B. Switches, 120/277 V, 20 A:
 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper; 2221 (single pole), 2222 (two pole), 2223 (three way), 2224 (four way).
 - b. Hubbell; CS1221 (single pole), CS1222 (two pole), CS1223 (three way), CS1224 (four way).
 - c. Leviton; 1221-2 (single pole), 1222-2 (two pole), 1223-2 (three way), 1224-2 (four way).
 - d. Pass & Seymour; 20AC1 (single pole), 20AC2 (two pole), 20AC3 (three way), 20AC4 (four way).

2.5 FAN SPEED CONTROLS

- A. Modular, 120-V, full-wave, solid-state units with integral, quiet on-off switches and audible frequency and EMI/RFI filters. Comply with UL 1917.
1. Continuously adjustable [**slider**], [**5 A**].

2.6 OCCUPANCY SENSORS

A. Wall-Switch Sensors:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper; 6111 for 120 V, 6117 for 277 V.
 - b. Hubbell; WS1277.
 - c. Leviton; ODS 10-ID.
 - d. Pass & Seymour; WS3000.
 - e. Watt Stopper (The); WS-200.
2. Description: Passive-infrared type, 120/277 V, adjustable time delay up to 30 minutes, 180-degree field of view, with a minimum coverage area of 900 sq. ft..

B. Long-Range Wall-Switch Sensors:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Hubbell; ATP1600WRP.
 - b. Leviton; ODWWV-IRW.
 - c. Pass & Seymour; WA1001.
 - d. Watt Stopper (The); CX-100.
 - e. <**Insert manufacturer's name; catalog number.**>
2. Description: Passive-infrared type, 120/277 V, adjustable time delay up to 30 minutes, 110-degree field of view, with a minimum coverage area of 1200 sq. ft..

C. Wide-Range Wall-Switch Sensors:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Hubbell; ATP120HBRP.
 - b. Leviton; ODWHB-IRW.
 - c. Pass & Seymour; HS1001.
 - d. Watt Stopper (The); CX-100-3.
2. Description: Passive-infrared type, 120/277 V, adjustable time delay up to 30 minutes, 150-degree field of view, with a minimum coverage area of 1200 sq. ft..

2.7 WALL PLATES

- A. Single and combination types to match corresponding wiring devices.
 - 1. Plate-Securing Screws: Metal with head color to match plate finish.
 - 2. Material for Finished Spaces: [**Steel with white baked enamel, suitable for field painting**] [**Smooth, high-impact thermoplastic**] [**0.035-inch- thick, satin-finished stainless steel**] [**0.04-inch- thick, brushed brass with factory polymer finish**] [**0.05-inch- thick anodized aluminum**] [**0.04-inch- thick steel with chrome-plated finish**].
 - 3. Material for Unfinished Spaces: [**Galvanized steel**] [**Smooth, high-impact thermoplastic**].
 - 4. Material for Damp Locations: [**Thermoplastic**] [**Cast aluminum**] with spring-loaded lift cover, and listed and labeled for use in "wet locations."
- B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with type 3R weather-resistant [, **die-cast aluminum**] [**thermoplastic**] with lockable cover.

2.8 FLOOR SERVICE FITTINGS

- A. Type: Modular, [**flush-type**] [**flap-type**] [**above-floor**], dual-service units suitable for wiring method used.
- B. Compartments: Barrier separates power from voice and data communication cabling.
- C. Service Plate: [**Rectangular**] [**Round**], [**die-cast aluminum**] [**solid brass**] with satin finish.
- D. Power Receptacle: NEMA WD 6 configuration 5-20R, gray finish, unless otherwise indicated.
- E. Voice and Data Communication Outlet: [**Blank cover with bushed cable opening**] [**Two modular, keyed, color-coded, RJ-45 Category 5e jacks for UTP cable**].

2.9 FINISHES

- A. Color: Wiring device catalog numbers in Section Text do not designate device color.
 - 1. Wiring Devices Connected to Normal Power System: [**As selected by Architect**] <unless otherwise indicated or required by NFPA 70 or device listing.
 - 2. TVSS Devices: Blue.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including the mounting heights listed in that standard, unless otherwise noted.
- B. Coordination with Other Trades:

1. Take steps to insure that devices and their boxes are protected. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of the boxes.
2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
4. Install wiring devices after all wall preparation, including painting, is complete.

C. Conductors:

1. Do not strip insulation from conductors until just before they are spliced or terminated on devices.
2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtailling existing conductors is permitted provided the outlet box is large enough.

D. Device Installation:

1. Replace all devices that have been in temporary use during construction or that show signs that they were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, 2/3 to 3/4 of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by the manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles [**down**], and on horizontally mounted receptacles to the [**left**].

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Dimmers:

1. Install dimmers within terms of their listing.
2. Verify that dimmers used for fan speed control are listed for that application.
3. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device listing conditions in the written instructions.

H. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

3.2 IDENTIFICATION

A. Comply with Division 26 Section "Identification for Electrical Systems."

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.

1. Test Instruments: Use instruments that comply with UL 1436.
2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated LED indicators of measurement.

B. Tests for Convenience Receptacles:

1. Line Voltage: Acceptable range is 105 to 132 V.
2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is not acceptable.
3. Ground Impedance: Values of up to 2 ohms are acceptable.
4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
5. Using the test plug, verify that the device and its outlet box are securely mounted.
6. The tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.

END OF SECTION 262726

SECTION 264313 - TRANSIENT-VOLTAGE SUPPRESSION FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes TVSSs for low-voltage power equipment.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating weights, operating characteristics, furnished specialties, and accessories.
- B. Field quality-control test reports.
- C. Operation and Maintenance Data.

1.3 QUALITY ASSURANCE

- A. Source Limitations: Obtain suppression devices and accessories through one source from a single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with IEEE C62.41, "IEEE Guide for Surge Voltages in Low Voltage AC Power Circuits," and test devices according to IEEE C62.45, "IEEE Guide on Surge Testing for Equipment Connected to Low-Voltage AC Power Circuits."
- D. Comply with NEMA LS 1, "Low Voltage Surge Protection Devices."
- E. Comply with UL 1283, "Electromagnetic Interference Filters," and UL 1449, "Transient Voltage Surge Suppressors."

1.4 PROJECT CONDITIONS

- A. Service Conditions: Rate surge protection devices for continuous operation under the following conditions, unless otherwise indicated:
 - 1. Maximum Continuous Operating Voltage: Not less than 115 percent of nominal system operating voltage.
 - 2. Operating Temperature: 30 to 120 deg F.
 - 3. Humidity: 0 to 85 percent, noncondensing.
 - 4. Altitude: Less than 20,000 feet above sea level.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Advanced Protection Technologies, Inc.
 2. Atlantic Scientific.
 3. Current Technology, Inc.
 4. Cutler-Hammer, Inc.; Eaton Corporation.
 5. Entelec International.
 6. General Electric Company.
 7. Innovative Technology, Inc.
 8. Intermatic, Inc.
 9. LEA International.
 10. Leviton Mfg. Company Inc.
 11. Liebert Corporation; a division of Emerson.
 12. Northern Technologies, Inc.
 13. Siemens Energy & Automation, Inc.
 14. Square D; Schneider Electric.
 15. Surge Suppression Incorporated.
 16. Sutton Designs Inc.
 17. Transtector Systems, Inc.
 18. Tycor; Cutler-Hammer, Inc.
 19. United Power Corporation.
 20. Zero Surge Inc.

2.2 SERVICE ENTRANCE SUPPRESSORS

- A. Surge Protection Device Description: Non-modular, sine-wave-tracking type with the following features and accessories:
1. LED indicator lights for power and protection status.
- B. Peak Single-Impulse Surge Current Rating: **[160]** kA per phase.
- C. Connection Means: Permanently wired.
- D. Protection modes and UL 1449 suppressed voltage rating for grounded wye circuits with voltages of **[208Y/120]**, 3-phase, 4-wire circuits shall be as follows:
1. Line to Neutral **[400 V for 208Y/120]**.
 2. Line to Ground: **[400 V for 208Y/120]**.
 3. Neutral to Ground: **[400 V for 208Y/120]**.

2.3 PANELBOARD SUPPRESSORS

- A. Surge Protection Device Description: Non-modular, sine-wave-tracking type with the following features and accessories:
 - 1. LED indicator lights for power and protection status.
- B. Peak Single-Impulse Surge Current Rating: [80] kA per phase.
- C. Protection modes and UL 1449 suppressed voltage rating for grounded wye circuits with voltages of [208Y/120], 3-phase, 4-wire circuits shall be as follows:
 - 1. Line to Neutral: [400 V for 208Y/120].
 - 2. Line to Ground: [400 V for 208Y/120].
 - 3. Neutral to Ground: [400 V for 208Y/120].

2.4 ENCLOSURES

- A. NEMA 250, with type matching the enclosure of panel or device being protected.

PART 3 - EXECUTION

3.1 INSTALLATION OF SURGE PROTECTION DEVICES

- A. Install devices at service entrance on load side, with ground lead bonded to service entrance ground.
- B. Install devices for panelboard and auxiliary panels with conductors or buses between suppressor and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
 - 1. Provide multipole, [30]-A circuit breaker as a dedicated disconnect for suppressor, unless otherwise indicated.

3.2 PLACING SYSTEM INTO SERVICE

- A. Do not energize or connect [service entrance equipment] or [panelboards] to their sources until surge protection devices are installed and connected.

3.3 FIELD QUALITY CONTROL

- A. Testing: Perform the following field tests and inspections and prepare test reports:
 - 1. Complete startup checks according to manufacturer's written instructions.

END OF SECTION 264313

SECTION 265100 - INTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Interior lighting fixtures, lamps, and ballasts.
 - 2. Emergency lighting units.
 - 3. Exit signs.
 - 4. Lighting fixture supports.
- B. See Division 26 Section "Wiring Devices" for manual wall-box dimmers for incandescent lamps.

1.2 SUBMITTALS

- A. Product Data: For each type of lighting fixture, arranged in order of fixture designation. Include data on features, accessories, finishes.
- B. Product Certificates: For each type of ballast for bi-level and dimmer-controlled fixtures, signed by product manufacturer.
- C. Field quality-control test reports.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In Interior Lighting Fixture Schedule where titles below are column or row headings that introduce lists, the following requirements apply to product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.

2.2 LIGHTING FIXTURES AND COMPONENTS, GENERAL REQUIREMENTS

- A. Recessed Fixtures: Comply with NEMA LE 4 for ceiling compatibility for recessed fixtures.
- B. Fluorescent Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5 and NEMA LE 5A as applicable.
- C. Metal Parts: Free of burrs and sharp corners and edges.
- D. Sheet Metal Components: Steel, unless otherwise indicated. Form and support to prevent warping and sagging.
- E. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- F. Reflecting surfaces shall have minimum reflectance as follows, unless otherwise indicated:
 - 1. White Surfaces: 85 percent.
 - 2. Specular Surfaces: 83 percent.
 - 3. Diffusing Specular Surfaces: 75 percent.
 - 4. Laminated Silver Metallized Film: 90 percent.
- G. Plastic Diffusers, Covers, and Globes:
 - 1. Acrylic Lighting Diffusers: 100 percent virgin acrylic plastic. High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - a. Lens Thickness: At least **[0.125 inch]** minimum unless different thickness is indicated.
 - b. UV stabilized.
 - 2. Glass: Annealed crystal glass, unless otherwise indicated.

2.3 BALLASTS

- A. Electronic Ballasts for Linear Fluorescent Lamps: Comply with ANSI C82.11; **[programmed]**-start type, unless otherwise indicated, and designed for type and quantity of lamps served. Ballasts shall be designed for full light output unless dimmer or bi-level control is indicated.
 - 1. Sound Rating: **[A]**.
 - 2. Total Harmonic Distortion Rating: Less than **[10]** percent.
 - 3. Transient Voltage Protection: IEEE C62.41, Category A or better.
 - 4. Operating Frequency: **[42]** kHz or higher.
 - 5. Power Factor: **[0.98]** or higher.
- B. Ballasts for Temperatures Minus 20 Deg F and Higher for Linear Fluorescent Lamps: Electromagnetic type designed for use with indicated lamp types.

- C. Ballasts for Dimmer-Controlled Lighting Fixtures with Linear Fluorescent Lamps: Electronic type.
1. Dimming Range: 100 to [5] percent of rated lamp lumens.
 2. Compatibility: Certified by manufacturer for use with specific dimming control system and lamp type indicated.
- D. Ballasts for Compact Fluorescent Lamps: Electronic programmed rapid-start type, complying with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated:
1. Lamp end-of-life detection and shutdown circuit.
 2. Automatic lamp starting after lamp replacement.
 3. Sound Rating: A.
 4. Total Harmonic Distortion Rating: Less than 20 percent.
 5. Transient Voltage Protection: IEEE C62.41, Category A or better.
 6. Operating Frequency: 20 kHz or higher.
 7. Lamp Current Crest Factor: 1.7 or less.
 8. BF: 0.95 or higher, unless otherwise indicated.
 9. Power Factor: [0.98] or higher.
 10. Interference: Comply with 47 CFR, Chapter 1, Part 18, Subpart C, for limitations on electromagnetic and radio-frequency interference for nonconsumer equipment.
 11. Ballast Case Temperature: 75 deg C, maximum.
- E. Ballasts for Dimmer-Controlled Lighting Fixtures with Compact Fluorescent Lamps: Electronic type.
1. Dimming Range: 100 to [5] percent of rated lamp lumens.
 2. Compatibility: Certified by manufacturer for use with specific dimming control system and lamp type indicated.
- F. Internal-Type Emergency Fluorescent Power Unit: Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture body and compatible with ballast. Comply with UL 924.
1. Emergency Connection: Operate [2] fluorescent lamp(s) continuously at an output of [1100] lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
 2. Night-Light Connection: Operate one fluorescent lamp continuously.
 3. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.
 - a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 4. Battery: Sealed, maintenance-free, nickel-cadmium type.
 5. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.

2.4 EXIT SIGNS

- A. Internally Lighted Signs: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.
1. Lamps for AC Operation: Fluorescent, 2 for each fixture, 20,000 hours of rated lamp life.
 2. Lamps for AC Operation: LEDs, 70,000 hours minimum rated lamp life.

2.5 EMERGENCY LIGHTING UNITS

- A. Description: Self-contained units complying with UL 924.
1. Battery: Sealed, maintenance-free, lead-acid type.
 2. Charger: Fully automatic, solid-state type with sealed transfer relay.
 3. Operation: Relay automatically turns lamp on when power supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
 4. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 5. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

2.6 LAMPS

- A. Low-Mercury Fluorescent Lamps: Comply with EPA's toxicity characteristic leaching procedure test; shall yield less than 0.2 mg of mercury per liter when tested according to NEMA LL 1.
- B. T8 Rapid-Start[**low-mercury**] Fluorescent Lamps: Rated 32 W maximum, nominal length 48 inches, 2800 initial lumens (minimum), CRI 75 (minimum), color temperature [3500] K, and average rated life 20,000 hours, unless otherwise indicated.
- C. T8 Rapid-Start[**low-mercury**] Fluorescent Lamps: Rated 17 W maximum, nominal length of 24 inches, 1300 initial lumens (minimum), CRI 75 (minimum), color temperature [3500] K, and average rated life of 20,000 hours, unless otherwise indicated.
- D. Compact Fluorescent Lamps: 4-Pin, [**low mercury**,]CRI 80 (minimum), color temperature [3500] K, average rated life of 10,000 hours at 3 hours operation per start, [**and suitable for use with dimming ballasts**,]unless otherwise indicated.
1. 13 W: T4, double or triple tube, rated 900 initial lumens (minimum).
 2. 18 W: T4, double or triple tube, rated 1200 initial lumens (minimum).
 3. 26 W: T4, double or triple tube, rated 1800 initial lumens (minimum).
 - 4.

2.7 LIGHTING FIXTURE SUPPORT COMPONENTS

- A. Single-Stem Hangers: 1/2-inch steel tubing with swivel ball fittings and ceiling canopy. Finish same as fixture.
- B. Twin-Stem Hangers: Two, 1/2-inch steel tubes with single canopy designed to mount a single fixture. Finish same as fixture.
- C. Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, [**12 gage**]
- D. Rod Hangers: 3/16-inch minimum diameter, cadmium-plated, threaded steel rod.
- E. Hook Hangers: Integrated assembly matched to fixture and line voltage and equipped with threaded attachment, cord, and locking-type plug.

2.8 RETROFIT KITS FOR FLUORESCENT LIGHTING FIXTURES

- A. Comply with UL 1598 listing requirements.
 - 1. Reflector Kit: UL 1598, Type I. Suitable for two- to four-lamp, surface-mounted or recessed lighting fixtures by improving reflectivity of fixture surfaces.
 - 2. Ballast and Lamp Change Kit: UL 1598, Type II. Suitable for changing existing ballast, lamps, and sockets.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Lighting fixtures: Set level, plumb, and square with ceilings and walls. Install lamps in each fixture.
- B. Comply with NFPA 70 for minimum fixture supports.
- C. Suspended Lighting Fixture Support:
 - 1. Pendants and Rods: Where longer than 48 inches, brace to limit swinging.
 - 2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers.
 - 3. Continuous Rows: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of fixture chassis, including one at each end.
- D. Air-Handling Lighting Fixtures: Install with dampers closed and ready for adjustment.
- E. Adjust aimable lighting fixtures to provide required light intensities.
- F. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.2 FIELD QUALITY CONTROL

- A. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery and retransfer to normal.
- B. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

END OF SECTION 265100

SECTION 313116 - TERMITE CONTROL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Soil treatment with termiticide.
- B. Related Sections include the following:
 - 1. Division 6 Section "Rough Carpentry" for wood preservative treatment by pressure process.

1.3 PERFORMANCE REQUIREMENTS

- A. Service Life of Soil Treatment: Soil treatment by use of a termiticide that is effective for not less than five years against infestation of subterranean termites.

1.4 SUBMITTALS

- A. Product Data: For termiticide.
 - 1. Include the EPA-Registered Label for termiticide products.
- B. Product Certificates: For termite control products, signed by product manufacturer.
- C. Qualification Data: For Installer of termite control products.
- D. Soil Treatment Application Report: After application of termiticide is completed, submit report for Owner's record information, including the following:
 - 1. Date and time of application.
 - 2. Moisture content of soil before application.
 - 3. Brand name and manufacturer of termiticide.
 - 4. Quantity of undiluted termiticide used.
 - 5. Dilutions, methods, volumes, and rates of application used.
 - 6. Areas of application.
 - 7. Water source for application.

- E. Warranty: Special warranty specified in this Section.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A specialist who is licensed according to regulations of authorities having jurisdiction to apply termite control treatment and products in jurisdiction where Project is located.
- B. Regulatory Requirements: Formulate and apply termiticides according to the EPA-Registered Label.
- C. Source Limitations: Obtain termite control products through one source from a single manufacturer for each product.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: To ensure penetration, do not treat soil that is water saturated or frozen. Do not treat soil while precipitation is occurring. Comply with requirements of the EPA-Registered Label and requirements of authorities having jurisdiction.

1.7 COORDINATION

- A. Coordinate soil treatment application with excavating, filling, grading, and concreting operations. Treat soil under footings, grade beams, and ground-supported slabs before construction.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form, signed by Applicator and Contractor certifying that termite control work, consisting of applied soil termiticide treatment, will prevent infestation of subterranean termites. If subterranean termite activity or damage is discovered during warranty period, re-treat soil and repair or replace damage caused by termite infestation.

- 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Termiticides:
 - a. Aventis Environmental Science USA LP; Termidor.
 - b. Bayer Corporation; Premise 75.

- c. Dow AgroSciences LLC; Dursban TC, Equity.
- d. FMC Corporation, Agricultural Products Group; Talstar, Prevail FT, Torpedo.
- e. Syngenta; Demon TC.

2.2 SOIL TREATMENT

- A. Termiticide: Provide an EPA-registered termiticide complying with requirements of authorities having jurisdiction, in an aqueous solution formulated to prevent termite infestation. Provide quantity required for application at the label volume and rate for the maximum termiticide concentration allowed for each specific use, according to product's EPA-Registered Label.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Applicator present, for compliance with requirements for moisture content of soil, interfaces with earthwork, slab and foundation work, landscaping, and other conditions affecting performance of termite control.
 - 1. Proceed with application only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. General: Comply with the most stringent requirements of authorities having jurisdiction and with manufacturer's written instructions for preparation before beginning application of termite control treatment. Remove all extraneous sources of wood cellulose and other edible materials such as wood debris, tree stumps and roots, stakes, formwork, and construction waste wood from soil within and around foundations.
- B. Soil Treatment Preparation: Remove foreign matter and impermeable soil materials that could decrease treatment effectiveness on areas to be treated. Loosen, rake, and level soil to be treated except previously compacted areas under slabs and footings. Termiticides may be applied before placing compacted fill under slabs if recommended in writing by termiticide manufacturer.
 - 1. Fit filling hose connected to water source at the site with a backflow preventer, complying with requirements of authorities having jurisdiction.

3.3 APPLICATION, GENERAL

- A. General: Comply with the most stringent requirements of authorities having jurisdiction and with manufacturer's EPA-Registered Label for products.

3.4 APPLYING SOIL TREATMENT

- A. Application: Mix soil treatment termiticide solution to a uniform consistency. Provide quantity required for application at the label volume and rate for the maximum specified concentration of termiticide, according to manufacturer's EPA-Registered Label, to the following so that a continuous horizontal and vertical termiticidal barrier or treated zone is established around and under building construction. Distribute treatment evenly.
 - 1. Slabs-on-Grade: Under ground-supported slab construction, including footings, building slabs, and attached slabs as an overall treatment. Treat soil materials before concrete footings and slabs are placed.
 - 2. Foundations: Adjacent soil including soil along the entire inside perimeter of foundation walls, along both sides of interior partition walls, around plumbing pipes and electric conduit penetrating the slab, and around interior column footers, piers, and chimney bases; also along the entire outside perimeter, from grade to bottom of footing. Avoid soil washout around footings.
 - 3. Masonry: Treat voids.
 - 4. Penetrations: At expansion joints, control joints, and areas where slabs will be penetrated.
- B. Avoid disturbance of treated soil after application. Keep off treated areas until completely dry.
- C. Protect termiticide solution, dispersed in treated soils and fills, from being diluted until ground-supported slabs are installed. Use waterproof barrier according to EPA-Registered Label instructions.
- D. Post warning signs in areas of application.
- E. Reapply soil treatment solution to areas disturbed by subsequent excavation, grading, landscaping, or other construction activities following application.

END OF SECTION 313116